

The growing choice of software development aids for µPs can confuse even the experienced programmer. Moreover, the range of features differs widely even

for similarly named aids. Cost, time and available memory size are yardsticks that simplify your selection decision. For a look at what's available turn to p. 20.



The \$2 Pot with the \$5 Linearity...



±5% INDEPENDENT

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PERFORMANCE/COST COMPARISON					
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LOWER COST CONTROLS	Conductive Plastic/ Cermet	±5 - 10% Independent	\$1.00		
AND ADDRESS OF THE REAL PROPERTY OF THE REAL PROPER					

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TRIMPOT PRODUCTS DIVISION, BOURNS, INC., 1200 Columbia Avenue, Riverside, California 92507, Telephone (714) 781-5122 — TWX 910 332-1252.

* Production quantities, Domestic U.S.A. price only † Patent Pending

Int'l Mktg. Offices: European Hdqtrs. — Switzerland 042/23 22 42 • Belgium 02/218 2005 • France 01/2039633 • Germany 0711/24 29 36 • Italy 02/32 56 88 • Netherlands 70/87 44 00 • United Kingdom 01/572 6531 • Japan 075/921 9111 • Australia 02/55-0411 03/95-9566 CIRCLE NUMBER 262 Here are three electromagnetic X-Y display scopes that have a lot in common: each has a big 12-inch diagonal CRT, is economically priced, and is ideal for applications requiring continuous monitoring of response signals with bandwidths up to 15 kHz.

The one in front is specifically for use in OEM systems. With the Model 1951, you can have controls mounted on the rear panel, or they can be pre-set on an easily accessible PC board. And the unit's power supply can be removed and installed elsewhere in your system. The 1951 is particularly well suited to medical electronic systems.

The scope on the left is our Model 1901C which can be used with our (or anybody's) RF or microwave sweepers. The unit has a sensitivity of 1 mV per division which is ideal for low-level detection requirements. Features such as Z axis intensity modulation, Y marker adders and a blanking protection circuit contribute to the unit's versatility.

Finally, the scope at right is our

Model 1910. It's basically the same as the 1901C except that it provides dual trace capability.

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5.5	7.5		One Octave from Band Edge		5.5	7
6.5	8.5		Total Range	South C	6.5	8.5
		+1dBm	Signal, 1dB Compression Level	+1dBm		
Typ.	Min.		Isolation, dB		Typ.	Min.
50 45	35 30	LO-RF LO-IF	Lower Band Edge to One Decade Higher	LO-RF LO-IF	50 45	45 35
45 40	30 25	LO-RF LO-IF	Mid Range	LO-RF LO-IF	45 40	30 25
35 30	25 20	LO-RF LO-IF	Upper Band Edge to One Octave Lower	LO-RF LO-IF	35 30	25 20
50 0	hms		Impedance. All Ports	50	ohms	5
1mV t Nega	ypical ative		Phase Detection DC Offset DC Polarity	1mV Ne	typic gative	al e
30	dΒ		Electronic Attenuation Minimum Attenuation (20mA		3dB	



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Am8316	A 2048 x 8	+5	850	
Am9217	2048 x 8	+5	450	Plug in replacement for 8316A
Am8316	E 2048 x 8	+5	450	
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Am9216	2048 x 8	+5, +12	300	

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CIRCLE NUMBER 4

Thin-Trim. capacitors

Tucked in the corner of this Pulsar Watch is a miniature capacitor which is used to trim the crystal. This Thin-Trim capacitor is one of our 9410 series, has an adjustable range of 7 to 45 pf, and is .200'' \times .200'' \times .050'' thick.

The Thin-Trim concept provides a variable device to replace fixed tuning techniques and cut-and-try methods of adjustment. Thin-Trim capacitors are available in a variety of lead configurations making them easy to mount.

A smaller version of the 9410 is the 9402 series with a maximum capacitance value of 25 pf. These are perfect for applications in sub-miniature circuits such as ladies' electronic wrist watches and phased array MIC's.



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Murphy vs Wolfe

On page 7 of the November 22 issue of Electronic Design, we compared Murphy's Law with Wolfe's Law. Murphy won. We identified Jim Wolfe as general manager of Centralab Electronics, which is correct, and as vice president of Gould Inc., which is wrong. Mr. Wolfe is vice president of Globe-Union.

Watch for the glitch

The frequency-division techniques presented by Cornelis van Holten and Jan Obdralék (ED No. 18, Sept. 1, 1976, p. 104) are most useful. When they are implemented, however, the problem of "glitches" immediately arises. The authors' Fig. 1 shows a $\times 3/4$ multiplier that can be implemented as follows:



The propagation delays introduced by the second flip-flop produce the waveform shown:



The glitch is marginally recognized as an additional pulse that stops frequency division under some conditions. Inserting another AND gate as shown delays the clock pulse until the output of the OR gate reaches its true value, thereby producing a "glitch-free" output. The \times 3/5 multiplier shown in the authors' Fig. 2 is perhaps not so obvious in its implementation. A satisfactory way to do it is shown below:



In this case the output contains a severe glitch that can be removed by inserting four inverters, as shown. Internal to the multiplier is a glitch at the D input to the third stage divider. Since it occurs after the clock pulse on that divider stage, it is ignored.

Stanley Wood

Star Route Box 176 Inyokern, CA 93527

Misplaced Caption Dept.



I knew we should have checked out that radar set before we left.

Sorry. That's Theodore Gericault's "The Raft of the Medusa," which hangs in The Louvre in Paris. (continued on page 10)

Electronic Design welcomes the opinions of its readers on the issues raised in the magazine's editorial columns. Address letters to Managing Editor, Electronic Design, 50 Essex St., Rochelle Park, NJ 07662. Try to keep letters under 200 words. Letters must be signed. Names will be withheld on request.



CIRCLE NUMBER 6

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ELECTRONIC DESIGN 2, January 18, 1977

Join Motorola's New Age of Buck-Saving, Performance-Busting TO-220 SCRs and Triacs!



Can Metal Can!

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Save ½ out of your next thyristor buck by specifying Motorola TO-220 SCRs and Triacs.

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The 2N6504-09 SCR is a natural-born replacement for those goodie-but-oldie 2N681-series sockets where you're operating to max limits set by data sheet ratings ... motor and heating controls, power supplies, battery chargers, crowbars, ad infinitum.

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There is nobody else with more to offer in SCRs and Triacs to 40 Amps than Motorola. Check it out.



And the best costs even less now through Motorola's unmatched volume production capability.

We won't be undersold. By anyone.

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See the Plastic SCR and Triac world for what it really is. Motorola's.



ELECTRONIC DESIGN 2, January 18, 1977

CIRCLE NUMBER 8

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ACROSS THE DESK

(continued from page 7)

The response was great, but they don't sell it

In the list of suppliers that followed your article on conductive elastomers (ED No. 23, Nov. 8, 1976, p. 60), you included our client, Instrument Specialties Company, Inc., of Little Falls, NJ. Unfortunately, Instrument Specialties does *not* produce conductive elastomers. They do make finger strips of beryllium copper, which are used for shielding. Since conductive elastomers are also used for this purpose, perhaps the confusion occurred in this connection.

You should know that Instrument Specialties and its reps have received many phone calls and letters from prospective customers for conductive elastomers. When the reps tell the callers that Instrument Specialties does not make this product, the callers frequently become irate, and accuse the rep of being stupid and not knowing what his company manufactures—since, after all, "ELECTRONIC DESIGN says you do make it."

> David Levy President

Levy Advertising Associates, Inc. 1 Rockefeller Plaza New York, NY 10020

What was the point?

I read with interest Editor-in-Chief George Rostky's editorial on planning ahead (ED No. 15, July 19, 1976, p. 61). As an admirer of the various management techniques, I have also at times wondered if all the "paper work" they call for is worth the effort in practical situations. However, on reading the editorial, I can't conclude whether Mr. Rostky wants us to be Charlie (who worried about producing instruments) or Joe (who worried about planning to produce instruments).

R. Venkatraman Deputy Manager Bharat Electronics Ltd. Jalahali, Bangalore -560013 India Ed. note: It depends on whether you want to produce instruments or paper.

ELECTRONIC DESIGN 2, January 18, 1977

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"As the first interactive small plotter, it was the only intelligent choice."

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(TRONIX

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Tektronix, Inc. Information Display Group P.O. Box 500 Beaverton, Oregon 97077 Tektronix Datatek NV P.O. Box 159 Badhoevedorp, The Netherlands

The 4662. Plug it in. It speaks for itself.



At long last! A that doesn't do

microprocessor very much.

All it does is process numbers.

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It's pre-programmed to do a wide variety of math functions (including log, trig and functions of x), and do it more efficiently, reliably and cheaply.

Use it as a stand-alone or as a satellite to your general purpose microprocessor.

And the price tag?

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National Semicor 2900 Semiconduc Santa Clara, CA 9	nductor ctor Drive 95051	ED 117
Gentlemen: I don't have very details on your m	much for a microprocessor t icroprocessor that doesn't do	o do, so send me very much.
NAME	TITLE	
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2 National Semiconductor

Touch & Trigger Automatic displays to 25 MHz at 2 mV

As illustrated, the PM 3212 has an impressive combination of features that add up to unbeatable all-round performance.

Bandwidth, sensitivity, triggering facilities, weight and dimensions are all what you expect for \$ 1155.00*

* US domestic price only

High light output displays through 10 kV tube. <u>Small spot size.</u> <u>Continuously variable</u> <u>illumination</u> of fine-line internal graticule.

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PHILIPS

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Carrying handle automatically protects crt and controls.

compact dimensions of

445 x 300 x 145 mm (I x w x h). Weight approx. 7.9 kg (17.4 lb)

PM 3212 has

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PHILIPS

FOR INFORMATION CIRCLE #260

FOR DEMONSTRATION CIRCLE #261

News Scope

JANUARY 18, 1977

Put your product in space and see what happens

Ever wonder what would happen to your firm's product if it were sent into space? How it would react to intense solar radiation, bombardment with micrometeorites and charged particles, or exposure to high vacuum and low gravity. The National Aeronautics and Space Administration is providing the first opportunity to find out for free.

The opportunity is a project called the University Space Experiments (USE), which is open to the electronics industry for comparative studies of shieldings, coatings and circuitry implemented in various technologies, such as TTL, MOS and SOS.

Beginning in 1979, NASA will put into orbit its long-duration exposure facility (LDEF) satellite for six months at a time. An open aluminum frame cylinder 30 ft long and 14 ft in diameter, the satellite can expose more than 70 different experimental packages directly to the solar winds.

Colonization of the moon and other planets will require commercial equipment that stands up to the rigors of outer space," says Dr. M. H. Davis, program director of LDEF/USE. "We are particularly interested in encouraging potential experimenters who haven't had previous experience in space research."

The experiments can either utilize the orbital environment or study it. Housed in NASA-supplied trays, 50 in. long, 38 in. wide and up to 12 in. deep, the experiments will be mounted around the periphery of the satellite, facing outward. The cylinder will maintain a constant attitude toward earth. An experimenter can request a particular location on the satellite for his experiment.

Simple experiments are particularly well-suited to the LDEF mission because no essential power source or telemetry can be provided. Consequently, each experiment must be self-sufficient—that is, it must be electromagnetically passive and draw power either from solar cells or a battery pack. The satellite's payload is limited to 175 lb of equipment in each tray. However, a large experiment can be mounted inside the structure. And power facilities may become available on subsequent flights.

The LDEF satellite will be borne aloft by a space shuttle and left in near-circular orbit whose period will last 90 min. and whose altitude will be 300 nautical miles (556 km). After the six-month period, the shuttle will retrieve it.

The LDEF program is being coordinated by the Universities Space Research Association (USRA), which is a consortium of some 50 universities and a branch of NASA. "Our program has no deadlines and is noncompetitive, but industry applicants should be able to relate their experiments to an academic institution in order to qualify for the 'no cost' status. USRA will assist them in doing this."

Firms interested in participating in the LDEF/USE program should write to USRA, P.O. Box 3006, Boulder, CO 80307, or telephone (303) 449-3414.

Elephant with μ P brain skates in Rose Parade

One of the more unusual sights during the 1977 Tournament of Roses Parade was a panic-stricken mother elephant with a mouse on her trunk, pulling a baby elephant in his red wagon. The "mother" had roller skates on its feet and a microprocessor for a brain.

Designed and built by engineering students at California State Polytechnic University, the 16-ft tall model pachyderm's animation is built around a Rockwell PPS-4 microprocessor and 4 kbits of PROM, 4 kbits of RAM and 40 channels of I/O.

The I/O channels monitor and control the position of the big elephant's legs, trunk, head and eyes. Potentiometers inputted to a/d converters detect the positions of the float's animated parts instantaneously. The progress of all the motions is monitored by a PROMresident supervisor program in the μ P-based control system.

A control panel enables the float's crew of four to modify and enhance the sequence of actions to obtain the most dramatic effect. And since the float's actual animation sequence is stored on cassette tape and loaded into RAM, the μ P system is flexible enough to be used in other floats and displays.

"This is the first Rose Parade float to use a microprocessor," says Doug Dubrall, Electronics chairman of Cal Poly's Rose Bowl Committee.

The animation includes side-toside roller skating by the mother elephant, up and down swaying of her trunk, rolling head, blinking eyes and bending knees. The baby elephant in the wagon holds a pinwheel that spins. For safety, limit switches are located at the extreme ends of motion.



Artists sketch of μ P-controlled elephant float in Rose Bowl parade.

New standard to improve computer security

A new federal data encryption standard to be released by the Commerce Dept. is aimed at improving the security of computer data.

Registered as FIPS PUB 46, the standard will be "the first publicly available standard that can be used to provide a high level of protection for computer data," says Ruth M. Davis, director of the Institute for Computer Sciences and Technology at the National Bureau of Standards.

Hardware is used to encrypt (reduce to cipher) and decrypt (decipher) digital information. Encryption is accomplished by electronic devices that implement the mathematical algorithm specified in the standard.

In addition to government agencies, the standard will be available to private organizations and individuals. It will be unveiled at a conference to be held Feb. 15 at the Gaithersburg, MD, headquarters of NBS.

The hardware devices have been patented by IBM, which has agreed to grant nonexclusive, royalty-free licenses to users.

Ultrasonic system turns the lights on and off

A guest leaves his hotel room, and a minute and a half later all the lights he's left on, including the television set, switch off. When he returns and enters the room, all the appliances turn on.

This discrete economy move is accomplished by an ultrasonic transmitter-receiver system that is set to sense the entrance or exit of any bulk the size of a human being moving at from 1 to 2 ft/s. Small animals don't trigger the system because they're the wrong size and usually don't move at the right speed.

Called EASE, for Energy Activation Systems Equipment, the system contains an oscillator that consists of transmitters and receivers recessed in the ceiling. Each device commands a radius of approximately 10 feet. The transmitter consists of an oscillator that generates ultrasonic emissions at 42 kHz.

The sensor contains a microphone transducer, an AGC circuit, and a circuit that makes comparative analysis between a reference signal and the ultrasonic sound in the space being monitored. If, for example, a frequency above or below 42 kHz is received, it means a doppler shift has been created by movement in the room.

The circuit is similar in design to that of an ultrasonic burglar alarm. A switching module causes the relay to open or close, thus turning the appliances on or off.

EASE is being manufactured by Elcobar, a joint venture formed by Barnum Enterprises, Leonia, NJ, and Elco, Ltd. of Israel. The system is marketed by MRCA, Inc., Leonia, NJ.

ITT head gets patent on wrist pulse monitor

Besides serving as chairman and chief executive of the International Telephone and Telegraph Corp., Harold S. Geneen has been granted a patent on a "wristwatch" pulserate indicator that warns a jogger when to slow down.

Besides its usefulness for joggers who would like to know if they're exceeding their own safe limits of cardiovascular activity without having to stop and take their pulse, the indicator could also prove helpful during sedentary situations for people whose emotions tend to boost their heart rates.

The device displays the wearer's heart rate in three forms: digital, color (green for rest, amber for safe exercise level, and red for danger), and by an audible beep in conjunction with the red light.

The device consists of a contacttype pulse-detector worn over the radial artery in the vicinity of the user's wrist or as a headband. The detector may comprise a thin silicon-metal piezoelectric transducer or a piezoelectric strain guage.

The sensor produces an electric output signal which is played to a programmable IC within the unit's housing. The signal is amplified and peak detected in the shaper circuit. The shaper circuit is made variable to conform to the individual's physiological characteristics.

The shaped output pulse is applied to a counter. At the end of a predetermined period, which may consist of 15 seconds or one minute, the count is transferred through transfer gates to storage circuits.

At the end of a predetermined number of counts, an averaging circuit determines the average rest pulse rate over a predetermined period. This average is applied to a comparator circuit and displayed.

The averaging circuit also includes a set element to fix or set the average of the pulse rate so that this figure remains constant during jogging. If, however, an individual knows his rest pulse rate, he can set it into the averaging circuit by hand.

How soon, and even whether, ITT will produce the pulse rate indicator is still under consideration.

News Briefs

Detection and identification of single atoms of various elements are now possible with a laser technique developed at Oak Ridge National Laboratory. Among potential applications, the technique promises to provide a more sensitive method for identifying and measuring chemical pollutants in the environment.

Prototypes of a nickel-zinc battery, which will have three times the energy output of a lead acid battery, are now under development at Gould Inc. William Ylvisaker, chairman, believes that by the late 1970s and early 1980s commercial versions of the battery will enable electric cars to attain speeds of 60 mph and a range of 125 miles.

The first commercial bubble memory chips will be introduced by Plessey Microsystems, Irvine, CA, during the second quarter of 1977. The 64-kbit chip, which will have a price tag in the \$20-to-\$30 range, will be used in serial memory devices.

Production of capacitors containing PCB materials (polychlorinated biphenyl) will be discontinued by Sprague Electric by July 1—10 months sooner than originally planned. Sprague's Clorinol family of oil-paper capacitors will be replaced by a new series of Eccol capacitors which use a biodegradable synthetic-oil impregnant.

ELECTRONIC DESIGN 2, January 18, 1977

Now from Amperex– a group of high-performance, 4- and 5-GHz PNP's at prices between \$2.40 and \$3.15.

The ever-growing Amperex line of high-performance, economical, small-signal GHz transistors now opens up still more design possibilities in the GHz region. These six new low-noise PNP's offer the key to both

new and retrofit/upgraded circuits for portable pagers and transceivers...for high bit rate communications gear... for high frequency spectrum analyzers and oscilloscopes...for counters... and for CATV/MATV amplifiers.

Like their NPN complements, the six new PNP's have f_T of 4-or 5-GHz at l_c 's from 14 to 30 mA and offer high linearity and low noise; they provide maximum available gain as high as 19 dB. Two of them, the BFR92 and the BRF93 are in the new SOT-23 microminiature plastic

package for high frequency hybrid circuit applications. There's simply nothing else like them available at anything like our prices anywhere else today. For further information on the Amperex line of

high-technology GHz transistors...and for applications data on PNP's in high frequency circuits...write Amperex Electronic Corporation, Slatersville Division, Slatersville, Rhode Island 02876, or telephone 401-762-9000.



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COMPLEMENTARY PAIRS FOR GHZ APPLICATIONS							
	New PNP Types Complementary NPN Types						
TYPE	FEATURES PRICE* TYPE PRI		PRICE*				
A440 (TO-72)	$\begin{array}{c} f_{T} \ \dots 5 \ \text{GHz} \ @ \ 14 \ \text{mA} \\ \text{NF} \ \dots 2.3 \ \text{dB} \ @ \ 200 \ \text{MHz} \\ \text{G}_{\text{max}} \ \dots 18 \ \text{dB} \ @ \ 500 \ \text{MHz} \end{array}$	\$2.40	A400 (TO-72)	\$1.65			
A441 (TO-72)	f _T 5 GHz @ 30 mA NF2.4 dB @ 200 MHz G _{max} 14 dB @ 500 MHz	\$2.65	A401 (TO-72)	\$1.75			
ON586 (SOT-37)	$\begin{array}{c} f_{T} \ \dots 5 \ GHz \ @ \ 14 \ mA \\ NF \ \dots 2.5 \ dB \ @ \ 500 \ MHz \\ G_{max} \ \dots 19 \ dB \ @ \ 500 \ MHz \end{array}$	\$2.85	BFR90 (SOT-37)	\$2.25			
BFQ23 (SOT-37)	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	\$3.15	BFR91 (SOT-37)	\$2.45			
BFT92 (SOT-23)	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	\$2.53	BFR92 (SOT-23)	\$2.30			
BFT 93 (SOT-23)	f _T 4 GHz @ 30 mA NF 2.4 dB @ 500 MHz G _{max} 15.5 dB @ 500 MHz	\$2.70	BFR93 (SOT-23)	\$2.45			

CIRCLE NUMBER 10

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5 families of Rockwell microcomputers.
PPS-4/1
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D PPS-8/2
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Rockwell's 8-bit systems include the PPS-8/2 (two chip microcomputer with I/O) and the fully compatible multi-chip PPS-8 system. Both use the same multi-function 109 instruction set and accept the same broad range of provided LSI memory and I/O controller options.

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radios, hi-fi record changers and appliances are now being controlled or automated with Rockwell microcomputers.

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News

It's getting easier to program μ Ps with the new software design aids

While grateful for the circuit simplification microprocessors permit, the designer is not so pleased with the difficulty and high cost of programming them. Designers have almost learned to live with the programmer's rule of thumb: Three to five lines of valid code represent a good day's work.

The meager output is understandable, however: With over 40 available μP types—and each with a different instruction set the designer/programmer can't be an expert in them all. Changing from one to another requires preparation and time.

To remedy the costly bottleneck many companies that make or use μ Ps offer myriad forms of programming aids—from simple programs that help you develop your own to full libraries of working programs for use on your system.

Software support is available in four basic levels and in almost as many forms:

• If you're familiar with machine language, you can work directly with the microprocessor in hexadecimal notation. For large programs, however, working in hex can be extremely cumbersome.

• If numbers bother you, go one step away from machine language and do the programs in assembly language—mnemonic equivalents of the hex codes. Once the program is written, however, you'll have to convert it back to hex.

• If you don't like mnemonics, go down one more level to a more English-like language (such as Basic) with special operators or even a more simplified form called Tiny Basic. However, complex languages like Basic require more

Dave Bursky Associate Editor



Low-cost cassette tapes and CRT monitors can be used by such development systems as this one from Microkit, Santa Monica, CA. Important to any software-development system, however, is the support literature for the programs.

memory support and are not often as efficient (with more lines of machine code to do a specific task) in the long run.

• If you're most familiar with programming large computers in such languages as Fortran, PL/1, or Cobol, you can also use these languages as the fastest route to a program. However, these languages are the most inefficient.

Software in many forms

You can purchase the software, for use on in-house computer systems, in the form of firmware ROMs, paper-tapes, mag-tapes, floppy discs, card decks or source listings. And, if no in-house computer is available, a terminal and any one of the many time-sharing services offer viable alternatives with high-level languages, simulators and emulators.

For short microprocessor pro-



The 6100-based dual-floppy disc system from Intersil offers a file system, monitor, text editor, assembler, binary loader, octal debugger, highlevel interpreter and utilities.

grams, say 200 lines or less, you can readily put the program together by hand. A pencil and paper are the only tools absolutely necessary to hand-assemble and compile a program. Almost every μP vendor offers pads of specially lined

ELECTRONIC DESIGN 2, January 18, 1977

paper to permit you to keep track of all points by setting up columns for instructions, address data and comments. Even non- μ P vendors have picked up on this method, and some companies, like Walton Electronics in Bethany, OK, offer pads of coding forms.

But aside from some demonstration routines, few programs are less than 200 lines long. Typical lengths range from 200 to 4000 lines (often equatable with 500 to 8 kbytes of memory). For programs longer than 200 lines you'll end up whittling a lot of pencils unless you're sharp in hex notation. Vendors who have foreseen this problem offer a wide variety of assemblers, debuggers, compilers and disassemblers to help you.

Software for microprocessor-program development can be split into two major groups—resident and nonresident. Resident software consists of programs written in the instructions of a specific microprocessor and designed to run on a system that uses that microprocessor. Nonresident software consists of programs that run on one processor (typically, a minicomputer or larger) for the benefit of developing the software of another processor (typically, a μ P).

Most of the microprocessor-development systems, from the \$100 kit to the \$10,000 work station, come with some form of resident software. (For more about development hardware see ED No. 25, December 6, 1976, p. 30). In the lower-cost systems, the software, usually minimal, appears in the form of ROMs—often referred to as firmware. The more expensive development systems usually contain either mag-tape or floppy-disc drives, which permit large support programs.

Three basic programs permit software development: resident assemblers, editors and debuggers. Another program usually included in most utility packages is some form of communications routine that permits the microcomputer to communicate with a teletypewriter or other I/O device.

Each of the various μP manufacturers offers his own version of an assembler, editor, debugger or other program—and the available features and capabilities vary widely. For example, the Kitbug ROM included in the SC/MP kit from National Semiconductor, Santa Clara, CA, requires 512 bytes of memory and enables you to:

• Initiate execution of your program at any point desired.

• Establish breakpoints within your program to allow execution of selected program segments.

• Examine memory contents and SC/MP registers to determine if your program is producing the desired results.

• Change the contents of any memory location.

• Alter the contents of SC/MP registers to set up conditions.

• Communicate with the SC/MP via a teletypewriter control routine.

Motorola, Phoenix, AZ; Fairchild, Mountain View, CA; RCA, that uses the asynchronous interface adapter to do the RS-232 interface, are available with the Evaluation Module 1 and the Evaluation Kit 1, respectively. A five-command program known as Mikbug comes with the Evaluation Module 1.

The most complex program is EXbug, which provides 34 commands and requires 3 kbytes of ROM. Of the 34 commands, 26 are used for interactive debugging.

Only the EXbug and Mikbug ROMs are available by themselves, for \$200 and \$18.15 respectively.

Included on the MOS Technology Kim microcomputer board is the Kim monitor, which resides in two 6530 ROM/RAM and I/O circuits. The monitor program, called TIM



A general program-development cycle, as suggested by Data General, can be a long and tedious process. However, for microNova users, real-time operating systems, large software libraries and debug aids can speed programming.

Somerville, NJ; Intel, Santa Clara, CA; Signetics, Sunnyvale, CA; and MOS Technology, Norristown, PA, all offer similar ROMs in their evaluation boards. But in most cases, you can't buy just the ROM —it comes with the entire package.

The ROMs from Motorola appear to offer the widest range of capabilities. Seven ROM-based programs are available. The smallest is the monitor included with the Educator 2. It has six commands that are intended to handle binaryentered instructions and data. Jbug, which comes with the twoboard Evaluation Kit 2, offers eight commands and is designed to handle data from a hex keyboard. Available with the Micromodule μP board is Microbug, a monitor and assembler with 13 commands and an RS-232 interface routine.

Two versions of Minibug, one that uses the peripheral interface adapter as an RS-232 port and one (terminal interface monitor), communicates with you over a full-duplex port and adjusts the data speed to that of your terminal. I/O routines similar to SC/MP also come with TIM. Coming soon are ROM-based line editors, assemblers and even a mathematics package.

Even nonmicroprocessor manufacturers are developing firmware that helps you cut µP-program development time. Wintek, Lafayette, IN, for instance, has ROM programs called Fantom I and Fantom II designed to support the 6800 μ P. Fantom I is similar to Motorola's Mikbug, and has five basic commands that let you load, examine, print and display data and instructions as well as initiate programs. Fantom II is a 1-kbyte loader and diagnostic program that, in addition to the commands used in Fantom I, permits you to operate the μP in the single-instruction step mode, examine instructions in

memory, dump memory to console, and examine/modify the A, B, condition-code and, index registers and program counter.

ROMs limit programming ease

Most of the ROMs in the small systems permit you to work only in hexadecimal—a severe limitation when you have to develop a lengthy program. The next step up is to get a system that offers a program that can assemble and then compile assembly language listings.

The program necessary to do the assembly usually requires several kbytes of memory. Resident programs in Motorola's EXORciser, Intel's Intellec-MDS. Zilog's development system, Fairchild's Formulator and RCA's development system are often sold with a minimum of 4 kbytes of RAM in addition to the resident ROM programs. Resident-assembler/editor/ compiler programs require up to 4 kbytes of ROM and up to 1 kbyte of RAM working space to store variables. The rest of the RAM is allocated by the monitor program for your own workspace (program development).

One of the largest program development systems available is Intel's 8080-based MDS-800. The minimum system consists of 16 kbytes of RAM, 2 k of ROM, an 8080-based microcomputer, hardware interfaces and software drivers for TTY, CRT, floppy discs, line printer, high-speed paper-tape reader/punch, and PROM programmer. A system monitor is included in the resident ROM for program loading, debugging and execution.

A resident assembler, written in Intel's PL/M, a high-level system programming language, occupies 12 kbytes of RAM and translates symbolic 8080 assembly-language instructions into machine-operation codes. Also available is a text editor that permits manipulation of entire lines of text or individual characters within a line. The text editor requires 8 kbytes of RAM and is also written in PL/M.

A resident PL/M compiler program that is designed to operate on the dual floppy disc-based MDS system has been introduced recently by Intel. However, a full 65-kbyte memory is necessary to support the \$10,000 system. Specially developed



Development programs for M6800 microprocessors are available in just about every format from Motorola.

routines in the disc control system permit up to 200 files to be packed onto the disc. To provide maximum code storage, the disc-monitor program keeps track of the empty space and the location of files.

Zilog's recently introduced development system uses a single Z-80 μ P for driving both the user hardware and the resident monitor. The system monitor permits programs to be entered into memory, then edited, assembled and loaded for execution.

A debug ROM module allows user-designated operations to be stored in an independent memory and the user to specify an operation that can stop processing and cause the system to go into the monitor mode. In addition, all oper-

PL/M-80	COMPI	LER FACTORIAL GENERATOR - PROCEDURE
		\$OBJECT(:F1:FACT.OB2)
		SDEBUG
		SXREF
		<pre>sTITLE('FACTORIAL GENERATOR - PROCEDURE')</pre>
		SPAGEWIDTH(80)
1		FACT:
		DO;
2	1	DECLARE NUMCH BYTE PUBLIC;
	in a stall	
3	1	FACTORIAL: PROCEDURE (NUM, PTR) PUBLIC;
4	2	DECLARE NUM BYTE, PTR ADDRESS;
2	2	DECLARE DIGITS BASED PTR (161) BYTE;
0	2	DECLARE (I,C,M) BYTE;
7 :	2	NUMCH=1; DIGITS(1)=1;
9 :	2	DO M = 1 TO NUM;
10	3	C=0;
11	3	DO I = 1 TO NUMCH;
12	4	DIGITS(I) = DIGITS(I) * M + C;
13 4	4	C = DIGITS(I)/10;
14	4	DIGITS(I) = DIGITS(I) - 10 * C;
15	4	END;
16 .	3	IF C <> 0 THEN
17	3	DO;
18 4	4	NUMCH = NUMCH+1; DIGITS(NUMCH) = C;
20	4	C = DIGITS(NUMCH)/10;
21	4	DIGITS(NUMCH) = DIGITS(NUMCH) - 10 * C;
22 4	4	END;
23	3	END;
24	2	END FACTORIAL;
25	1	END;

Programming in PL/M, Intel's high-level language, can slash the time needed to develop 8080 software. English-like commands replace many lines of hard-to-write assembly-language statements. A PL/M compiler in the Intellec development system can cut the cost of time-shared program development costs.

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ations preceding the suspension are stored in an independent memory and can be examined to find errors.

With two 2650 μ Ps to speed program development, the Twin system from Signetics can offer many advantages. Software includes an operating system, a file-management system, debugging software, a text editor and a resident macroassembler.

The dual- μ P structure provides a common (user) memory space and a master processor/operator system that is independent of the user system.

Mini-like micros have software

For the μ Ps that approximate full minicomputers, such as the 6100 from Intersil, Cupertino, CA, the LSI-11 from Digital Equipment Corp., Maynard, MA, the TMS-9900 from Texas Instruments, Dallas, TX, and the micro-



A resident Fortran compiler for 8080 software development is available on a floppy-disc system offered by Realistic Controls.

Nova from Data General, Southboro, MA, a wealth of available software and programming aids already exists.

Data General, for example, has a diskette-based disc-operating system for the microNova with such utilities as an editor, assembler, relocatable loader and symbolic debugger. A real-time Fortran IC program also can run on the micro-Nova.

Digital Equipment Corp.'s user library, DECUS, provides many programs that can be used on the 6100 since the 6100 emulates, to a great extent, the PDP-8 minicomputer originally developed by DEC. And for LSI-11 program develop-

Software Definitions

Machine code: commands for the μ P system, often written in binary or hexadecimal format. Machine code is often referred to as machine language or object code.

Assembly language: commands for the μ P system written in mnemonic form. Typically, three letter abbreviations, called mnemonics, are used to represent each instruction, and each mnemonic can usually be equated to one machine-code instruction.

High-level: commands for computer systems where each instruction is actually equated to many machine-code instructions strung together.

Monitors: programs that control the operation of the entire computer system. They often contain routines that tell the computer how to communicate with the outside world and how to allocate resources.

Editors: programs that permit data or instructions to be manipulated and displayed. Their most common use is in the preparation of new programs.

Assemblers: programs that permit you to represent instructions, addresses and data in symbolic form (character strings that represent machine instructions, addresses, data, among others). An assembler automatically translates symbols into their corresponding numerical values. It permits symbolic addressing by assigning values to labels used to indicate programjump locations.

Compilers: programs that usually translate an assembled program into a complete machinecode listing. No matter how many times a section of code is used in the assembled program, it will be translated only once and put in its proper place.

Interpreters: programs that, much like the compiler, translate an assembled program into a complete machine-code listing on a line-by-line basis. If a statement is used in a program 10 times, it will be translated 10 times.

Disassemblers: programs that do the opposite of compiler programs. Given a machine-code program listing, the disassembler turns it back into an assembly listing, with mnemonic representations, for troubleshooting purposes.

Debuggers: programs that help track down and eliminate errors that occur in the normal course of program development.

Cross-assemblers and cross-compilers: programs that are usually designed to run on a large computer for the purpose of translating instructions for use on another processor, usually a μP . Simulators: programs that help to evaluate a μP by duplicating all logic operations within the software of a large computer.

ment, DEC offers a wide range of compatible PDP-16 software.

A new language, developed by RCA and Forth, Manhattan Beach, CA, is designed to run on the Cosmac development system. Dubbed microForth, this language is an interactive program that can compile assembly-language statements directly into RAM. An 8 kbyte system is recommended to hold microForth. About 2 k of RAM workspace is available.

Other new languages are being developed by outside (non-IC manufacturers) companies and individuals to make programming easier. One such program is a stringoriented language called SLP that permits large arrays of instructions to be assembled with fast and compact listing.

Scelbal, developed by Scelbi Computer Consulting, Milford, CT, and originally intended to run on the older 8008 μ P, is similar to Basic in capabilities. The language operates in an interpretive mode both the user and the resident programs must be held in RAM. When a run command is given, the resident program converts each line of high-level language program into executable code.

Slam, a symbolic language adapter for microcomputers, works on 8080-based equipment. Developed by Penn Micro, Lancaster, PA,

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CALL US ON IT. (415) 962-3641 Slam is an interpreter-type language with editing capability and English-like instructions.

Pull apart programs to debug

Not only is there a wide variety of languages that assemble assembly-language listings, but there is also a specialized group of programs called disassemblers that rip apart an assembled listing to help in the debugging. MOS Technology's MDT development system has such a program. Tranti Systems, North Billerica, MA, has a similar program in its Model 8000 universal programming system.

The MDT system's assembler assembles from a source tape or RAM, has six character labels and symbols, permits free-form entry of the source statement, delivers a symbol table, puts error flags on listings and delivers an assembled program in executable code. Once the assembler has done an assembly, the disassembler can pull the listing apart and give back the mnemonics from the hex code. Of course, the disassembler does even more, such as setting program traps, goes forward or backward one instruction, shows next or last cycle of operation and more.

A text-editor program comes with the MDT. Available textmanipulating routines include load text buffer, insert or delete a line or character, step forward or backward one character or one blank, go to top or bottom of text index up or down one line, find a specified string of characters and provide output to printer/punch.

Time-sharing cuts capital costs

Because of the accessibility of large computers or time-sharing services, many of the μ P vendors have developed programs written in

	LEVEL I ASSEMBLY LANGUAGE
FL LOC COSMAC CODE 0000 0000 0000 0000 0000 0000 0000 0	LNNO SOURCE LINE 1THIS SAMPLE CALCULATES THE ARITHMETIC 2AVERAGE OF TWO NUMBERS. THE NUMBERS ARE 3STORED IN TWO ADJACENT LOCATIONS 4POINTED TO BY REGISTER R2. THE 5RESULT IS STORED IN THE HIGH ORDER BYTE 6OF REGISTER 3.
0000 42 0001 E2 0002 F4	8 LDA R2 9 SEX R2 10 ADD
0003 F6 0004 B3	11 SHR 12 PHI R3
0005	13
	LEVEL II ASSEMBLY LANGUAGE
FL LOC COSMAC CODE 0000 0000 0000 0000 0000 0000 0000 0	LNNO SOURCE LINE 1 THIS SAMPLE CALCULATES THE ARITHMETIC 2 AVERAGE OF TWO NUMBERS. THE NUMBERS ARE 3 STORED IN TWO ADJACENT LOCATIONS 4 POINTED TO BY REGISTER R2. THE 5 RESULT IS STORED IN THE HIGH ORDER BYTE 6 OF REGISTER 3. 7
0000 42E2F4F6B3 0005	8 @R2!+@'R2/2->R3.1 9
	FORTH LANGUAGE
THE EXAMPLE BELC THE NUMBERS ARE THE FIRST LINE S THE SECOND LINE	W CALCULATES THE AVERAGE OF ANY TWO NUMBERS. ENTERED FROM THE TERMINAL AT EXECUTION TIME. TATES THE FORTH DEFINITION. IS AN EXAMPLE OF ITS EXECUTION AND PRINT OUT.
: AVR + 2 / 12 46 AVR . 29	

Programming the Cosmac μ **P** from RCA can require knowledge of assembly language, a higher symbolic assembly language, or an interactive language called microForth—depending on the money spent for software development.

PL/1, Fortran, Cobol and other languages that will deliver microprocessor-compatible machine code. National CSS, Norwalk, CT; General Electric Information Services, Bethesda, MD; First Data, Waltham, MA; United Computer Systems, Kansas City, MO; and Tymeshare, Cupertino, CA, are just some of the firms that offer a wide variety of μ P-development software.

All the programs offered on timesharing systems are designed to run on large computers—the IBM 360/370, the GE Mark 111a, and even the DECsystem 10s. Crossassemblers, cross-compilers, debuggers, simulators and other programs are available for μ Ps and bit-slice processors. Each company's programs offer slightly different features, so make sure you know the capability of the various time-sharing programs before you hook up.

The familiarity of engineers with Fortran and PL/1 makes these two languages the most popular choices, although Cobol is favored by most programmers. Cross software typically operates faster than resident software and often has more commands or a library of available routines to select from.

A high-level system often permits you to develop the program for a μ P before the actual hardware can be prototyped—sometimes even before a dollar is spent for hardware, since complete simulators are available for some μ Ps. Cross-assemblers are commonly available in Fortran, versions of PL/1, and assembly language. Some assemblers can even produce more than one machine-code format to allow for absolute and relocatable code listings.

Compilers and integrator programs in PL/M, PL/W, PL/Z, MPL, Forth, Cobol and Fortran are available, and there are probably others still to be found. Programs in PL/M, PL/W, PL/Z and MPL are all optimized by the IC vendors to work only for their μ Ps.

The last type of program just starting to appear is a resident form of Fortran. Motorola has available a condensed form of Fortran that runs on the EXORciser system and is available on floppy disc. However, it will burn up quite a bit of RAM—about 16 k is needed to hold the program.

ELECTRONIC DESIGN 2, January 18, 1977



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Intel 8080 programmable peripherals are software controlled LSI replacements for hardwired SSI/ MSI logic assemblies. You simply attach the appropriate peripherals to the system bus and the +5V supply. Then, with system software, you personalize device operating configurations to suit your applications. Reconfiguration and design changes are made with software. No expensive and time consuming hardware redesigns are necessary.

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Our 8257 Programmable DMA Controller is the lowest cost way to handle applications that require high speed data transfer such as disks, magnetic tape, analog interfaces and high speed communication controllers. The four channel 8257 contains all the logic necessary for bus acquisition, cycle counting and priority resolving of the channel requests.

The 8259 Priority Interrupt Controller replaces complex TTL arrays and minimizes component costs. The CPU can change interrupt structure "on the fly" to suit changes in the operating environment, such as time of day or process control parameters. The 8259 handles up to eight vectored priority interrupts. Multiple 8259's can control up to 64 interrupt levels.

Use the 8251 Programmable Communication Controller for "serial I/O." The first true USART in a single chip, the 8251 implements all popular com-





ELECTRONIC DESIGN 2, January 18, 1977

get you to market first.



munication protocols, including IBM Bi-Sync. For "parallel I/O," each 8255 Programmable Peripheral Interface gives you 24 versatile I/O lines to interface relays, motor drives, printers, keyboard/display and other parallel equipment.

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Schottky diode mixer enables imaging system to operate at 90 GHz

A GaAs Schottky diode-mixer with a conversion loss of less than 8 dB sharpens the resolution of radiometric imaging systems by a factor greater than 2. Developed by Aerospace Corp., El Segundo, CA, the diode mixer's low conversion loss permits an operating frequency of 90 GHz—the maximum operating frequency of previous imaging systems had been 35 GHz.

The 8-dB conversion loss overcomes the main impediment to increasing the frequency—hence, the resolution—of radiometric imaging systems, an inefficient mixer stage.

The advantage to 90-GHz operation is twofold. For a given-sized antenna, the system's resolution increases directly with frequency to permit the use of smaller antennas. And terrain signatures peculiar to 90 GHz can be observed.

Variations in ground temperature cause corresponding variations in the amplitude of a wide spectrum of emitted radiation. This electromagnetic radiation is detected and used to construct an image of the terrain below: Each detected frequency provides a different signature.

Developed in a cooperative effort with NASA and Naval Research Labs the diode mixer was built into a radiometer and then tested in an aircraft flown over Virginia's Chesapeake Bay area.

The radiometer's output was fed into an on-board data processor, which provided both a real-time TV image and a tape recording.

"The real-time monitor gave us a dramatic view of the terrain below, even though it was obscured by 2000 feet of opaque cloud cover," notes Howard King, head of

Dick Hackmeister Western Editor



Radiometric imaging system "looks" through an open bay door to receive electromagnetic radiation from Earth's terrain. A wobbling mirror causes receiving antenna to scan both sides of flight path. The radiometer selects frequency of interest and provides input raster to data processor. The system is entirely passive; no radio transmission takes place.



This high-resolution radiometer needs only the small, cylindrical antenna at left to "see" Earth terrain signatures at 90 GHz. A new GaAs Schottky diodemixer stage permits an 88-GHz local oscillator to be mixed with the 90-GHz reflections from the ground.

the Antenna and Propagation Department at Aerospace.

The 90-GHz imaging system can replicate ground features matching geological survey maps of the ground below. Flights were conducted at various altitudes during the field test, and the imaging system was able to identify natural terrain features and man-made objects smaller than 30 feet across, as well as bridges, rivers, islands, marshes, aircraft at rest and ships at sea and their wakes.

A wobbling mirror is used to focus the radiometer's 6-in. antenna toward the ground and scan 32 degrees to each side of the flight path. At a forward speed of 173 mph and a scan rate of 0.1 s per

If the 2900 isn't already the industry standard TTL processor family, this'll do it. **Motorold introduces** M029000

M2900 is Motorola's second source for the popular Am2900 low power Schottky TTL four-bit processor family. It's a contractual, maskexchange second source, and the key family devices are available now.

Key M2900 devices available now

MC2901 is the expandable four-bit microprocessor slice with a high-speed eight-function ALU, a 16-word by four-bit two-port RAM, and shifting, decoding and multiplexing circuitry.

MC2909 is the expandable four-bit wide microprogram sequencer, an address controller for sequencing through a series of microprograms stored in ROM or PROM. It includes a register to hold a reference address, a microprogram counter and a four-word deep push-pop stack for subroutine linkage. It can jump to any address.

MC2902, the look-ahead carry generator, generates carries for three MC2901s from the Generate and Propagate outputs, producing them in 8 ns from the G and P inputs.

M2900 prices are right on the money

All three introduced M2900 Family devices are available now from authorized Motorola distributors and Motorola sales offices, at prices you'll find right on the money. In 100-up quantities, the MC2901LC is \$21.00, the MC2909LC is just \$12.98, and the MC2902LC is \$3.78.

Eight more in the M2900 Family from now to May

Device	Function	Available
MC2905	Quad Bus Transceiver	May '77
MC2906	Quad Bus Transceiver	May '77
MC2907	Quad Bus Transceiver	May '77
MC2911	Microprogram Sequencer	Feb. '77
MC2915	Quad Bus Transceiver	May '77
MC2916	Quad Bus Transceiver	May '77
MC2917	Quad Bus Transceiver	May '77
MC2918	4-Bit Register	Feb. '77

For data, circle the reader service number, or write to Motorola Semiconductor Products, Inc., P.O. Box 20912, Phoenix, AZ 85036.



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CIRCLE NUMBER 18

NEWS

excursion, the differential temperature resolution of the system is 2.8 K, which can be enhanced with longer dwell times.

For example, the Navy is planning to put a similar radiometric imaging system aboard an Earth satellite to monitor America's proposed 200-mile fishing limit. The Navy is using the new imaging system onboard aircraft to provide electromagnetic maps of the globe. Correlated radiometric images at different frequencies (including 90 GHz) are revealing such natural and man-made surface features as land masses, icebergs, fault lines, cities and underwater vessels. These are now being catalogued for a wide variety of purposes.

Temperature, not current switches p-n-p-n element

A simple temperature-sensitive switching device is similar in design to a thyristor but can be triggered by temperature instead of gate current.

Called Thermosenstor and developed by the Mitsubishi Electric Corp., Itami, Japan, the three-terminal device is said to have the following advantages over conventional solid-state temperature-sensitive devices:

• It combines temperature-sensitive and switching functions, so its circuitry is less complicated than a thermistor-based switching circuit. For example, it does not require a differential amplifier and a Schmitt circuit.

• The turn-on temperature can be remote-controlled through the gate terminal.

• Once the Thermosenstor is turned on, conduction is maintained until on-state current is reduced to almost zero—even though the temperature falls below the switching temperature.

• Below the turn-on temperature, the Thermosenstor can be switched by gate current as in a thyristor.

The Japanese device is constructed with a silicon p-n-p-n structure (see Fig.). The chip is 0.5 mm square and 0.2 mm thick.

The minimum rated off-state voltage is 50 V; the rated average on-state current is 100 mA, at an ambient of 87 C.

High gain at low temperatures

To obtain low turn-on temperature without increasing the applied voltage requires high current gains at low temperature. This reduced



Thermosenstor is a new temperature switch from Mitsubishi Electric.

temperature is accomplished in the device by reducing the width of the base layers and increasing the leakage current of the collector junction.

The turn-on temperature is regulated by connecting a shunt resistance from one of the gates to either the cathode-emitter junction or the anode-emitter junction. This gateshunt resistance shifts the turn-on temperature upward under an applied forward voltage. The temperature can be shifted from 50 to 150 C.

Like conventional thyristors, once the Thermosenstor is turned on in a dc circuit, its conduction is maintained until the on-state current is reduced to almost zero even though temperature decreases below the turn-on temperature.

When operating in an ac circuit, the device will, of course, turn off at the zero value after each positive half cycle if the junction temperature falls below the turn-off temperature, But this turn-off temperature is not always identical to the turn-on temperature. The difference between temperatures is caused by the effects of the dv/dt of the reapplied off-state voltage following the termination of conduction.

32

By sealing out liquids, this Amphenol[®] connector keeps you out of hot water.

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AMPHENOL Systems

CIRCLE NUMBER 19

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Washington Report

FAA adds altitude warning feature to ground radars

A safety feature known as Minimum Safe Altitude Warning (MSAW) has been added by the Federal Aviation Administration to Dulles International Airport, Washington, DC, and Los Angeles International Airport. Four more airports will get the feature in February.

Produced by Sperry Univac, St. Paul, MN, MSAW works in conjunction with the automated radar terminal systems (ARTS III) to monitor aircraft altitudes automatically and compare them to an altitude table programmed into the ARTS III computer. Monitoring begins as soon as the aircraft approaches the terminal area and is picked up by the ARTS III radar. The aircraft must be equipped with a 4096-code transponder and altitude encoder. When the computer detects a potentially unsafe altitude condition, an alarm sounds and the words "LOW ALT" appear above the aircraft's symbol on the air-traffic controller's radar scope.

Defense contractor shifts keyed to foreign sales

Major shifts among the top defense contractors are reflected in the Pentagon's latest list of its 100 major suppliers. The reason—expanded foreign military sales.

McDonnell Douglas vaulted into first place for the fiscal year ended last June 30, as its sales rose from \$1.4 billion the previous year to \$2.5 billion in fiscal 1976. McDonnell Douglas, which was in fourth place in fiscal 1975, is supplying 25 F-15 fighters to Israel, which wants to buy 25 more.

The biggest gainer was Northrop, which rose from 12th place the year before with \$620 million in DOD contracts to third place with \$1.4 billion. The firm recently completed its 3000th F-5 fighter—most of them sold abroad.

The Pentagon awarded \$42 billion in prime contracts last year, and the top 100 received \$29.9 billion, or 69% of the total.

Army to fund helicopter avionics system

The Army expects to select two parallel development contractors about the first week of March for a new day-and-night target-designation system to be used in its future helicopters.

Known as the Target Acquisition and Designation System/Pilot Night Vision System (TADS/PNVS), it will contain internal forward looking infrared (FLIR) sensors, television units and laser subsystems that can lock onto a target about 2 meters square from as far away as 5 to 6 km.

The TADS/PNVS will be installed initially in the Army's new Advanced

Attack Helicopter (AAH), which is being developed by the Hughes Helicopters Division of Summa Corp., to direct the laser-guided Hellfire missile to ranges that will be twice that of the present TOW missile fired from Cobra helicopter gunships.

The target tracking system is also being considered for the Army's proposed Advanced Scout Helicopter (ASH). (Congress disallowed a program to develop a similar system for the ASH last year, but did provide sufficient funds for a TADS/PNVS to be used by both helicopters.)

Seven firms have submitted proposals on the new system to the Army Aviation Systems Command in St. Louis: Ford Aerospace & Communications, General Electric, General Motors' Delco Division, Hughes Aircraft Corp., Martin Marietta's Orlando Division, Northrop and Texas Instruments. While the Army hopes to fund two of the companies for at least a year of engineering development, it may be able to fund only one because of a rumored shortage of money.

The winning contractor will outfit the 536 projected AAH helicopters, plus an undetermined number of ASH helicopters if Congress approves that program this year.

TWTA problems afflict NASA Mariner spacecraft

A variety of minor problems have cropped up during tests with the Watkins-Johnson traveling-wave-tube (TWTA) amplifiers for NASA's two Mariner Jupiter/Saturn spacecraft to be launched in August and September. The problems are serious enough for NASA to consider backup units from Ford Aerospace & Communications and Hughes.

Both the X-band and S-band units have been afflicted, according to Mariner program manager Rodney A. Mills. As a result, costs have been driven up and deliveries delayed about nine months. The life testing still has to be done.

NASA will have to decide by April if a substitution is necessary. The first flight spacecraft is already in assembly at Jet Propulsion Laboratory (JPL). The second will begin in January.

The possible X-band replacement is a Hughes unit used in the NATO communications satellites. It has the same output as the Watkins-Johnson TWTA, 20 W, but is less efficient. The Hughes substitute requires 100-W input, the TWTA 70 watts. For an S-band replacement, NASA will consider a device by Ford Aerospace that is comparable in efficiency, but lower in power—about 20 W vs the TWTA's 29 W.

Under subcontract to JPL, Motorola will integrate the TWTAs into the spacecraft's radio subsystem.

Capital Capsules: The Army plans to build a 5000-m test range at Fort A. P. Hill, VA, to accommodate high-energy research being relocated from Fort Monmouth, NJ. . . . The Army's Patriot anti-aircraft missile (formerly SAM-D) has successfully knocked down a drone target while being jammed by airborne electronic countermeasures during tests at White Sands Missle Range, NM. . . . The Navy's controversial Seafarer extremely-low frequency (ELF) system for communicating with submerged submarines has received a qualified blessing from the National Research Council. NRC's preliminary report said the 0.07 volt per meter radiated by the communications grid would cause no biological damage but did raise questions about the 15 V/m around the terminal points. The system of underground antennas is being considered for Michigan's Upper Peninsula, where local residents have opposed it. A final report from NRC, an affiliate of the National Academy of Sciences, is due this spring.

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JAN-TX 2N5926	90A	120V	0.6V @ 50A
PT-7511	90A	200V	0.6V @ 50A
JAN-TX 2N5927	120A	120V	0.6V @ 70A
PT-6502	200A	80V	0.7V @ 100A
PT-9502*	500A	80V	0.5V @ 300A
PT-6502 PT-9502* 350 Watt P *625 Watt P	200A 500A ower R	80V 80V ating ating	0.7V @ 1 0.5V @ 3



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ELECTRONIC DESIGN 2, January 18, 1977

New Sangamo Type 300 Aluminum Electrolytic **Capacitors Slash Space and** In-Place Cost in Switching Regulator PC Boards.



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horizontal Type 301A

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> Write for specs and engineering samples. Sangamo Capacitor Division, Box 128, Pickens, SC 29671; phone: (803) 878-6311; TWX: 810-397-2496; Telex: 57-0441.

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Capacitance Range	130 uF to 16,500 uF
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CIRCLE NUMBER 23

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CIRCLE NUMBER 24

Microprocessor Design

The 8080As are not all alike; you should know the differences

While the various 8080A chips are pin-compatible and essentially alike, there are several logic differences in the flag flip-flops that are set and reset by arithmetic and logic instructions—as well as differences in speed, power and noise immunity.

The 8080A, which has rendered the 8080 obsolete, is now available from Intel, Advanced Micro Devices (AMD), National Semiconductor, Nippon Electric Corp. (NEC), and Texas Instruments.

"Many companies use the different vendors' 8080As interchangeably, once they understand about the auxiliary carry flag," says one industry engineer. "But there are usually some problems in incoming inspection because of the flag differences. The tester shows up the fact that the chips from different manufacturers treat these flags differently."

Furthermore, he believes, the 8080A, for all its popularity, doesn't quite have the status of a production device. "When you go to multiple-sourcing, you can't just turn the problem over to purchasing. You have to involve engineering and the incoming-inspection people, too."

Andrew Allison, AMD's MOS μ P marketing manager, agrees. "The Intel 8080A and the National device, which appears to be an exact copy of it, have what we think is an internal design error. Intel's design allows logic operations to disturb the contents of the auxiliary carry-flag register. We developed our chip design (continued on page 42)

Eliminate microprocessor bugs with system analyzer

Designed to develop and debug microcomputer systems built around 6800 μ P, the AQ6800 system analyzer from AQ Systems connects to the microprocessor via a buffered, 40-pin clip-on probe. It also displays all address and status data.

The system analyzer is interactive, and can transmit or receive data from all 6800 internal registers; modify the contents of any RAM location; examine any memory location; and send and receive data from selected I/Oports.



Front-panel controls permit getting to the memory and internal registers, controlling the microprocessor, setting the breakpoints and monitoring specific memory locations. An optional sequence recorder can record up to 128 instruction addresses to help simplify program tracing and debugging.

All circuitry is mounted on one motherboard. The entire system measures 19 \times 10.5 \times 1.875 in. and requires 5 V at 3 A.

Base price of the analyzer is \$875 and delivery takes as long as six weeks. Although the analyzer is made by AQ Systems of Yorktown Heights, NY, it can be ordered from E & L Instruments.

E & L Instruments, 61 First St., Derby, CT 06418. (203) 735 8774.

CIRCLE NO. 508

MICROPROCESSOR DESIGN

(continued from page 41)

independently, as did NEC, and neither of us made that error.

"To sidestep this problem, you save the carry bit *before* a logic operation and reload it into the carry-flag register afterwards. Any program that does this will work the same with all 8080As. The logic differences among the versions become insignificant."

Dave Millet, a μ P product manager at NEC, adds: "We included a decimal subtract flag in the NEC 8080A that allows people to do decimal subtraction more efficiently. This saves program steps by storing the fact that the last operation was a subtraction." Other differences in the available 8080As may make a particular version the best for a particular application. The AMD 9080A dissipates only two-thirds as much power as the Intel chip, and handles 3.2 mA on all outputs —Intel handles 1.9 mA. So the 9080A can drive two TTL loads instead of one. This capability can save two or three buffer ICs and reduce circuit delays. AMD's minimum voltage for a logic ONE is 3.0 V, Intel's 3.3 V. This means better noise immunity.

The NEC 8080A also specifies an input voltage of 3 V for a logic ONE, uses fewer clock cycles for some operations, and eliminates one 80-ns data-setup time requirement. To simplify interfacing to CMOS, the NEC 8080A has no internal pull-up resistors on the chip inputs. Moreover, this unit operates over a temperature range of -10 to 70 C, compared to Intel's 0-to-70-C range.

Atmospheric-measurement system uses μ Ps to preprocess data



Providing detailed atmospheric profile measurements, the WL-3DS Environmental System developed by Beukers Laboratories, Bohemia, NY, uses five 6800 microprocessors. The μ Ps are used to preprocess meteorological parameters sent in by five dropsondes—free falling sensors before the data are logged on tape and processed by a Nova minicomputer.

The system continuously samples wind speed, direction, temperature, humidity and pressure via the dropsondes. Dropsondes can provide readings starting at altitudes as high as 30,000 ft and dropping down to sea level.

Usually the dropsondes are released at five-minute intervals from an aircraft over the measurement area. Using the retransmission of Loran-C long-range, navigational-aid signals, the Beukers system determines dropsonde position, speed and direction. The Loran-C signals are processed by an on-board minicomputer and then logged with the data.

Bipolar microprocessor kit permits system evaluation



Dubbed the 8X300KT100SK, this evaluation kit allows designers to assess the 8X300 bipolar μ P developed by Signetics. The single-board kit includes all components necessary to get a minimal system up and running: one 250-ns, instruction-cycle-time CPU, four I/O ports, 256 bytes of RAM and a preprogrammed monitor system in ROM.

Controls in the evaluation kit for diagnostic and instructional purposes include a wait mode for single stepping, the ability to change program flow and to change or examine internal registers, and one-shot or repeatedinstruction jamming. The board layout permits simple system modification and expansion.

(continued on page 44)

DUAL COLL CREATER BREAKER reacts to both voltage and current.



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used in interlock circuits or can react to pressure, flow, weight, or fluid level.

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For more detailed information, call your local Airpax representative or contact Airpax Electronics, Cambridge Division, Cambridge, Md. 21613. Phone (301) 228-4600. Telex: 8-7715. TWX: 865-9655. Other factories in Europe and Japan. European Sales Headquarters: Airpax S.A.R.L., 3 Rue de la Haise, 78370 Plaisir, France.

AIRPAX[°] THE <u>PRO IN PROTECTION</u>

MICROPROCESSOR DESIGN

(continued from page 42)

All signals from the μP can be brought off the board. A bare section permits custom interfaces to be built.

One of the few fixed-instruction bipolar microprocessors, the 8X300 has a 13-bit address bus and a separate 16-bit instruction bus. An 8-bit interface vector bus, which is supported by four additional control lines, and a clock perform data handling and I/O-device addressing.

The evaluation kit costs \$299 and is available from stock.

Signetics, 811 E. Arques Ave., Sunnyvale, CA 94086. Robert Lanford (408) 739-7700. CIRCLE NO. 509

Compact software development system emulates the EA9002



Designed to speed up software development for the EA9002 microprocessor, the EASE 2000 emulator includes an Editor program and 2 kbytes of workspace. The self-contained development/debug system from Electronic Arrays also has its own hexadecimal keyboard, 14 special-function keys and an 8-digit hexadecimal LED display.

There are two basic operating modes, Execute and Edit, and a resident assembler is optionally available. In the Execute mode, the program can run at normal

clock speeds, or it may be stepped one instruction at a time. In the Edit mode, both internal and external memory can be examined or modified.

Specialized function keys include reset, jump, read, write, step, edit, continue, memory-select, register-select, scratchpad select, TTY-select and breakpoint-select. Programs can be loaded via the hex keyboard or with paper tape through a TTY port.

The entire EASE 2000 system is housed in a case almost as big as a large printing calculator. All power supplies are built in, and all I/O lines fully buffered. Base price is \$995, and the optional resident assembler package costs an additional \$250. Delivery takes 30 days.

Electronic Arrays, 50 E. Middlefield Rd., Mountain View, CA 94043. Richard Eiler, (415) 964-4321.

CIRCLE NO. 510

Micro Capsules

A simplified version of Basic, developed for industrial users, is being readied by National Semiconductor, Santa Clara, CA. Called NIBL (National Industrial Basic Language), the program will fit in less than 4-k words of ROM and require 2-k words of RAM workspace. . . . The Intelligent Breadboard, soon to be released by IMSAI, San Leandro, CA, connects directly to the bus on the company's 8080-based microcomputer. Two forms of the breadboard will be available—a kit for \$435 and a completely assembled unit for \$625. . . . A low-cost intelligent terminal, being developed by Southwest Technical Products, San Antonio, TX, promises to be a boon to companies that need intelligence but can't justify paying several thousand dollars for a terminal. The terminal will be available in kit form for under \$300, less monitor. . . . The First West Coast Computer Fair, reportedly the first west coast convention exclusively devoted to personal, home and hobby computing, is scheduled for April 15 to 17, 1977 at San Francisco's Civic Auditorium. Additional details can be obtained by contacting Jim Warren at (415) 851-7075 or writing to him at Star Route Box 111, Woodside, CA 94062.

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OLD EXPERTS—We can improve your inverter performance and efficiency. We can decrease your component cost. Sometimes, we can even do both. Check the Bingo Card for a copy of our new design guide. Or call Application Engineering—(201) 826-5100 for specific help.



CIRCLE NUMBER 26

CB servicing is PROFITABLE with the B&K-PRECISION 40-channel CB Test Bench

MODEL 1040 \$250

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When used with a scope and signal generator, you can:

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- Measure audio output power
- Measure audio distortion percentage
- Measure receiver sensitivity
- Check AGC
- Measure effectiveness of CB noise limiter or blanker (when used with an impulse noise generator)
- Measure squelch threshold
- Measure adjacent channel rejection on any channel
- Measure transmitter AM power output—even mobile!
- Measure SSB power output with TRUE peak-reading RF Wattmeter
- Check AM modulation
- Check SSB modulation with a twotone test—the only accurate way!
- Measure antenna SWR—even mobile!
- Check the transceiver in the car to determine if the problem is in the antenna system or the transceiver

You can save \$500—\$1,500 in equipment costs because the CB Servicemaster eliminates many of the test instruments you would otherwise need for CB servicing. These instruments, or their functions, are built into the unit:

 Audio wattmeter
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 RF wattmeter/dummy load
 DB meter
 SWR bridge These instruments—which you should have, if you don't own them already, are all you need to get the maximum use from your CB Servicemaster. And the B&K-PRECISION CB Servicemaster is compatible with most oscilloscopes, frequency counters, signal generators and power supplies on the market today.



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1. PUSH SWITCH TO TEST

4. STOP AND WAIT MITCHET AN A

6. PUSH SWITCH TO "ON".

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CIRCLE NUMBER 29

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ELECTRONIC DESIGN 2, January 18, 1977

Are all men brothers?

I've always been deeply moved by the line, "All men are brothers," in the "Ode to Joy" at the conclusion of Beethoven's magnificent Ninth Symphony. In this choral setting of Johann Schiller's poem, Beethoven emphasized the brotherhood of man in receiving the blessings of joy.

Editorial

But I've always felt that in almost all other ways as well, men are much the same all over the world. The men I know in Europe and Asia share with men in the States the same interests —mainly women. After that, all people seem to prefer good food, good wine, good entertainment, good books, good everything.



I thought of this some weeks ago at a Motorola bowling party during the Electronica Show in Munich. After an hour of beering and bowling, I noticed that my buddies included a chap from England, one from France, one from Finland, one from Sweden and three from Germany. What distinguished us were the facts that I, alone, could speak only English; my bowling skill was worse than anyone else's; and our Englishman could hoist and put to proper use an enormous mug of beer. Beyond that, we were indistinguishable.

A few nights later, I was dining with Dr. Friedrich Baur, a delightful gentleman who runs the Components Div. of Siemens. And he shook me up. "Why," he challenged, "do people in different parts of the world buy so differently?" Taking time out to appreciate some delicate smoked trout and some hearty venison, we talked of national differences that affect all engineers designing for world markets.

In the States, most people buy cars with automatic transmission; in Europe, relatively few do. In the States, "instant-picture" cameras are enormously popular; in Europe, they're not. In Europe, most full-size television receivers are sold with remote control. In the States, almost nobody buys remote control. Why?

Well, we kicked around some possible answers. It's because the European demands quality, one of us suggested, and he's willing to pay for it. But that's really no answer; it's the doorstep to another question.

There's no clear answer, we agreed. But is there, at least, a plausible theory? I wonder if readers of ELECTRONIC DESIGN can offer one. Ideas anyone?

Spore Kouthe

GEORGE ROSTKY Editor-in-Chief

MOTOROLA RS-232C STANDARD

Once A Linear Winner,

The quads everybody copied. Motorola-originated MC1488/1489 Line Drivers/Receivers set the RS-232 data comm standard since their introduction in 1969.





Always A Linear Winner.

Now there's a new IC standard for RS-422/3 data comm. And Motorola's got it[†]... the MC3486/87 quad line-drivers/receivers that will be the 10 megabaud benchmarks for new generations of fast-data-rate, two-wire systems. They feature four independent driver/receiver chains and are three-state structured which are forced to high impedance states when the appropriate output control pin reaches a logic zero. They're MOS, TTL and PIA-compatible and offer PNP-buffered inputs to minimize loading.

The Driver...

Power up/power down protection is ensured with the MC3487 in addition to typically fast propagation time of 15 ns. It works off single 5 V supplies and meets RS-422 standards.

The Receiver...

Each MC3486 chain has internal hysteresis circuitry to improve noise margin and discourage output instability for slowly changing input waveforms. It too offers fast propagation time and works off 5 V supplies. It meets RS-422 and -423 standards.

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ELECTRONIC DESIGN 2, January 18, 1977

Technology



Solve software problems step by step-

just as you would approach hardware problems. 'Top-down' design is a systematic procedure you can follow consistently.

Is there a secret to good software design? Judging by the incantations that used to accompany software design in the past, you might think so. But the secret simply is to be systematic and consistent in your design. Once you have established a step-by-step procedure that works, stick with it, even for "trivial" tasks. You will find your programming faster, more efficient and less error prone. And you can pay more attention to the economic factors that separate success from failure.

To establish a software design procedure that works, you must learn to distinguish between strategy and tactics. The strategy part of software design is independent of the language and the computer to be used. To develop the strategy you look at the big picture, objectively state the problem, and break it down into manageable functional blocks that can be analyzed individually.

Systematic software design strategy is often called top-down design, because it follows the procedure outlined in Fig. 1.

Once your strategy is established, you can tackle the tactics—namely, the ways to implement the solution on a specific machine with a specific language. Consistent tactics for good program design require the discipline of structured programming, which will be discussed later.

Step 1: Define the problem

Before you can solve any software problems, you have to decide exactly what the finished software system must do. Defining the system's operational characteristics is called the "functional specification." Writing a functional specification can be easy for small problems that require specific solutions. But a large and complex problem may require judgment, conceptual design decisions, and hardware/software tradeoffs. Simple systems can be specified in a few pages, while

Robert W. Ulrickson, President, Logical Services Inc., 711 Stierlin Rd., Mountain View, CA 94043.



1. Solving problems systematically is the secret to good software design. This flow chart illustrates the sequence of events for the "top-down" design approach.

complex systems can require hundreds. So, the following information should always be present in any functional specification:

• Problem statement—one short paragraph that concisely describes the problem the system must solve.

• Hardware—a list of all hardware required, including the characteristics of each input and output signal or device.

• Software interfaces—when new programs co-exist with other programs, the details of the interfaces must be included in the specifications. They may have a significant effect on the new design.

• User's description—the largest section of the functional spec. It includes a complete description of the system from the outside world's point of view. It should also describe user interaction, data required, output produced, special features, error-condition handling, and so forth.

A thorough specification is the key to a successful project. It is well worth spending the time to specify the problem carefully and completely at the beginning. Otherwise you will interrupt yourself constantly, fill in the blanks of the problem definition.

Once you have a completely functional specification, stick with it. If you don't, you are likely to run into that dreaded software disease known as "creeping features." This infection occurs when an inadequate problem specification permits organisms known as "neat features" to creep in, after you've started to work on the solution.

As a result, changes that are easily accommodated in the planning stage may require massive redesign efforts during the implementation stage. The farther the work progresses, the worse the problem becomes. The disease is often well advanced before detected, and has proven fatal to many software projects. Marketing people who are frequently the carriers have been known to infect entire engineering departments. While you certainly should incorporate advanced product features, they must be designed in from the top, not added from the side. If you do fall prey to creeping features, then you probably should have spent more time brainstorming during the specification stage.

Step 2: Partition the problem

Once the functional specification is complete, divide the whole problem into smaller functional blocks that can be analyzed and implemented individually. These blocks can be as complex as a complete floating-point arithmetic package or as simple as a few data-conversion instructions.

During program execution, control passes from one functional block to another, so that the functional block diagram can be considered the highest level of system flow chart. You continue partitioning the problem to as many levels of blocks and sub-blocks until algorithm development for each block becomes straightforward. If you are new to the game, do not hesitate to partition down to blocks that are almost trivial. You will often find that the algorithm for each detailed block becomes very simple. The partitioning process is quite flexible and allows you to adjust the level of block detail to the complexity of each part of the problem.

The initial system blocks can usually be determined from the functional specification. You only have to identify major system structures without being concerned how they operate. Some common initial blocks are: input operations; output operations; program functions (such as data transfers, memory searches, arithmetic operations); system timing and control; and major data structures such as tables and lists.

Once the initial blocks are defined, they are



2. The block diagram for a tape I/O system contains the major functional blocks (top). A major block, i.e., "timing and control" can usually be broken down into subblocks (bottom).

The economics of software vs hardware

Microprocessor-based systems tend to be either hardware or software intensive because few engineers are equally familiar with hardware and software design. Almost any computer function can be performed in either hardware or software, but the choice should be based on economics, not personal preference. The most valuable tradeoffs between hardware and software can be made at the block diagram stage of the "top-down" design procedure.

The total cost of a new product is the sum of fixed costs and variable costs. Fixed costs include all expenses independent of the number of units manufactured—hardware design, tooling, software design, system debug, documentation, and most overhead costs. Variable costs are directly proportional to the number of units manufactured and include the cost of components, materials, direct labor, the remaining overhead, and (usually inexpensive) copies of the software.

Evaluate the effect of fixed and variable costs on profits, with a break-even chart. By plotting costs vs the number of units sold, you can determine how many units you have to sell before loss turns into profit. Clearly, if you intend to sell 100,000 systems, you must minimize the variable cost of each system. You can spend \$100,000 on development for every dollar per system saved in production. So, fancier software is much less costly than additional hardware for every unit sold.

On the other hand, if your production run is small, you shouldn't spend a lot on software development. Using the breakeven chart and the system block diagram together, you can decide whether to implement each functional block with hardware or software at an early stage of the design process.

A well known hardware/software tradeoff involves the decision to use a UART (Universal Asynchronous Receiver Transmitter) for serial interface to a terminal. The UART chip takes care of all the protocol for serial communications with a TTY or a CRT terminal. It provides all the timing, control logic, and data paths needed for parallel-to-serial conversion, startand-stop-bit formatting for transmitting, and receiving serial data.

All of the functions performed by the UART in hardware can be replaced by software routines that require only a single bit of a hardware I/O port. Increased software development cost, more memory for program storage, and tying up the processor during serial I/O may or may not be less costly than using the hardware UART. The answer depends on the number of units produced and whether the processor can



be used to perform other tasks during serial I/O.

One of the thorniest tradeoffs involves system speed, memory size, and software. High-speed operations are usually equivalent to high-cost operations in the microprocessor world. Most Most single-chip microprocessors have clock rates in the 2-MHz range, and it takes a bunch of clock cycles to execute a string of instructions. Any operation you want the computer to perform that takes less than 100 microseconds, or must be repeated more often than every 100 microseconds, may tax the microprocessor's ability to respond. You can often overcome speed problems by using a TTL microprocessor, adding buffer memories, adding special-purpose hardware I/O devices and optimizing critical paths.

To develop your microcomputer system, you need a software development system. You can either use a time-share service, or buy your own. Time-sharing offers faster software development because a large, high-speed computer and powerful editing programs are available. On the other hand, you can connect your own hardware-development system to your I/O devices and terminals, and use it for real-time interfacing and debugging during prototype design. It can be a tough choice.

To better understand this tradeoff, assume that time-sharing costs about \$15 per hour for connect time, plus about \$200 per minute for CPU time, plus about \$25 per month per 100 k-bytes of storage. With these rates, you can calculate the approximate cost of time-sharing for your projected usage. Don't be surprised if it comes out in the range of \$2000 to \$10,000 per month. Buying your own development system can cost you between \$4000 and \$15,000 up front for reasonable systems. If you plan to do a lot of program development over many months, plan to have your own system. interconnected to form the system's block diagram. You must make sure that this block diagram is complete. It should contain blocks to implement all the features of the functional specification. The blocks must also be detailed enough for you to develop algorithms for them. If some blocks seem vague or ill-defined, add sub-blocks until they clearly and completely represent the functional specifications.

For example, examine the block diagram for a magnetic tape I/O driver program shown in Fig. 2. The major system blocks are at the top. The bottom section shows the second level of blocking for the most complex major block.

So far, you have not decided whether to implement a block with hardware, software or any combination of the two. Economic considerations should determine the optimum combination. The economics of hardware/software tradeoffs is a complex subject, which is discussed in the box.

Step 3: Develop the algorithms

Having defined the problem, you can begin to seek solutions in the form of algorithms for each functional block. Each algorithm contains the fundamental logic required for each block, but remains independent of any specific computer or language.

When you develop the detailed logic of an algorithm, your most useful tool is the flow chart. It provides a convenient notation that is easy to document and check for logic errors. Flow charts may be used at any level of detail, but are especially valuable at a level that is more detailed than the block diagram but not so detailed that every line of code has its own block. To keep the design procedure consistent, and help others understand your work, you should adhere to the standard set of flow chart symbols shown in Fig. 3.

Algorithm development is the most creative part of software design, and experience plays a big part in your ability to develop creative algorithms. But some general procedures can help you to translate a logical system block into an algorithm:

• Decide what the block should do. You have done this to specify the problem, but now you are dealing with a particular program segment instead of the whole system.

• Determine how to obtain the raw data. Are they read into the system? Passed from another block? Looked up in a table? You need operational blocks in your flow chart to input the required data.

• Determine if the data require any pre-processing before they can be used. Do they have to be complemented? Rotated? Masked? Scaled? If so, insert the proper data-transformation blocks in the flow chart.

• Decide how to transform the raw data into the required outputs. This step requires process blocks, data, and decision blocks.

• Decide what to do with the processed data. Should they be re-formatted? Saved? Passed back to the calling routine? Add the blocks that prepare the data for output.

• Examine your flow chart. Make it your goal to keep it simple, straightforward, logical and clear. Be particularly careful about entering and exiting routines.

If at first you don't succeed . . .

Algorithm development accounts for the largest portion of your work. It is an iterative process and may require several tries before it is complete and correct. Start by writing down the sequence of operations in the order they will be performed. For example, "read data in, test for control characters, then test for lower case characters," and so on. After you determine the general steps to be performed, add the process and decision blocks that actually perform these operations to your flow chart.

Test your preliminary algorithm on paper with actual data to make sure that it works. Consider the extreme cases and try to imagine every



3. Standard flow-chart symbols help clarify the sequence of events in a program or algorithm, not only for the designer but also for other engineers.

possible data condition. Does the algorithm still work? Be patient and thorough, or your algorithm will cost you extra debug time later.

When your algorithm is complete you should have a logic flow chart that looks something like the example in Fig. 4. This chart solves the problem of reading a tape without reference to any specific hardware. Each block of the flow chart may require several instructions when translated into a specific language.

When you have developed algorithms for each program block, the complete strategy for solving the problem is established. What's left is tactics. You now need to know what machine will be used to solve the problem and what language will be used to implement the solution.

Dig for gold—in your software

Not only hardware/software tradeoffs (see box) but also software/software tradeoffs may reduce your costs. One important consideration is the speed of execution.

Within the constraints of your microprocessor's clock rate, there are many ways to trade speed for memory size without impacting the other hardware. The best way to speed up a "slow" program is to find a more efficient algorithm. Selecting or designing a better algorithm is invariably more rewarding than efforts to squeeze the last byte of code out of a sloppy, or ill-considered, algorithm.

For example, take a program that calculates the sine of an angle to a given accuracy. Normally, an iterative algorithm evaluates a polynomial, but it may take an excessive time to execute. And improving the code will probably not save very much time. An alternate, and faster, algorithm is to look up the sine in a table. Now the question is whether you have the additional memory to store the table.

An important software/software tradeoff is straight-line programming versus subroutines. In straight-line programming, the program executes each instruction only once as it proceeds through the entire program. During execution you may find that the same code is repeated several times. If you sacrifice a little speed, you may be able to save a lot of memory by writing a subroutine for the repeated operation and calling that subroutine from the main program each time it is needed. The additional "overhead" housekeeping chores for the call and return process is usually a small penalty to pay.

Subroutines and loops for repeated operations may hide more pay dirt. When subroutines or loops are used often in a program, the processor may spend 80% of its time to execute 20% of the code. So, if you have a speed problem, you should first try to optimize the code that is repeated





most often. If you can save one byte in a loop or subroutine that is executed 100 times, you will save 100 times more than if you save a byte in the main program.

Your choice of language to develop your programs can also affect system cost greatly. Most higher level language processors produce at least 1.5 to 2 times as much machine code as programs written directly in assembly language, which means that 1.5 to 2 times as much memory is required to store the program. Also the program will take longer to execute. On the other hand, development time will be less because you can write and debug your programs much faster in a higher level language. And studies show that assembly language is usually more cost-effective for highvolume products, where minimum memory space and fast execution are most important.

Hardware/software tradeoffs and your programming strategy are vital steps in the over-all design process. But the tactics you employ to implement your strategy can be equally important, and will be discussed in the next part of this series. ==



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Develop systems around the SC/MP.

Two versions permit performance selection, and the versatile instructions allow simple addressing of the 65-k memory.

Available in either PMOS or NMOS, the SC/MP (simple, cost-effective microprocessor) enables you to choose an 8-bit μ P by performance. And the multiprocessing capability of the μ P, combined with its low cost, lets you put computing power where it's needed.

The SC/MP comes in a 40-pin dual in-line package with a set of 46 instructions. Both the p and n-channel parts are pin-compatible (except for three minor signal reversals), so system upgrades are simple—just pull out the p-channel unit, plug in the n-channel version and modify the ground and power lines. The NMOS μ P can operate at clock rates of up to 4 MHz while the PMOS version is limited to 1 MHz rates.

Both the SC/MP and its development tools are easy to use. All necessary timing and clock signals are generated by SC/MP's built-in clock that can be either crystal-controlled or capacitively tuned. Like the 6100 μ P, the SC/MP uses a 12-bit address bus. But it also uses four bits siphoned from the data bus to make a 16-bit address and thus address 65-k words of memory.

Of the 40 pins on the SC/MP, 20 are needed for data and address, two for power, two for clock generation, two for a serial I/O, three for flag lines and the remaining 11 for system control (Fig. 1a). All data transfers between memory and the μ P are controlled by just two timing signals—negative address strobe and negative write or read data strobe (Fig. 1b).

Systems assemble easily

Input/output procedures and memory interfacing are straightforward. A minimal system can be built from the SC/MP, along with some ROM and RAM (Fig. 2). For applications that require just a few words of RAM, pointer registers inside the μ P can be used instead of external RAM. Then a two-chip system is possible.

Systems that require more than 4-k words of

Dan Moss, Design Engineer, and **Hash Patel**, Microprocessor Product Marketing Manager, National Semiconductor, 2900 Semiconductor Dr., Santa Clara, CA 95051.

		Price
Product	Description	(100-up)
SC/MP	8 bit CPU chip	\$ 9.00
MM2102-1	1024×1 500-ns static RAM	2.45
MM2101-1	256 × 4 500-ns static RAM	3.20
MM2111-1	256 × 4 500-ns static RAM	3.20
MM74C89	16×4 CMOS static RAM	4.50
MM74C920	256 × 4 CMOS static RAM	12.15
MM1702A	256×8 erasable ROM	25.25
MM5203	$256 \times 8 (512 \times 4)$ erasable	
	ROM	25.25
MM5213	256 × 8 maskable 5203 ROM	12.50
MM5204	512×8 erasable ROM	29.50
MM5214	512×8 maskable 5214 ROM	17.50
MM2708	1024 × 8 erasable ROM	*
MM5242	$1024 \times 8 \text{ MOS ROM}$	12.50
MM5246	2048 × 8 MOS ROM	21.25
DM8597	256 × 8 bipolar ROM	15.85
DM8596	512×8 bipolar ROM	27.00
DM85S28	1024×8 bipolar ROM	27.00
DM74S287	256×4 bipolar PROM	3.22
DM74S471	256×8 bipolar PROM	8.25
DM74S570	512 × 4 bipolar PROM	6.98
DM81LS95-98	Three-state octal buffers	1.35
DM8542	Quad I/O register	4.50
DM74LS374	Three-state octal register	1.75
DS8833	Three-state quad bus trans-	
	ceiver	1.90
DM8334	8-bit bit-addressable latch	3.20
DM8131	6-bit unified bus comparator	2.56
DM8546	Three-state 8-bit I/O shift	2.04
MM5307	Paud rate gen (prog. roal	5.04
1011015507	time clock	12.00
MM5303		6.00
MM740022 2	16 P 20 key keyboard	0.00
10101740922,3	ancodors	3.80
D\$8692.3.4	Seiko printer interface set	\$.00
MM5357	8-bit a /d converter	7.05
CD4051	8-channel analog mux/domux	1.55
DP8212	8-bit 1/0 port	*
010212	o bit i/o poit	724

Table 1. SC/MP hardware support

* To be announced

RAM must use an external quad latch connected to the data bus (the four lower-order bits) to hold the block number of the 16, 4-k memory blocks.

No nonstandard peripheral circuits are required to support the SC/MP, so common latch circuits and RAMs and ROMs work with no interfacing problems (Table 1). All lines of the SC/MP are TTL compatible and can each handle one TTL load. When larger loads must be serviced, standard unidirectional and bidirectional buffers can be used to drive the bus. Both the address and data-bus outputs from the SC/MP use three-state logic to present minimal loading on the buses.

Several lines on the μ P permit a few SC/MPs to be cascaded—all with direct interface to the address and data buses (Fig. 3). If the SC/MP is the only bus controller, the bus access control line can be hard-wired in the active state. All that's needed for using the SC/MPs in a multiprocessing mode are three control lines—enable in, enable cut and bus request.

To power up the SC/MP, you can choose from several options. The PMOS units operate from +5 and -7 V supplies (Fig. 4a and b). The NMOS version of the SC/MP requires just a 5-V supply and can interface directly to most 5-V logic families (Fig. 4c).

Three signals control data flow

Before the μP can transfer data to or receive data from memories or peripherals, it must have access to the system-address and control bus. Bus access is controlled by three signals—the bus-request (BREQ), the enable-input (ENIN), and the enable-output (ENOUT). For simple systems with a single μP , the BREQ and ENOUT lines need not be used and the ENIN line can be permanently enabled.



(continued on page 64)



on-chip oscillator and pointer registers permit even smaller systems than the one shown.



1. Because the SC/MP is crowded into a 40-pin package (a), only a 12-bit address bus is used. To get full 65-k addressing capability, four bits of the data bus are used in addition to the 12 address lines (b). Only two lines, at the most, are necessary to control all the I/O timing (c): negative-true address strobe and negative-true read (or write) data strobe.



3. Several SC/MPs can be connected to common buses for multiprocessor systems. The bus-request and enable lines permit simple control of the various μ Ps.

In large systems, especially those with peripherals that transfer data at high speed, directmemory access (DMA) can be implemented without involving the SC/MP. When a DMA is externally requested, the SC/MP requests bus access by bringing the BREQ line high. This signal alerts the DMA controller, and if the bus is idle (no peripheral is currently transmitting or receiving data) the ENIN line goes high and grants the bus access.

When the DMA transfer is completed, the BREQ line goes low and bus access is terminated. Peripherals can also request a DMA operation by using the peripheral-request and peripheral-enable lines on the user-designed DMA controller circuit.

The SC/MP can use readily available memories. For slow memory systems the SC/MP has several features that can circumvent the long access times. For example, its NHOLD (negativetrue hold) input line lengthens the input/output cycle. When low, it holds the I/O cycle by delaying the rising edge of the NRDS or NWDS (negative-true read or write data strobe) pulses.

The NHOLD signal can also be used to add a simple debugging circuit to a SC/MP system. All the bus signals remain valid while NHOLD is low, so if LEDs are connected to each buffered

SC/MP software and instruction set

Although it only has a 12-bit address bus, the SC/MP microprocessor can directly address up to 65-k words with the addition of just a quad latch. The μ P handles both serial and parallel data transfers, has DMA capability, five flexible addressing modes, and can operate in multiprocessor systems. The software set has 46 commands, including some special instructions.

Three instructions, increment and load (ILD), decrement and load (DLD) and delay (DLY) provide some unusual capability. For instance, the ILD and DLD commands are useful for loop counters. These two instructions can fetch the loop count from memory, increment or decrement it and store the new value in the accumulator (AC) and the RAM. A "jump if AC = 0" instruction (JZ) completes the loop-count test.

The DLY instruction can delay processing by a variable length of time, which is computed from the contents of the AC, and the second style of the instruction with the following formula:

DLY = 12 + 2 (AC) + 2 (displacement) + 2⁹ (displacement).

The delay can range from 13 to 131,593 microcycles.

The SC/MP can address any byte in memory with only a two-word instruction: It uses one of the pointer registers and an offset value specified in the second byte of the instruction.

The SC/MP instruction set contains single and double-byte instructions. A single-byte instruction consists of an 8-bit operation code that defines an operation the SC/MP will execute. The double-byte instruction consists of an 8-bit op code and an 8-bit data or displacement field. When the second byte represents a data field, the data are processed by the μ P during execution of the instruction. If the second byte represents a displacement value, the byte is used to calculate a memory address that will be accessed during execution of the instruction.

The five addressing modes include:

• PC-relative, which forms an address by adding the current contents of the program counter to a displacement value specified in the second byte of the instruction. The displacement range is from -128_{10} to $+127_{10}$ locations around the PC value.

• Immediate, during which the second byte of a double-byte instruction is used as the operand (data).

■ Indexed, which permits any memory location to be addressed. It uses a pointer register (PTR) and a displacement value, but otherwise works like the PC-relative method. A double-byte instruction specifies both the PTR and an 8-bit displacement to that pointer. address and data line, they will show step-by-step program execution.

Serial-data transfers under program control are also possible with the μ P. The serial-input and output pins (SIN and SOUT, respectively) work in conjunction with the extension register built into the SC/MP. A serial input/output (SIO) instruction shifts the contents of the extension register one bit position. The contents of bit position \emptyset are shifted into a built-in output flip-flop that holds the bit for the SOUT line. At the same time, data present at the SIN line are shifted into bit position 7 of the extension register.

Transfers on the data bus don't have to be synchronized to any particular timing sequence; devices with widely different data rates can all connect to the common bus.

System timing starts with the clock

The SC/MP's built-in clock can operate at frequencies of up to 1 MHz for the PMOS version and 4 MHz for the NMOS model. For both models, either an external crystal with an equivalent series resistance of 600 Ω can be used for precision timing, or a capacitor can be connected across the clock terminals.

All necessary timing signals are generated by

• Auto-indexed, which provides the same capabilities as the indexed mode, along with the ability to increment or decrement the designated PTR by the value of the displacement. In the indexed mode, the value of the PTR remains unchanged. However, in the auto-indexed mode the PTR value changes. If the displacement is less than zero, the PTR is decremented by that value before the contents of the effective address are fetched or stored. When the displacement is equal to or greater than zero, the PTR is incremented by that value after the contents or the specified location are fetched.

• Implied, which specifies only internal registers. For example, the copy status register-toaccumulator (CSA) command defines the status register as the originating operand and the accumulator as the destination operand.

The SC/MP can handle interrupts. When one occurs, the contents of PTR 3 are automatically exchanged with the PC to do a subroutine jump to the interrupt service routine. A jump-to-subroutine command also follows the same exchange procedure, except that any PTR can be used. For subroutine jumps, however, the PTR should be set to a value one less than the subroutine-starting address: The PC is incremented prior to the instruction fetch cycle. the on-chip clock and timing generator. If desired, the on-chip oscillator can be disabled and the μ P's timing generator driven by an externally generated clock.

Inside the μ P, instructions are executed in multiples of microcycles. In the PMOS unit, 1 microcycle is twice the period of the oscillator; in the NMOS unit, the microcycle equals four times the clock period.

To start up the μP first bring the reset input (NRST) low to clear the internal status and all registers on the SC/MP. When NRST goes high, the first instruction is fetched from location $\emptyset\emptyset\emptyset1$. The continue (CONT) input permits the SC/MP to be halted without losing any internal data on status info. Bringing CONT high for one microcycle allows a single instruction to be executed.

The CONT line, since it is an asynchronous input, provides a simple way to step through a program. If an interrupt is requested while CONT is low, the first instruction of the user-

	Double-byte instru	ctions
Mnemoni	c Description	Format
Memory re	ference instructions	7654321076543210
ID	Load	11000mptr disp
ST	Store	11001
AND	AND	11010
OR	OR	11011
XOR	Exclusive-OR	11100
DAD	Decimal add	11101
ADD	Add	11110
CAD	Complement and add	11111
Memory in	crement/decrement instructions	7654321076543210
ILD	Increment and load	101010ptr disp
DLD	Decrement and load	101110
Immediate	instructions	7654321076543210
LDI	Load immediate	11000100 data
ANI	AND immediate	11010100
ORI	OR immediate	11011100
XRI	Exclusive-OR immediate	11100100
DAI	Decimal add immediate	11101100
ADI	Add immediate	11110100
CAI	Complement and add immediate	11111100
Transfer in	nstructions	7654321076543210
JMP	Jump	100100ptr disp
JP	Jump if positive	100101
JZ	Jump if zero	100110
JNZ	Jump if not zero	100111
Miscellane	ous instructions	7654321076543210
DLY	Delay	10001111 disp
- Martin	Single-byte instruction	ons
Extension	register instructions	76543210
IDE	Load AC from extension	0100000
XAF	Exchange AC and extension	00000001
ANE	AND extension	01010000
ORE	OR extension	01011000
XRE	Exclusive-OR extension	01100000
DAE	Decimal add extension	01101000
ADE	Add extension	01110000
CAE	Complement and add extension	01111000
Pointer reg	gister move instructions	76543210
XPAL	Exchange pointer low	001100ptr
XPAH	Exchange pointer high	001101
XPPC	Exchange pointer with PC	001111
Shift, rota	te, serial I/O instructions	76543210
SIO	Serial input/output	00011001
SR	Shift right	00011100
SRL	Shift right with link	00011101
RR	Rotate right	00011110
RRL	Rotate right with link	00011111
Single-byte	e miscellaneous instructions	76543210
HALT	Halt	00000000
CCL	Clear carry/link	00000010
SCL	Set carry/link	00000011
DINT	Disable interrupt	00000100
IEN	Enable interrupt	00000101
	On any status to AC	00000110
CSA	Copy status to AC	00000110
CSA CAS	Copy AC to status	00000111



4. No ground pin is available on the PMOS SC/MP (a and b), but operation is possible with a +5 and -7 V supply. On the NMOS version the V_{ss} pin is used as the ground and the V_{cc} line to +5 V (c).

generated-interrupt service routine is automatically executed.

The first operation performed by the μP for each I/O cycle loads the 12 least significant address bits onto the address bus and the four most significant address bits, along with four special status-flag bits onto the data bus. While all the bits are loaded, the NADS (negative-true address strobe) output is brought low to indicate that address and status information are valid.

The four status bits, R, I, D and H-flag, indicate the following: RFLG—when high, the current I/O cycle is a read cycle; when low, a write cycle. IFLG—when high, the instruction op code (single-byte instruction or first byte of double byte instruction) will be output from memory after a NADS signal. DFLG—when high, a delay instruction is being executed. HFLG—when high, the processor is held in the halt mode.

Systems based on the SC/MP can handle externally generated or program-initiated interrupts. When set, the internal-interrupt enable (IE) flag lets the sense-A line serve as an interrupt-request input (Fig. 5). When reset, the IE flag stops the SC/MP from detecting any interrupts.

While the IE flag is set, the sense-A input gets tested prior to the fetch phase of each instruction. Upon detection of an interrupt request, the IE flag gets reset, the contents of the program counter are exchanged with the contents of pointer register 3, and the contents of the program counter are incremented by 1 to address the first instruction of the user-generated service routine, thus handling the interrupt. The various addressing modes of the SC/MP (see software box, p. 64) allow the μ P to rapidly access any location in memory. The pointer registers are considered very powerful because all memory-reference instructions specify either a pointer-register or the program counter. An example might help illustrate the μ P's versatility.

An example illustrates the pointer

The example lets the SC/MP load a number from a RAM location into the accumulator (AC), add it to the value in the extension register (E), push the result onto a software stack and, finally, call a subroutine.

To set up the program, first make some pointer-register assignments:

P1 = RAM address pointer.

P2 = Stack pointer.

P3 = Subroutine pointer.

Next, write the program (the indexed addressing mode should be used):

LD 5(P1)	; Load data stored at (pointer register 1) +5 into AC
ADE	; Add value previously stored
	in E to AC
ST @-1(P2)	; Push onto stack with auto-
	increment (@) addressing
XPPC P3	; Jump to subroutine
To pull the v	alue dumped onto the stack, use
	LD @ 1(P2).

However, since P2 always points to the top of the stack, make sure that no other operations take place to change P2 before you access the stack.

If possible, the three pointer registers should be assigned so that each points to an important block of RAM or ROM, such as a subroutine, RAM variable list, a table, stack or I/O device.

For example, if all I/O devices are within a 255-word block of memory, one pointer can access all devices by using indexed addressing. A pointer must be loaded in two parts. The following list shows P2 being loaded from "lower" and "upper" RAM locations, which use P1 as their base pointer:

LD lower (P1) XPAL P2	; Load lower 8 bits into AC ; Exchange AC with lower half of P2
LD upper (P1) XPAH P2	; Load upper 8 bits into AC ; Exchange AC with upper half of P2

Load immediate (LDI) instructions can be used if data are in the program, not in RAM.

System support comes in all forms

Since the SC/MP is designed with low system cost in mind, a variety of low-cost development aids are available to you (Table 2). The cheapest

What goes on inside the SC/MP microprocessor?

The SC/MP microprocessor, in either its p or n-channel versions, forms an almost complete minimal microcomputer system. The chip has all the registers, the arithmetic and logic unit (ALU), an oscillator and enough buffers to drive one TTL load on every pin.

There are seven major registers in the SC/MP μ P: a 16-bit program counter (PC), an 8-bit accumulator (AC), three 16-bit pointer registers (PTR), an 8bit extension register (E) and an 8-bit status register (SR). Like other microprocessors, the PC holds the address of the instruction being executed. However, the PC's output is divided into a 4-bit, high-order address and a 12-bit, low-order address. When incremented, only the 12 low-order bits act as a counter; no carry is generated to the four high-order bits.

For systems that require more memory than the 12 low-order bits can address (4 kwords), the four high-order memory-address bits can be loaded into a 4-bit latch fed by the data bus when the address strobe line is low.

They can also select any one of 16, 4-k blocks. The AC is the main working register of the μ P and is used for storing the results of ALU operations, as well as for data transfers, shifts and rotates.

Three pointer registers can be used as temporary memory storage, memory address-base pointers and subroutine address pointers but their primary use is in memory references. Either the upper or lower eight bits of a PTR can be exchanged with the contents of the AC, which permits the PTRs to be used as either address-storage or data-storage registers.

The E register, similar to the accumulator in function, can be used three ways:

1. As an 8-bit extension of the accumulator and to store a computation's partial result.

2. To hold an address displacement value if the second byte of a memory-reference instruction is equal to -128_{10} . (This feature applies to PC-relative, indexed and auto-indexed addressing modes described in the box discussion on software, p. 64.)

3. As a serial input/output port under software control.

The last major register is the SR, whose eight bits are used for various indicator and sensing functions. Bits 0, 1 and 2 are software controll-



able flag bits (FØ, F1 and F2). The next bit, bit 3 (interrupt enable), can also be set or reset under software control. When set, the μP will recognize an interrupt request on the sense-A input line (interrupt input).

Both the sense-A and sense-B bits (bits 4 and 5) are inputs and can be tested by copying the SR into the AC. When the interrupt-enable bit is set and sense A goes high, an interrupt occurs. The sense-B input doesn't have the interrupt capability, but otherwise performs like the sense-A input. The sense-A and sense-B bits in the SR are read-only indicators and are not affected if the AC is copied into the SR.

Bit 6 represents an overflow and is set if an arithmetic overflow occurs during an add— ADD, ADI or ADE—or complement-and-add— CAD, CAI or CAE—instruction. It is not affected by decimal-add instructions—DAD, DAI or DAE. (For mnemonic explanations see software discussion, p. 64.)

The last bit of the SR is a carry/link bit, which gets set if a carry from the most significant bit occurs during an add, complement-andadd or decimal-add instruction. It is used in the link form with such AC shift instructions as shift right with link (SRL) and rotate right with link (RRL).



5. Halt and interrupt requests are processed in the SC/MP by a continually monitored loop that checks the sense-A input line for interrupt signals and the continue input line for halt signals.

is the SC/MP kit, which is a minimal system with a teletypewriter interface.

A recently introduced portable terminal, known as the SC/MP keyboard kit, permits program entry and register and address display. The combination of the SC/MP and keyboard kits (Fig. 6) provides you with a SC/MP μ P, 256 bytes of RAM, 512 bytes of preprogrammed ROM (containing Kitbug—a debug and I/O program), a teletypewriter interface, a voltage regulator, a circuit card and all required discrete components.

The keyboard kit, which can replace the teletypewriter, links with the SC/MP via a cable and some interface circuitry. The SC/MP kit is also available completely assembled and tested.

For more extensive system development there are three SC/MP application cards—CPU, RAM and ROM/PROM. The CPU card contains 256 bytes of RAM and space for 512 bytes of PROM, and can address the full 64-k of memory. The RAM card contains 2-k bytes of RAM and all necessary address decoding. The ROM/PROM card has full address decoding built in and comes unpopulated, but has space for 4-k bytes of ROM or PROM. All application cards come factoryassembled and tested.

A complete, stand-alone, low-cost development system (LCDS) can hold the application cards and give you detailed system control and software-debugging capabilities. With a 6-digit hexa-



6. The SC/MP kit and keyboard kit combine to make a low-cost minimal operating system. All that's needed for

operation is a power supply. The keyboard's built-in display shows addresses and data.





decimal display and a control keyboard, you can display and alter the contents of the SC/MP's program counter, register and accumulator, as well as any memory location. You can also initiate program execution at any memory address, set software breakpoints, load IMP-16 or Fortran cross-assembler-generated paper tapes, and dump programs onto the paper tapes.

LCDS I/O is switch-selectable between the front-panel keyboard and a user-supplied teletypewriter. Although all features on the LCDS are available through the TTY, the TTY's paper7. A typical industrial application may use the SC/MP to control the speed of a dc motor (a). The controller senses the motor speed via a tachometer and feeds it to the SC/MP through an a/d converter. The SC/MP in turn sends back a digital control to the SCR bridge. The entire process, outlined in flow-chart form, shows one possible approach to the control (b).

Table 2. SC/MP system support

		Price
Product	Description	(1-24)
SC/MP	kits and development systems	N.
ISP-8K/200	SC/MP kit	\$ 99
ISP-8K/220 ISP-8P/301	SC/MP Kit assembled SC/MP low cost development	125 499
ISP-8K/400	SC/MP kit keyboard	95
S	C/MP application cards	
ISP-8C/002	SC/MP RAM card $(2-k \times 8)$	160
15P-80/004	$(4 \cdot k \times 8)$, with sockets for	125
ISP-8C/100	eight MM5204/MM5214 SC/MP CPU card (includes	250
	256×8 RAM and sockets for 512×8 of ROM/PROM)	200
SC/MP cr	oss assembler software packages	S
ISP-85/100C,Q	SC/MP (IMP-16 based) 4-k	150
	tapes/punched cards, and	1000
ISP-85/101C,Q	SC/MP (IMP-16 based) 8-k	150
in the second	tapes/punched cards, and	
ISP-8S/103C	listing) SC/MP (Pace based) cross	150
ISP-85/102P	assembler SC/MP (ANS Fortran) cross	195
101-00/102P	assembler	495
NIBL	National Industrial Basic	25

tape reader and punch are needed to do crossassembler memory loads and dumps.

Software available for the SC/MP includes a high-level interpretive language written especially for the industrial user, National Industrial Basic Language (NIBL), which requires no intermediate files or paper tapes. NIBL fits into 4-k of ROM and uses 2-k of RAM for program and variable storage.

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CIRCLE NUMBER 36

Conversational cross-assemblers that run on IMP-16 and PACE-based minicomputers complete the SC/MP support. The PACE version also provides macro capability. Both minicomputer development systems have a floppy-disc operating system to simplify extensive program development.

Both versions of the cross-assembler come with PROM-SOFT, a PROM programming routine. With an optional PROM programming card, a PROM can be generated for final system application.

An ANS Fortran version of the cross-assembler, on GE Timeshare and National CSS networks, is also available.

Applying the SC/MP

The following application puts SC/MP into an industrial environment as a motor-speed controller (Fig. 7a). The dc motor's speed is controlled by varying the power applied to it through the full-wave SCR bridge. The power, in turn, is controlled by timing, or phasing, the SCR gate pulses. The microprocessor generates all of the phase-control timing, senses the motor's speed, adjusts the applied power to bring the motor's speed to the set point, and provides a digital readout to the operator.

The circuit operation starts with an interrupt from the 60-Hz ac line. Upon interrupt, the SC/MP computes the delay required for the proper phase angle and sends this 8-bit value to a digitally controlled delay circuit. This circuit may be an oscillator and counter, or some form of programmable timer. The delay circuit drives the SCR gates, which apply power to the dc motor.

The motor shaft is linked to a dc tachometer that generates a feedback signal directly proportional to the motor's speed. A low-pass filter removes any brush noise. This feedback signal is presented, along with a motor-current feedback signal, to an 8-bit a/d converter through an analog multiplexer.

The SC/MP computes and displays the motor's speed from the tachometer feedback, then compares the motor speed with the digital set point and corrects the phase angle accordingly. The loop starts over again. (The flow chart for the actual program is shown in Fig. 7b.)

A SC/MP subroutine can give the desired motor start-up, including corrections for back EMF. The SC/MP can drive the digital readout with a minimum of external hardware and receive digital set-point information from a keyboard or computer. Computations or conversions on the incoming data can also be done. For example, if the motor is driving a conveyor belt, the SC/MP can compute and display the speed of the belt in ft/min.
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ELECTRONIC DESIGN 2, January 18, 1977

Control an intelligent teletypewriter with

a simple μ P system. Pack all control and communication functions into the system's software instead of the hardware.

Low-cost, intelligent teletypewriters that require text storage and the printing of a few hundred characters can benefit from a μ P-based controller. Not only can this type of controller satisfy the requirements with minimal hardware, but it also can supervise the storage with software-based commands that are easily changed or added as required.

Just five ICs complement the controller's microprocessor. And since the μ P's power isn't exhausted, it can do things that might otherwise have to be done by extra single-function chips:

 Handle serial-input and output data communication.

Recognize and execute typed commands.

• Control text storage in the controller's RAMs.

The system uses only six chips

The intelligent-teletypewriter controller (ITC) uses the Signetics 2650 μ P (Figs. 1 and 2). Two static RAMs can hold up to 250 typed characters, and one PROM with a 512-byte capacity holds the μ P's program. Two NAND gates, in a package of four, decode RAM-chip selects; the other two buffer the μ P's serial input and output lines to the terminal.

The ITC connects with either a 20-mA currentloop or lines capable of swinging ± 7.5 V around the teletypewriter's signal ground (V_s Out-). That signal ground is biased at 7.5 V above the controller's power-supply ground so that the driver's high state (15 V) and low state (0 V) look like ± 7.5 V to the external receiver.

Since the current-loop is usually noisy because of mechanical-relay switching in the terminal, the TTY-In line is pulled below ground by a voltagedivider network connected between -15 V and +5 V.

A dual one-shot chip generates the system clock. The 1-MHz clock signal drives the μ P and controls the serial baud rate. Changing a one-shot timing resistor varies the character-transmission

Roy Blacksher, Applications Manager, Signetics, 811 E. Arques Ave., Sunnyvale, CA 94086.



1. The PC-board layout of the intelligent-teletypewriter controller includes a pot that varies the system clock, which indirectly changes the serial transmission rate.

rates from 110 to 300 baud.

Input and output serial-asynchronous lines carry the standard teletypewriter language, which begins with a start bit followed by seven data bits, and ends with one or more stop bits (Fig. 3). The μ P synchronizes on the start bit. The subsequent bits are assembled into characters in an internal register. An incoming character may command the ITC to perform an operation, or it may be a data character that must be stored in memory. The six commands that control ITC responses are listed in Fig. 4.

The ITC program (Fig. 5) is designed with structured programming techniques that require self-contained subroutine modules to be written for each function. The Out subroutine, for example, formats the bits that go to the terminal. Each subroutine is called by the main program, which functions as a central switching center.



2. The controller schematic shows the μ P, with PROM, RAM and support circuits. Standard 74-series TTL gates drive and receive the serial lines.

Adding or changing modules requires very little modification of the main program. If more teletypewriter commands are needed they can be programmed into additional PROMs. For example, a command may be added to delete a line and push the remaining lines together.

At power up, the main program branches to an initialization routine that performs necessary housekeeping tasks. Then control returns to the main program, and the ITC enters a "do forever" loop that includes several subroutines.

The In subroutine takes the serial data

The subroutine, called In, loads a character into one of the μ P's registers. When the character is accepted, the program executes the appropriate operation, then returns to the start-bit search routine.



3. The serial-data format between controller and teletypewriter is standard. Communication starts when the start bit, always a logic ZERO, is received.

Figure 6 shows the flow chart for this subroutine. Because the μ P's Sense-input line goes directly to bit 7 in the upper byte of the programstatus word (PSU), this bit can be tested by the software. (Similarly, the Flag-output line connects to bit 6 of the PSU, so the flag can be driven by software commands.)

The subroutine checks for a start bit. When the Sense line stays at logic ZERO for two successive checks, character accumulation begins. This check prevents a noise spike from triggering

	Keys depressed	Function performed						
	Rubout	Erase last character in memory and echo the erased character. Ad- ditional preceding characters can be erased by continuing to depress the delete key.						
	CTRL and E	Erase entire memory.						
	CTRL and B	Used to indicate the beginning of an inserted message. The command is not printed, but stored in memory. Stops printout when read from memory. Required once for each unique information entry point.						
	CTRL and C	Continues printout of memory after entry of unique information.						
	CTRL and P	Prints out contents of text stored in memory.						
	CTRL and R	Software reset. Clears text buffer and restarts program.						
1	A CARLES AND A CAR							

4. The ITC has six commands. The last five are entered by holding down the control key, labeled CTRL, while simultaneously pushing the letters. Similar to using a shift key on a typewriter, this operation generates an ASCII code different from the letter's code.



5. The structured flow chart of the main program (left) and instructions (right) shows the order in which the subroutines are called.

the serial-input routines. The samples are separated by a time corresponding to one-half the bit period. Two instructions initiate the search routine:

Store program status upper (SPSU).

 Branch on condition true, relative (BCTR,N).

The first instruction stores the contents of the program-status word's upper byte into register zero (R_0). If a start bit is not present on the Sense line at the time it is tested, bit 7 is a logic ONE. Since bit 7 is recognized by the 2650 as the sign bit, a negative value is reflected by the twobit condition code (CC₀, CC₁) which monitors the status of all register operations.

The second instruction branches back to the first instruction if the condition code indicates that the word loaded into R_0 is negative. If a start bit is not detected, therefore, the routine is repeated. When a start bit *is* detected, the loop is broken, and the μP proceeds to the instruction following the branch.

The start bit now loads into register 1 (R_1), and the program begins to accumulate bits. To make room in the most-significant-bit position, R_1 's contents are shifted right one bit position for each of the seven subsequent data bits.

The Sense line gets sampled every bit period. Since the start bit is not accepted until after a half-bit delay, the bits that follow are sampled in mid-period.

Label	Instruction	Operand (sub- routine name)	Comments
MAIN	BSTA, UN	INIT	Unconditional branch to initialize subroutine.
LOOP	BSTA, UN	IN	Unconditional branch to input char: subroutine (put char in R_1).
	COMI, R ₁	NULL	Compare R, with ASCII for null (00).
	BCTR, EQ	LOOP	If a null. Go back and look again.
	BSTA, UN	CNTL	If not a null check for control char.
	BCTR, Z	LOOP	If a control char. go back and get next char.
	LODA, RO	PMOD	If not a control char check to see if print mode.
	BCTR, N	LOP1	If print mode set don't save char, just echo.
	BSTA, UN	SAVE	If not set, save in buffer.
	BCFR, Z	LOOP	If no room in buffer go back to find next char.
LOP1	BSTA, UN	OUT	Print out char either saved or printed.
	BCTR, UN	LOOP	Go back and find next char.



6. The flow chart for the subroutine In shows how serial data are entered into R_1 . Register 2 serves as a sevenbit counter, allowing only the seven data bits to fill up R_1 .

Register 2 (R_2) is initially loaded with a binary 7. For each bit transferred, R_2 counts down. When all seven bits are accumulated ($R_2 = 0$), control returns to the main program.

Now the main program must decide what to do with the character. So the program branches to subroutines that compare the contents of R_1 against a list of possible character types. Subroutine Null determines if the character has the ASCII code, 00 (hex). If it does, the program ignores the character and looks again.

Other subroutines match R_1 's contents against a known list of control characters. An identified control function is serviced by its subroutine. If the character isn't a control or null, then it must be a data character. The program then proceeds to store it in RAM. The main program gets a pointer that indicates the first RAM location available for storing the data. That pointer is first compared with a RAM location containing the number of available buffer locations. If that number isn't 0—the buffer isn't full—the character is stored in RAM. The pointer is incremented, and the buffer-number indicating buffer size is decremented. A final instruction sets a condition code that indicates if the memory has room for more characters.

If the buffer is already full, the program branches to a subroutine that directs a bell on the terminal to ring. The bell also rings if the operator requests printing when there are no stored characters, or if he wants to delete more characters than are stored.

When a print command from the teletypewriter sets a print-mode flag, all characters in the ITC's memory are printed until a stop command is received. The print flag is reset at the end of the routine that transfers characters from the save buffer to an output-holding register.

The character-output subroutine called (Out) is similar to the In subroutine, except that it is reverse order. The eight bits of data in the output register go through the μ P's Flag line to the serial-output line.

Before starting an output routine, the program first ensures that two stop bits have been sent after the last output subroutine. This delay gives the terminal time to complete such mechanical functions as moving a hammer to the print head.

A start bit is first sent out by clearing the flag bit in the PSU. The flag output now stays low for one bit period. The first bit of the ASCII character is then shifted to the MSB of R_1 . If it is a logic ZERO, the flag line stays low. If it is a logic ONE, the flag is set high, and a one-bit delay is performed before transferring the next bit. When all seven bits are output, the main program again takes control.

Table 1. Program listing for the intelligent teletypewriter controller

TWIN ASSEMBLER Y	ER 2.0	ITS06	- 2650 INTEL	LIGENT TYPEWRIT PAGE 0001	0017 0008	WC	EQU	H'08'	PSL - 1=WITH CARRY, 0=WITHOUT	
					0018 0004	OVF	EQU	H'04'	PSL - OVERFLOW	
LINE ADDR OBJEC	T E SOURC	E			0019 0002	COM	EQU	H'02'	PSL - 1=LOGICAL COMPARE, G=ARITHMETIC COMP	
					0020 0001	C	EQU	H'01/	PSL - CARRY/RORROW	
0002	*****	******	**********	***************************************	0021 0000	Z	EQU	0	BRANCH CONDITIONS - ZERO	
0003	* IN1	ELLIGENT	TYPEWRITER	SYSTEM - MODEL C - VERSION 6	0022 0001	Р	EQU	1	POSITIVE	
0004	*****	******	****	**********	0023 0002	N	EOU	2	NEGATIVE	
0005	* PRO	CESSOR S	YMBOLS		0024 0000	EO	EQU	0	EMIAL	
0006 0000	RØ	EQU	0	PROCESSOR REGISTERS	0025 0001	GT	EQU	1	GREATER THAN	
0007 0001	P1	EQU	1		0026 0002	LT	EQU	2	LESS THRM	
0008 0002	R2	EQU	2		9027 0003	UN	EQU	3	UNCONDITIONAL	
0009 0003	R3	EQU	3		0028	*				
0010 0080	SENS	EQU	H'80'	PSU - SENSE	0029	* I/0	SYMBOLS			
0011 0040	FLAG	EQU	H'40'	PSU - FLAG	9830 8880	NULL	EQU	H'00'		
0012 0020	II	EQU	H'20'	PSU - INTERRUPT INHIBIT	0031 000D	CR	EQU	H'00'	CARRIAGE RETURN	
0013 0007	SP	EQU	H'07'	PSU - STACK POINTER	0032 000A	LF	EQU	H'08'	LINE FEED	
0014 0000	20	EQU	H'C0'	PSL - CONDITION CODE	0033 0020	SPAC	EQU	H'201	SPACE KEY	
0015 0020	IDC	EQU	H'20'	PSL - INTERDIGIT CARRY	0034 007F	DELE	EQU	H'7F'	DELETE KEY	
0016 0010	DC	EOU	U/40/	PCI - DEGISTED DAW CELECT						

(continued on page 78)

0035	0000		OTLE	COU	1100	
0037	0010		CTLP	EQU	H'10'	CONTROL +P KEYS
0030	0012		CTLR	EOU	H 12	CONTROLTR RETS
0000	9997		BELL	FOIL	H'97'	OUTPUT CHAR TO RING RELL
0941	0000		CRIN	FOU	8	KED/PTP CHARACTER LENGTH INCL PARITY BI T
0042			*			
0043			*			
0044			*****	****	*******	******
0045	0000			ORG	H'700'	RAM PORTION OF PROGRAM
0046			*			VARIABLE STORAGE IS DEFINED AT LOC H'700'
0047			*			FOR PROTOTYPING SYSTEM CHECKOUT ONLY. ITS
0048			*			PERMANENT ADDRESS WILL BE H'200'.
8849	-		* VAR	IABLE STOR	AGE	
0050	0700		VSTR	EQU	\$	START OF VARIABLE STORAGE
0051			* GL0	BAL VARIAB	LE	
0052	0700		PMOD	RES	1	PRINT MODE SWITCH=0 IF OFF, =H'FF' IF ON
0003	0704		* SHVI	DEC DEC	UDULE VHRIHB	DOINTED FOR FILLING COUR DURITED
0054	0701		CIDT	DEC	-	POINTER FOR FILLING SAVE DUFFER
0055	0702		CDIE	DEC	250	CAUE DIEEED CAD LATED DDINTING
0000	0105		2001	NLD	2.50	SINE BOFFER FOR ENTER FRIMING
15.3		2. 1. 1. 1. 1.			11111	
INTH	HSSE	MELER VER	2.0	11506 -	2650 INTELLI	GENT TYPEWRIT PHGE 0002
I THE	0000	ODIECT		-		
LINC	nuur	ODJECT	E DUUKU			
0057	07FD		SEND	FOIL	5	END OF SAVE RIFFER
0058	07FD		VEND	EQU	\$	END OF VARIABLE STORAGE AREA
						and at the answer at orthoge target
			-			
THIN	ASSE	MBLER VER	2.0	ITSC6 - 1	2650 INTELLI	GENT TYPENRIT PAGE 0003
1 740	0000					
LINE	HOUR	OBJECT I	E SOURCE	A ARA		
9969	97ED			OPG	8	PPOM POPTION OF PROCEDOM
9964	wird		1	und		TRANSPOOL FURTION OF PRODUCT
0001	0000	150002	PCET	RCTR IN	MATN	PECET ENTRANCE - MOTH PROCEDOM
8967		1 0000	*	Como Un	THE AL	
0064			*****	******	********	******
0065			* MATH	PROGRAM	- INTELLIGENT	TYPENRITER SYSTEM
0066			*		and a shall	A CONTRACTOR OF A CONTRACTOR O
0067	0003	3F0021	MAIN	BSTR, UN	INIT	INITIALIZE TYPEWRITER
0068	0006	3F0039	LOOP	BSTA, UN	IN	GET INPUT CHAR INTO R1
0069	0009	E500		COMI, R1	NULL	IF ITS A NULL
0070	000B	1879		BCTR, EQ	LOOP	THEN GET NEXT CHARACTER
0071	0000	3F0097		BSTR, UN	CNTL	IF CONTROL FUNCTION - EXECUTE FCN
0072	0010	1874		BCTR. Z	LOOP	AND GET NEXT CHARACTER
0073	0012	000700		LODA, RØ	PMOD	IF PRINT MODE ON
0074	0015	1805		BCTR, N	LOP1	THEN DONT SAVE CHAR - ECHO CHAR ONLY
0075	0017	3F00C9		BSTR. UN	SAVE	ELSE PLACE CHAR IN SAVE BUF IF ROOM
0076	0018	986A		BCFR, Z	LOOP	IF NO ROOM, DONT ECHO CHAR
9877	0010	310069	LOP1	BSTR. UN	TUO	ELSE ECHO LITERAL CHARACTER
0078	001F	1865		BCTR, UN	LOOP	AND GET NEXT CHARACTER
0012			*	******		*******
0000			144444	11111111111		***************************************
0080			* TNIT	TOI THE CUC	TEM	
0080 0081 0082	9924	7629	* INIT	TALIZE SYS	STEM	THUTDIT INTERDIDIC
0080 0081 0082 0083	0021 0023	7620	* INIT INIT	IALIZE SYS PPSU I CPSI	II WC+PS	INHIBIT INTERRUPTS SELECT RANA PEOS + BRITH/POTATE W/O CAPPY
0080 0081 0082 0083 0083	0021 0023 0025	7620 7518 7792	* INIT INIT	IALIZE SYS PPSU I CPSL PPSI	II WC+RS	INHIBIT INTERRUPTS SELECT BNK0 REGS + ARITH/ROTATE W/O CARRY SELECT LOCICE COMPAGE
0080 0081 0082 0083 0084 0085	0021 0023 0025 0027	7620 7518 7702 07FD	* INIT INIT	IALIZE SYS PPSU I CPSL PPSL LODI.R3	STEM II WC+RS COM VEND-VSTR	INHIBIT INTERRUPTS SELECT LOGICAL COMPARE PSILENTL LOGICAL COMPARE PSILENTL NE VARIABLE STORAGE
0080 0081 0082 0083 0083 0085 0085	0021 0023 0025 0027 0029	7620 7518 7702 07FD 20	* INIT INIT	IALIZE SYS PPSU I CPSL PPSL LODI, R3 EORZ	TEM II WC+RS COM VEND-VSTR R0	INHIBIT INTERRUPTS SELECT ENVA REDS + APITH/ROTATE W/O CARRY SELECT LOGICAL COMPARE R3=LENGTH OF VARIABLE STORAGE
0080 0081 0082 0083 0084 0085 0085 0086 0085	0021 0023 0025 0027 0029 0028	7620 7518 7702 07FD 20 CF4700	* INIT INIT INI1	IALIZE SYS PPSU I OPSL PPSL LODI, R3 EORZ STRA, R0	II WC+RS COM VEND-VSTR R0 VSTR, R3, -	INHIBIT INTERRUPTS SELECT ENVO REDS + APITH/ROTATE W/O CARRY SELECT LODICAL COMPARE R3=LENGTH OF VARIABLE STORAGE ZERO VARIABLE STORAGE AREA
0080 0081 0082 0083 0084 0085 0085 0085 0085	0021 0023 0025 0027 0029 0029 0020	7620 7518 7702 07FD 20 CF4700 5878	* INIT INIT INI1	IPLIZE SYS PPSU I CPSL PPSL LODI, R3 EORZ STRA, R0 BRNR, R3	II WC+RS COM VEND-VSTR R0 VSTR, R3, - INI1	INHIBIT INTERPUPTS SELECT ENNO REOS + ARITH/ROTATE W/O CARRY SELECT LODICH. COMPARE R3=LENGTH OF VARIABLE STORAGE ZERO VARIABLE STORAGE AREA
0080 0081 0082 0083 0084 0085 0085 0085 0085 0085 0088 0089	0021 0023 0025 0027 0029 0029 0028 0025	7620 7518 7702 07FD 20 CF4700 5878 3F0036	* INIT INIT INI1	IALIZE SYS PPSU I CPSL LODI, R3 EORZ STRA, R0 ERNR, R3 ESTA, UN	STEM II NC+RS COM VEND-VSTR R0 VSTR, R3, - INI1 ITIN	INHIBIT INTERRUPTS SELECT ENWA REDS + ARITH/ROTATE W/O CARRY SELECT LODICH. COMPARE P3=LENGTH OF VARIABLE STORAGE ZERO VARIABLE STORAGE APEA INITIALIZE INPUT DEVICES
0080 0081 0082 0083 0084 0085 0085 0085 0085 0085 0085 0089 0089	0021 0023 0025 0027 0029 0029 0028 0028 0025 0025	7620 7518 7702 07FD 28 CF4700 5878 3F0036 3F0066	* INIT INIT INI1	IALIZE SYS PPSU I CPSL PPSL LODI, R3 EORZ STRR, R0 BRNR, R3 BSTR, UN BSTR, UN	II WC+RS COM VEND-VSTR R0 VSTR, R3, - INI1 ITIN ITTN ITOT	INHIBIT INTERRUPTS SELECT ENWO REDS + APITH/ROTATE W/O CARRY SELECT LOGICAL COMPARE R2=LENGTH OF VARIABLE STORAGE ZERO VARIABLE STORAGE APER INITIALIZE INFUT DEVICES INITIALIZE OUTPUT DEVICES
0080 0081 0082 0083 0084 0085 0085 0086 0086 0088 0089 0090 0090	0021 0023 0025 0027 0029 0028 0028 0025 0035	7620 7518 7702 07FD 28 CF4700 5878 3F0036 3F0066 17	* INIT INIT INI1	IALIZE SYS PPSU I CPSL PPSL LODI, R3 EORZ STRA, R0 ERNR, R3 ESTA, UN ESTA, UN RETC, UN	TEM II WC+RS COM VEND-VSTR R0 VSTR, R3, - INI1 ITIN ITTN ITOT	INHIBIT INTERRUPTS SELECT LODICH. COMPARE P3=LENGTH OF VARIABLE STORAGE ZERO VARIABLE STORAGE AND VARIABLE STORAGE AREA INITIALIZE INPUT DEVICES INITIALIZE OUTPUT DEVICES EXIT
0090 0081 0082 0083 0085 0085 0085 0085 0085 0089 0089 0090 0091 0092	0021 0023 0025 0027 0029 0028 0028 0025 0035	7620 7518 7702 07FD 28 CF4700 5878 3F0036 3F0066 17	* INIT INIT INI1 * END	THLIZE SYS PPSU I CPSL PPSL LODI, R3 EORZ STRR, R0 ERNR, R3 ESTR, UN BSTR, UN RETC, UN OF INITIAL	TEM II WC+RS COM VEND-VSTR R0 VSTR, R3, - INI1 ITIN ITOT IZATION MODU	INHIBIT INTERRUPTS SELECT ENVA REDS + APITH/ROTATE W/O CARRY SELECT LODICH. COMPARE R3=LENGTH OF VARIABLE STORAGE ZERO VARIABLE STORAGE APEA INITIALIZE INFUT DEVICES INITIALIZE OUTPUT DEVICES ENIT LE
0080 0081 0082 0083 0084 0085 0085 0085 0085 0085 0085 0088 0089 0090 0090	0021 0023 0025 0027 0029 0028 0028 0025 0035	7620 7518 7702 07FD 20 CF4700 5878 3F0036 3F0066 17	* INIT INIT INI1 * END	TALIZE SYS PPSU I CPSL PPSL LODI, R3 EORZ STRA, R0 ERNR, R3 ESTA, UN BSTA, UN RETC, UN OF INITIAL	TEM II WC+RS COM VEND-VSTR R0 VSTR,R3,- INI1 ITIN ITTN ITOT IZATION MODU	INHIBIT INTERRUPTS SELECT ENNA REDS + ARITH/ROTATE M/O CARRY SELECT LODICAL COMPARE P3=LENGTH OF VARIABLE STORAGE ZERO VARIABLE STORAGE APER INITIALIZE INPUT DEVICES INITIALIZE OUTPUT DEVICES EXIT LE
0080 0081 0082 0083 0084 0085 0085 0085 0085 0085 0085 0089 0090 0090	0021 0023 0025 0027 0029 0029 0028 0028 0025 0035	7620 7519 7702 07FD 28 CF4700 587B 3F0036 3F0066 17 BLEF VEF 2	* INIT INIT INI1 * END 0	TALIZE SYS PPSU I CPSL PPSL LODI.R3 EORZ STRR.R0 ERNR.R3 ESTR.UN RETC.UN OF INITIAL ITSC6 - 2	TEM II WC+RS COM VEND-VSTR R0 VSTR, R3, - INI1 ITIN ITTN ITOT IZATION MODU 650 INTELLIG	INHIBIT INTERRUPTS SELECT LODICH. COMPARE R3-LENGTH OF VARIABLE STORAGE ZERO VARIABLE STORAGE AREA INITIALIZE INPUT DEVICES INITIALIZE OUTPUT DEVICES EXIT LE ENT VARIABLE PAGE 0004
0090 0091 0082 0083 0094 0095 0096 0096 0096 0096 0099 0090 0099 0090	0021 0023 0025 0027 0029 0028 0026 0025 0035 0035	7628 7518 7702 807FD 28 CF4708 5878 379036 387066 17 BLER VER 2	* INIT INIT INI1 * END 0	IALIZE SYS PPSU I CPSL LODI, R3 ECR2 STRA, R0 BRAR, R3 BSTA, UN BSTA, UN RSTA, UN RSTA, UN RSTA, UN RSTA, UN ITSC6 - 2	TEM II WC+RS COM VEND-VSTR R0 VSTR, R3, - INI1 ITIN ITIN ITOT IZATION MODU 650 INTELLIG	INHIBIT INTERRUPTS SELECT ENRA REDS + APITH/ROTATE W/O CARRY SELECT LODICH, COMPARE R3=LENGTH OF VARIABLE STORAGE ZERO VARIABLE STORAGE APEA INITIALIZE UNPUT DEVICES INITIALIZE OUTPUT DEVICES ENT LE ENT TYPEWRIT PAGE 0004
0080 0081 0082 0083 0084 0085 0086 0086 0086 0086 0086 0088 0089 0090 00992 00992	0021 0023 0025 0027 0029 002F 0022 0025 0035	7520 7519 7782 8770 28 0F4700 5878 376036 376066 17 ELER VER 2 08JECT E	* INIT INIT INI1 * END 0 SOURCE	IRLIZE SYS PPSU I CPSL LODI.R3 EORZ STRR.R0 BRNR.R3 BSTR.UN BSTR.UN RETC.UN OF INITIAL ITSC6 - 2	STEM II WC+RS COM VEND-VSTR P0 VSTR, R3, - INI1 ITIN ITTN ITOT IZATION MODU 650 INTELLIG	INHIBIT INTERRUPTS SELECT ENVA REDS + ARITH/ROTATE W/O CARRY SELECT LODICAL COMPARE P3=LENGTH OF VARIABLE STORAGE ZERO VARIABLE STORAGE APER INITIALIZE INFUT DEVICES INITIALIZE OUTPUT DEVICES EXIT LE ENT TYPEWRIT PAGE 0004
0080 0081 0082 0083 0084 0085 0086 0085 0086 0085 0086 0088 0089 0088 0089 0090 0090 0091 0092	0021 0023 0025 0027 0029 0028 0028 0025 0035 0035	7520 7518 7782 07FD 20 CF4700 5878 3F0036 3F0066 17 BLER VEP 2 08JECT E	* INIT INIT INI1 * END 0 SOURCE	IRLIZE SYS PPSU I CPSL LODI, R3 EORZ STRR, R0 BRNR, R3 BSTR, UN BSTA, UN RETC, UN OF INITIAL ITSC6 - 2	STEM I MC+RS COM VEN-VSTR PR VSTR.P3,- INI1 ITIN IZATION MODU 650 INTELLIG	INHIBIT INTERRUPTS SELECT LODICH. COMPARE R3-LENGTH OF VARIABLE STORAGE ZERO VARIABLE STORAGE AREA INITIALIZE INPUT DEVICES INITIALIZE OUTPUT DEVICES EXIT LE INI TYPEWRIT PRGE 0004
00800 0081 0082 0083 0084 0085 0096 0096 0096 0096 0096 0096 0096 009	0021 0023 0025 0027 0029 002R 002P 0032 0035 RSSEM	7520 7518 7702 07FD 20 CF4700 5878 3F0036 3F0066 17 ELEP VEP 2 0BJECT E	* INIT INIT INI1 * END 0 SOURCE	IRLIZE SYS PPSU I CPSL PPSL LODI.R3 EOR2 STRR.R0 BRNR.R3 BSTR.UN BSTR.UN BSTR.UN OF INITIAL ITSC6 - 2	TEH I MC-RS COM VENO-VSTR P0 VSTR, P3, - INTA ITIN IZATION MODU 650 INTELLIG	INHIBIT INTERRUPTS SELECT ENRO REDS + ARITH/ROTATE W/O CARRY SELECT LODICH. COMPARE R3-LENGTH OF VARIABLE STORAGE ZERO VARIABLE STORAGE AREA INITIALIZE OUTPUT DEVICES INITIALIZE OUTPUT DEVICES EXIT LE ENT TYPEWRIT PAGE 0004
00800 0081 0082 0083 0084 0085 0096 0096 0096 0096 0096 0096 0096 009	0021 0023 0025 0027 0029 0028 0028 0035 0035 0035	7620 7518 7702 07PD 20 0F4700 5878 3F0066 17 ELER VER 2 08JECT E	* INIT INIT INI1 * END 0 SOURCE ******	IALIZE SYS PPSU I CPSL PPSL LOOI R3 EORZ STRA. R0 BRNR. R3 BSTR. UN BSTR. UN BSTR. UN OF INITIAL ITSC6 - 2	TEM II MC-RS COM VEND-VSTR R8 VSTR, R2,	INHIBIT INTERRUPTS SELECT ENRA REDS + APITH/ROTATE W/O CARRY SELECT LODICH. COMPARE R3=LENGTH OF VARIABLE STORAGE ZERO VARIABLE STORAGE APEA INITIALIZE UNFUT DEVICES INITIALIZE OUTPUT DEVICES ENIT LE ENIT TYPEWRIT PROE 0004
00800 0081 0082 0083 0084 0085 0086 0086 0086 0088 0089 0090 0090 0090	0021 0023 0025 0029 0029 0029 0026 0032 0035	7620 7518 7702 07FD 20 CF4700 5878 370066 17 ELER VER 2 08JECT E	* INIT INIT INI1 * END 0 SOURCE ****** * INPU	IRLIZE SYS PPSU I CPSL PPSL LODI.R2 EOR2 EOR2 STRR.R0 BRNR.R3 BSTR.UN BSTR.UN RETC.UN OF INITIAL ITSC6 - 2	TEM II MC-RS COM WEND-VSTR PO VEND-VSTR PO VSTR, R2,	INHIBIT INTERRUPTS SELECT LODICHL COMPARE R3-LENGTH OF VARIABLE STORAGE ZERO YMRIABLE STORAGE APER INITIALIZE INPUT DEVICES INITIALIZE INPUT DEVICES EXIT LE INITIALIZE OUTPUT DEVICES EXIT LE INITIALIZE OUTPUT DEVICES EXIT LE
00000 00001 00002 00003 00004 00005 00006 00006 00006 00000 00000 00001 00002 00000 00001 00002 00000 00001 00000 00000 00000 00000 00000 00000 0000	0021 0023 0025 0029 0029 0029 0028 0035 0035	7620 7519 7782 87FD 28 CF4700 5878 379036 379036 379036 379036 379036 17 ELER VER 2 08JECT E	* INIT INIT INI1 * END 0 SOURCE * INPU * INPU	INLIZE SYS PPSU I CPSL PPSL LODI, R3 EOR2 STR4, R0 BRNR, R3 BSTA, UN BSTA, UN BSTA, UN BSTA, UN ITSC6 - 2 ITSC6 - 2 ITS	IL MC-RS COM VENO-VSTR RP RP VSTR.R2,- INIA ITIN ITOT IZATION HODU 650 INTELLIG MCOLLE E VERDOUS IN	INHIBIT INTERRUPTS SELECT LODICH. COMPARE R3-LENGTH OF VARIABLE STORAGE ZERO VARIABLE STORAGE AREA INITIALIZE OUTPUT DEVICES INITIALIZE OUTPUT DEVICES EXIT LE ENT TYPEWRIT PAGE 0004 EXIT TYPEWRIT PAGE 0004
00800 0081 0082 0084 0085 0096 0096 0096 0097 0098 0099 0099 0099 0099 0099 0099	0021 0023 0025 0027 0029 0028 0028 0025 0035 0035	7620 7518 7702 07FD 20 20 5878 370036 370066 17 ELEP: VEP 2 08JECT E	* INIT INIT INIT INI1 * END 0 SOURCE *******	TALIZE SYS PPSU I CPSL CPSL PPSL LODI, R3 ECR2 STRA, R0 BRNR, R3 BSTA, UN BSTA, UN BSTA, UN OF INITIAL ITSC6 - 2 ITSC6	TEM II MC-RS COM VEND-VSTR R8 VSTR.R2,- INI1 ITIN ITIN ITOT IZATION MODU 650 INTELLIG MCOLLE VMCOUSTR VMCOUSTR VMCOUSTR VMCOUSTR SUBROUTILE SE POUTINES I	INHIBIT INTERRUPTS SELECT ENRA REDS + APITH/ROTATE W/O CARRY SELECT LODICH. COMPARE R3-LENGTH OF VARIABLE STORAGE ZERO VARIABLE STORAGE APEA INITIALIZE UNFUT DEVICES INITIALIZE OUTPUT DEVICES ENT LE ENT TYPEWRIT PAGE 0004 MINIMUM DAVID PAGE 0004 MINIMUM DAVID INPUT CONTROL VIT DEVICES SINCE THERE IS ONLY ONE INPUT APE EQUATED DIRECTLY TO THE VEYBOARD ROUTINE
00800 0081 0082 0084 0085 0096 0096 0096 0096 0099 00990 00991 00992 1NIN 1NE 10994 0095 0096 0097 0096 0099 0099	0021 0023 0025 0027 0029 0028 0028 0025 0035 0035	7620 7518 7702 07FD 20 CF4700 5878 3870036 3870066 17 ELER VER 2 08JECT E	* INIT INIT INIT INIT INIT * END 0 SOURCE * INPU * I * I * I I	INLIZE SYS PPSU I CPSL LODI, R3 EOR2 STRP. R0 BSTR. UN BSTR. UN BSTR. UN RETC. WN ITSC6 - 2 ITSC6 - 2 ITSC6 - 2 CONTROL I NE FOLLOW BCTD. INL	TEM II II II II II II VEND-VSTR RB VSTR, R2, - INIA ITTN ITTN ITTN IZATION HODU 650 INTELLIG MODULE ING SUBROUTI E VIRIOUS IN SUBROUTI E VIRIOUS IN E POUTINES I ITTV	INHIBIT INTERRUPTS SELECT LODICH. COMPARE R3-LENGTH OF VARIABLE STORAGE ZERO YMRIABLE STORAGE AREA INITIALIZE INPUT DEVICES INITIALIZE INPUT DEVICES EXIT LE INITIALIZE OUTPUT DEVICES EXIT LE INITIALIZE NOT DEVICES EXIT LE INITIALIZE INPUT DEVICES
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00000 00001 00002 00000 00000 00000 00000 00000 00000 0000	0021 0023 0025 0029 0028 0029 0025 0029 0025 0025 0025 0025 0025	7620 7518 7762 07FD 20 07FD 20 27 80FD 27 80FD 27 80066 17 800966 17 800966 17 800966 17 17 17 17 17 17 17 17 17 17 17 17 17	* INIT INIT INIT INIT * END 0 SOURCE * INPU * INPU * INPU * INPU * INPU * INPU * INPU * INPU * END * INPU * END * INPU * END *	194.128 SYS PPSU I CPSL CPSL PPSU L LOOL, PS EOR2 STRA, PB EOR2 STRA, PB EOR2 STRA, PB EOR2 STRA, PB EOR2 EOR2 EOR2 EOR2 EOR2 EOR2 EOR2 EOR2 EOR2 ESTR, UN PSTR, UN BCTR, UN SFSU BCTR, N EOR2 BSTR, UN SFSU BCTR, N ESTR, UN SFR ESTR, UN SFR ESTR, UN SFR ESTR, UN SFR ESTR, UN SFR ESTR, UN SFR ESTR, UN ESTR ESTR, UN ESTR, UN ESTR ESTR, UN ESTR ESTR ESTR, UN ESTR ESTR, UN ESTR ESTR ESTR, UN ESTR ESTR ESTR ESTR ESTR ESTR ESTR ESTR ESTR ESTR ESTR ESTR ESTR ESTR ESTR ESTR ESTR	TEM WC+RS COM WC+RS COM WC+RS COM WC+RS COM PED-WSTR PED-WSTR PED-WSTR PED-WSTR PED-WSTR PED-WSTR CHARACTER PED-WSTR PE	INHIBIT INTERPUTS SELECT LODICH. COMPAGE PRI-LINGTH OF VARIABLE STORAGE LZERO VARIABLE STORAGE AREA INITIALIZE INFUT DEVICES EXIT LE ENT TYPEWRIT PAGE 0004 COMPAGE STARE SUBJECT ON THE NEW TOPICS EXIT LE ENT TYPEWRIT PAGE 0004 COMPAGE STARE SUBJECT ON THE NEW TOPICS EXIT LE ENT TYPEWRIT PAGE 0004 COMPAGE SUBJECT ON THE NEW TOPICS EXIT PAGE SUBJECT ON THE NEW TOPICS EXIT COMPAGE SUBJECT ON THE NEW TOPICS COMPAGE SUBJECT ON THE NEW TOPICS ENTITIES ON THE NEW TOPIC OEVICE ROUTINE TO GET AN INPUT CHARACTER NECESSARY NEUTS A CHARACTER FROM THE NEW THE THE EVALUATION OF THE THE PAGE TOPICS EXIT OF THE NEW THE PAGE TOPICS EVALUATION OF THE NEW THE THE THE THE NEW THE NOT A START BIT- IND CHARACTER FROM THE NEW THE TOPICS DELAW L/2 BIT THE TO MIDDLE OF START BIT EVALUATION ON SUBJECT ON THE THE TOM THE THE TOM EVALUATION ON THE START BIT IF NOT A START BIT-LOOP UNTIL IT COMES DELAW L/2 BIT THE TO MIDDLE OF NEXT BIT GET SENSE BIT IF NOT STILL A START BIT FUEL THE TO MIDDLE OF NEXT BIT GET SENSE BIT IF NOT STILL A START BIT FUEL THE TO MIDDLE OF NEXT BIT GET SENSE BIT IF NOT STILL A START BIT FUEL THE THE TO MIDDLE OF NEXT BIT GET SENSE BIT IF NOT STILL A START BIT FUEL THE THE TO MIDDLE OF NEXT BIT GET SENSE BIT IF NOT STILL A START BIT FUEL THE THE TO MIDDLE OF NEXT BIT GET SENSE BIT IF NOT STILL A START BIT FUEL THE TO MIDDLE OF NEXT BIT FUEL THE TO MIDDLE OF NEXT BIT FUEL THE THE THE TO MIDDLE OF NEXT BIT FUEL SHIFT TO MID FUEL FUEL FUEL FUEL FUEL FUEL FUEL FUEL
00000 00001 00000 00001 00000 000000	0021 0023 0025 0029 0029 0029 0026 0035 0035 0035 0035 0035 0036 0036 003	7628 7518 7702 2075D 2075D 20 274700 5878 379036 379036 379036 379036 17 8LLER VEP 2 08JECT E 17 08JECT E 17 17 17 17 17 17 17 17 17 17 17 17 17	* INIT INIT INIT INIT * END 0 SOURCE * INPU * INIT * END 0 * INPU * INDU * INPU * INPU	THELIZE SYS PPSU I CPSL PPSU L LODI.R2 STRA.P0 EOR2 STRA.P3 EOR2 STRA.P4 EOR2 STRA.P4 EOR2 STRA.P4 EOR2 STRA.P4 EOR2 STRA.P4 ESTRA.U4 EST	TEM WC-RS COM WC-RS COM WC-RS COM WC-RS COM RE RE RE RE RE RE RE RE RE RE	INHIBIT INTERRUPTS SELECT LODICH. COMPAGE PSILENGTH OF VARIABLE STORAGE LENG VARIABLE STORAGE APER INITIALIZE INPUT DEVICES ENTUTIALIZE INPUT DEVICES ENTUTALIZE OUTPUT DEVICES ENTUTALIZE OUTPUT DEVICES ENTUTALIZE OUTPUT DEVICES ENTUTALIZE OUTPUT DEVICES ENTUTALIZE INPUT DEVICES ENTUTALIZE OUTPUT DEVICES ENTUT LE INITIALIZE INPUT DEVICES INITIALIZE INPUT DEVICES INITIALIZE INPUT PAGE 0604 INITIALIZE INPUT INPUT CHARACTER INITIALIZE INPUT INFORMIT BUT GET SENSE BUT INITIALIZE INFORMATIONES INITIALIZE INPUT INFORMATIONES INITIALIZE INPUT INFORMATIONES INITIALIZE INFORMATION INFO INITIALIZE INFORMATIONES INFORMATIONES INITIALIZE INFORMATIONES INFORMATIONES INFORMATIONES INITIALIZE INFORMATIONES I

0035 0003 CTLC EQU H'03' CONTROL+C KEYS

130	0059	17	* FND	RETCI UN	RD PROCESSING	MODULE
WIN	ASSE	MBLER VER	2.8	ITSC6 -	2650 INTELLIG	ENT TYPEWRIT PAGE 0005
INE	ADDR	OBJECT	E SOURCE			
177			* DELF	Y POUTINE	- TO PROVIDE	TIMING FOR 110 BRUD SERIAL INPUT/OUTPUT
134			*	BASED ON	A 1MHZ INPUT	CLOCK. ENTRY AT DLAY PROVIDES A ONE BIT
135			*	DELAY; E	NTRY AT DHAF	PROVIDES A HALF BIT DELAY AND REQUIRES THAT
136			*	PØ BE PRE	VIOULSY SET T	0.0
137	GOSP	20 E97E	ULHY	EURZ POPP. PA	K0	
139	0050	F87E		BORR, RO	\$	
140	005F	F87E	DHAF	BORR RO	5	
141	0061	04E5		LODI, RO	H'E5'	
142 143	0063 0065	F87E 17		PETC. IN	1	
				17000		
MIN	HSSE	MBLER VER	2.0	11506 -	2650 INTELLIG	ENI TYPEWRIT PHGE 0006
INE	ADDR	OBJECT	E SOURCE			
145			******	HIT CONTRO		************************************
147			* THES	E ROUTINE	S HOULD NORMA	LLY SWITCH OUTPUT CONTROL BETWEEN THE VARIOU
148			*	OUTPUT DE	VICES. SINCE	THERE IS ONLY ONE OUTPUT DEVICE THESE
149			*	ROUTINES	ARE EQUATED D	IRECTLY TO THE PRINTER ROUTINES
150	0000	450000	*	-	1700	INITIO ITS OUTSIT SEULOS
151	0055	150050	OUT	BCTH, UN	POUT	UPITE & CUEPOCTED TO AUTOUT DEVICE
153			* END	OF OUTPUT	CONTROL MODU	LE
154			*			
155			*****	*****	*********	**************
106			* PRIN	TER PROLE	SSING MUDULE	
158			* PRIM	TER INITI	ALIZATION ROU	TINE
159	0060	7640	ITPR	PPSU	FLAG	ASSURE STOP BITS ARE BEING SENT TO PRINTR
160	006E	0500		LODI, R1	CR	OUTPUT CARRIAGE RETURN AND LINE FEED
161	0070	3F0079		BSTR. UN	POUT	CALL POUT DIRECTLY SINCE THIS IS PRINTER
162	0075	1000H		DOTA IN	DI IT	PECULIAR INITIALIZATION
164	0078	17		RETC, UN	1001	EXIT
165			*			
166			* PRIN	TER OUTPU	TROUTINE	
167			*	THIS ROUT	INE SERIALLY	OUTPUTS THE CHARACTER IN R1 THRU THE FLAG
169	0079	0608	POUT	LODI. P2	CRLN	CHARRCTER LENGTH TO R2 FOR COUNTER
170	007B	3F005A		BSTA, UN	DLAY	ASSURE 2 STOP BITS ARE DUTPUT
171	007E	3F005A		BSTR, UN	DLAY	
172	0081	7440	0014	CPSU	FLAG	SEND START BIT
174	9885	3F000H	P001	PPP, P1	ULHY	SHIFT NEYT BIT OUT TO MSD POSITION TO TEST
175	0087	1804		BCTR. N	P002	IF ITS A 1 THEN BRANCH
176	0089	7440		CPSU	FLAG	OUTPUT A ZERO BIT
177	9998	1802	-	BCTR, UN	POUS	
178	0000	7648	P002	PPSU PDP PD	FLAG	UNTPUT A 1 BIT
180	0000	359958	FUUS	BSTA. IN	DLAY	DELAY 1 BIT TIME
181	0094	7640		PPSU	FLAG	OUTPUT STOP BIT
182	0096	17		RETC, UN		
184			* ENU *	OF PRINTER	C PRUCESSING I	ACOLE
			1			
4114	HSSER	BLEK VER 2	. 0	11366 - 2	1600 INTELLIGE	INT TYPEWRIT PHOE 0007
INE I	ADDR	OBJECT E	SOURCE			
.86			****	******	*****	*************
87			* INPU	CHARACTE	IN DECODE MODI	LE
89			* CONT	ROL FUNCTI	ON ROUTINE -	CHARACTER IS IN P1 UPON ENTRY
.90			*	IF CHARACT	ER NOT A CONT	POL CHARACTER, RETURN CC NOT=0, ELSE CC=0
.91	0097	E57F	CNTL	COMI R1	DELE	IF DELETE CHARACTER
92	9999	7606 3E00E2		BSTR. IN	DOHP	THEN DELETE LAST CHAR FROM SAVE PURCED
94	009E	3F0069		BSTR. UN	OUT	ECHO DELETED CHAR (OR BELL IF BUF FULL)
.95	00A1	1821	W-Ca	BCTR, UN	CEXI	
.96	2008	E505	CNT1	COMI, R1	CTLE	IF ERHSE FUNCTION
90	0015	2E00E4		BUTR EN	EDBC	THEN EDAGE ENTIRE SAVE PREFER AND DECET OTO
99 1	PRAG	1818		BCTR. UN	CEXI	THEN EPHDE ENTINE STOLE ENTINE THE RESET FIR
100	BOAC .	E510	CNT2	COMI, P1	CTLP	IF PRINT FUNCTION
01	BORE	9805		BCFR, EQ	CNT3	
102	NUBU	SF010H		DOTE UN	PRNT	THEN PRINT SHVE EUFFER FRUM THE TUP
04	00B5	E503	CNT3	COMI, P1	CTLC	IF CONTINUE FUNCTION
05	80B7	9805		BCFR, EQ	CNT6	
06	0089	3F0125		BSTA, UN	CONT	THEN PRINT SAVE BUFFER FROM LAST STOP
007 I	DBBC	1806	ONTE	COMT PA	CEXI	TE DECET ELNOTION
09	BODE	9804	CHID	BCFR. FD	CNT7	IT RECT FURTION
10	0002	9800		ZBRR	RSET	EXECUTE SOFTWARE RESET
11	88C4	20	CEXI	EORZ	RØ	SET CC=0 TO INDICATE CHAR WAS A CNTL FCN
12	0005	17	CHITZ	RETC, UN	W/FF/	SET CO NOT- O TO INDICOTE NOT O CHE CHES
13	8000	17	CHIZ	RETC. IN	п.н.	SET CO NOTE O TO INDICHTE NOT H ONTL CHHR
15			* END	OF INPUT O	HARACTER DECO	DE MODULE
16			******	*******	*******	***************
IN I	RSSEM	BLER VER 2	0	ITSC6 - 2	650 INTELLIGE	INT TYPEWRIT PAGE 3000
NE	9009	OR IECT	SOUPOE			
	NOR.	ODVECT E	SOURCE			
18			*****	******	****	**********************************

0129 0056 3F005A BSTR.UN DLAY DELAY 1+1/2 BIT TIMES TO END OF PARITY BIT

L

219	* SAVE	E BUFFER MO	DULE	
220	*			
221	* SHVE	THIS POULT	UTINE NE SAVES I IT	EPRI CHAPACTERS AND OUTPUT CONTROL
223	*	FUNCTIONS	FOR LATER PR	INTING WHEN THE PRINT COMMAND IS INPUT.
224	*	ON EXIT CC	=0 IF ROOM F	OR CHAR IN BUFFER, CC NOT=0 IF BUFF FULL
225 0009 0F0701	SAVE	LODA R3	SOPT CENT-CENTE	GET SAVE BUFFER POINTER
225 0000 E7FH		BCTR, EQ	SFUL	THEN BRANCH
228 0000 01		LODZ	R1	PLACE CHAR FROM R1 INTO SAVE BUFFER
229 0001 CF2702		STRA, RØ	SBUF-1, R3, +	CALE LIEU RUPPER DALLER
230 0004 CF0/01		FORZ	SUP1 PR	CC=0
232 0008 17		RETC, UN		
233 0009 0507	SFUL	LODI, P1	BELL	RING BELL - BUFFER IS FULL
234 00DB 3F0069		BSTR, UN	UUT UVEEV	CC NOT- & TO SHOW PREFER FIRIT
236 00E0 17		RETC. UN	nrr	EXIT
237	*			
238	* ERAS	E ROUTINE		- FUTURE COUR PLETER AND PROFILE DOTAL DOTALED
239 249 9951 9758	FRAS	LODI. P3	SEND-SRUE	7EDO CAVE BUFFER HNU FEDELS BUTH FUINTER
241 00E3 20	eruno.	EORZ	RØ	
242 00E4 CF4703	ERA1	STRA, RØ	SBUF, R3, -	
243 00E7 5B7B		BRNR, P3	ERA1	TEDO COUE DISEED DOTAT DOTATED
245 00EC CF0701		STRA. R3	SOPT	ZERO SAVE BUFFER LOAD POINTER
246 00EF CC0700		STRA. RØ	PMOD	DESELECT PRINT MODE
247 00F2 17		RETC, UN		
248	*			
250	*	THIS ROUTI	NE DELETES T	HE LAST CHARACTER IN THE SAVE BUFFER
251	*	AND RETURN	S THE CHARAC	TER IN R1 . IF THE BUFFER IS EMPTY,
252	* DCUP	IT RETURNS	WITH THE BE	OFT REFER POINTER
254 00F6 E700	Norak.	COMI, R3	0	IF BUFFER EMPTY
255 00F8 180D		BCTR, EQ	DCH1	THEN BRANCH
256 00FA 0F4703		LODA, RO	SBUF, R3, -	ELSE GET LAST CHAR AND DECREMENT POINTER
257 00FD C1		STRZ	R1	CHAP TO P1 OWD DEDLOCE IT UTTU & WAI
259 0100 CF6703		STRA, RO	SBUF, P2	THE OFFICE IT WITH THOSE
260 0103 CF0701		STRA, R3	SOPT	SAVE NEW POINTER
261 0106 17		RETC. UN		ANTENIA PELL PAR INFRANCE PENJET
262 0107 0507	DCH1	PETC. IN	EFELL	UDIPUT BELL FUR IMPROPER RECOEST
264	*	REIGNOR		
265	* PRIM	IT SAVE BUF	FER ROUTINE	
266	*	THIS ROUTI	NE PRINTS TH	E SAVE BUFFER STARTING AT THE BEGINNING
267 268 0100 0700	PENT	LODI R3	0	SET POINTER TO START OIF BUFFER
269 010C 0F6703		LODA, RO	SBUF, R3	GET NEXT PRINT CHAR BUT DONT INCR INDEX
270 010F E400		COMI, PO	NULL	IF BUFFER EMPTY
271 0111 1800		ELTRIEN	FEEL	THEN EXAMINE
272 0113 04FF		LUDI, RH	HALER	TURN ON FRINT MODE SWITCH
272 0113 04FF		LUDI, RM	HAEEA	TUPN ON FRINT MODE SWITCH
VIN ASSEMBLEP VER 2	0	11206 - 2	HYPEY 550 INTELLIC	TUPN ON FRINT MODE SWITCH
VIN ASSEMBLEP VER 2	0	11506 - 2-	HPEEP 350 INTELLIC	TUPN ON FRINT MODE SWITCH
VIN ASSEMBLEP VER 2 INE ADOR OBJECT E	0 SOURCE	11506 - 2-	HYFFY 350 INTELLIC	TUPK ON FRINT MODE SWITCH
VIN ASSEMBLEP VER 2 INE ADDR OBJECT E 273 0115 CC0700	0 SOURCE	11506 - 2 STRA, P0	HYPEY 150 INTELLIC PMOD	TUPK ON FRINT MODE SWITCH
VIN ASSEMBLEP VER 2 INE ADOR OBJECT E 273 0115 CC0700 274 0113 3F0142	0 SOURCE	STRA PO BSTRA UN	HYPEY ISO INTELLIC PMOD MOVR	TUPK ON FRINT WORE SWITCH
VIN ASSEMBLEP VER 2 VIN ASSEMBLEP VER 2 VINE ADOR OBJECT E 273 0115 CC0700 274 0119 3F0142 275 0118 CF0702 275 0118 CF0702 275 0118 CF0702	0 Source	STPA PO BSTA UN STRA PS BETA UN	HYPEY 150 INTELLIC PMOD MOVR SIPT	TUPN ON FRINT MORE SWITCH OUT TYPEWRIT PROE 0009 NOVE CHARACTERS TO OUTPUT BUFFER SRVE NEW PRINT POINTER
272 0113 04FF NIN ROSENGLEP VER 2 INE ROOR OBJECT E 273 0115 CC0700 274 0118 3F0142 275 0118 CF0702 276 0118 17 276 0115 17 276 0115 9507	0 SOURCE PEEL	STPR. PO BSTR. UN STRR. PO BSTR. UN STRR. P3 RETC. UN LODI P1	HYPEY ISO INTELLIC PMOD MOVR SIPT BELL	TUPN ON FRINT MORE SWITCH OUT TYPEWRIT PROE 0009 NOVE CHARACTERS TO OUTPUT BUFFER SRVE NEW PRINT POINTER OUTPUT BELL FOR INFROPER REDUEST
VIN ASSEMBLEP VER 2 INE ADDR OBJECT E 273 0115 CC0700 274 0118 JF0142 275 0118 CF0702 276 0115 17 277 0115 9507 278 0121 JF0069	0 Source PBEL	11006 - 2 STPA P0 BSTA UN STPA P3 RETC. UN L001 P1 BSTA UN	HYPEY ISO INTELLIC PMOD MOVR SIPT BELL OUT	TUPN ON FRINT MORE SWITCH OUT TYPEWRIT PROE 0009 NOVE CHARACTERS TO OUTPUT BUFFER SRVE NEW PRINT POINTER OUTPUT BELL FOR THRAOPER REQUEST
VIN ASSEMBLEP VER 2 INE ROOP OBJECT E 273 0115 CC0700 274 0118 3F0142 275 0115 CF0702 276 0115 17 277 0115 45007 278 0121 3F0059 279 0124 17	0 Source Peel	STPA PO BSTA UN STRA PO BSTA UN STRA P3 RETC UN LODI P1 BSTA UN RETC UN	HYPEY ISO INTELLIC PMOD MOVR SIPT BELL OUT	TUPN ON FRINT MORE SWITCH OUT TYPEWRIT PROE 0009 NOVE CHARACTERS TO OUTPUT BUFFER SRIVE NEW PRINT POINTER OUTPUT BELL FOR THEROFER REDUEST
272 0110 04FP VIN RSSEMBLEP VER 2 INE ROOF OBJECT E 273 0115 000708 274 0119 3F0142 275 0119 0F0702 275 0119 0507 279 0124 3F0069 279 0124 17 280 281	9 SOURCE PBEL * * CONT	STPA.P0 BSTA.UN STRA.P3 RETC.UN LODI.P1 BSTA.UN RETC.UN	HYPEY ISE INTELLIC PHOD NOVR SIPT BELL OUT ING POUTINE	TUPN ON FRINT MOLE SWITCH ONT TYPEWRIT PROE 0009 HOME CHARACTERS TO OUTPUT BUFFER SRVE NEW PRINT POINTER OUTPUT BELL FOR THEMOFER REQUEST
272 0113 04FP VIN RSSEMBLEP VER 2 INE ROOF OBJECT E 273 0115 000700 274 0119 3F0142 275 0118 0F0702 275 0118 0F0702 277 0115 0507 279 0124 3F0059 279 0124 17 280 281	0 SOURCE PEEL * CONT	TTSCE - 2 STRA. PO BSTA. UN STRA. PO BSTA. UN STRA. P3 PETC. UN LODI P1 BSTA. UN RETC. UN INUE PRINT THIS ROUTI	HYPEY ISO INTELLIC PMOD NOVR SIPT BELL OUT INS POUTINE NE CONTINUES	TUPN ON FRINT MORE SWITCH OUT TYPEWRIT PROE 0009 NOVE CHARACTERS TO OUTPUT BUFFER SRIVE NEW PRINT POINTER OUTPUT BELL FOR INFROFER REQUEST PRINTING THE SRIVE BUFFER FROM WHERE THE
272 0113 04FP VIN ROSEMBLEP VER 2 INE ROOR OBJECT E 273 0115 CC0700 274 0113 3F0142 275 0118 CF0702 276 0118 CF0702 276 0118 0507 279 0121 3F0069 279 0121 3F0069 281 280 281 282 283	9 SOURCE PBEL * CONT *	TTOCE - 2 STRA. P0 ESTA. UN STRA. P3 RETC. UN LOOI P1 ESTA. UN PETC. UN TIMLE PPINT THE LEST P THE LEST P	HYPEY 150 INTELLIC PMOD MOVE SIPT BELL OUT ING POUTINE NE CONTINUES EINT OF COME	TUPN ON FRINT MOLE SWITCH OUT TYPEWRIT PROE 0009 NOVE CHARACTERS TO OUTPUT BUFFER SRIVE NEW PRINT POINTER OUTPUT BELL FOR INFROMER FROM WHERE THE INVE REQUEST LEFT OFF. UNTIL THE END OF CORPUEN.
272 0113 04FP VIN ASSEMBLEP VER 2 INE ROOP OBJECT E 273 0115 CC0700 274 0113 570142 275 0118 CF0702 276 0118 17 277 0115 0507 278 0121 3F0059 279 0124 17 280 281 282 283 284 285 0125 0F0702	9 SOURCE PEEL * CONT *	TTOCE - 2 STPR. PO ESTA. UN STPR. P3 RETC. UN LOLI P1 ESTA. UN PETC. UN UNUE PRINT THIS ROUTI THE LEST P DETA OR A LOGA. P3	H FP 150 INTELLIC PHOD HOVE SIPT BELL OUT ING ROUTINE RE CONTINUES FINT OF CONT STOP CONT STOP ST	TUPN ON FRINT MOLE SWITCH OUT TYPEWRIT PROE 0009 NOVE CHARACTERS TO OUTPUT BUFFER SRVE NEW PRINT POINTER OUTPUT BELL FOR INFYOPER REQUEST PRINTING THE SRVE EVERER FROM WHERE THE INVE REQUEST LEFT OFF, UNTIL THE END OF PERINED GET PRINT POINTER
VIN ASSEMBLEP VER 2 INE ADDR OBJECT E 273 0115 CC0700 275 0118 CF0702 275 0118 CF0702 275 0118 CF0702 276 0111 17 277 0117 0507 278 0121 3F0069 279 0124 17 280 281 282 283 284 285 0125 0F0702 286 125 0F0702 286	0 SOURCE PEEL * CONT	TTOCE - P STPA. PO ESTA UN STRA. PO ESTA UN STRA. PO ESTA UN PETC. UN UDI. PI ESTA. UN PETC. UN UNUE PRINT THE LAST P DOTA DE A LOOR. PS	H FEP 258 INTELLIC PHOD NOVE SIPT EELL OUT INS POUTINE ECONTINUES ECONTINUES SIPT 9	TUPN ON FRINT MORE SWITCH OUT TYPEWRIT PROE 0009 NOVE CHARACTERS TO OUTPUT BUFFER SAVE NEW PRINT POINTER OUTPUT BELL FOR INFYORER REQUEST PRINTING THE SAVE BUFFER FROM WHERE THE INVE REQUEST LEFT OFF, WITLD THE END OF PERINED DET PRINT POINTER IT SAVE BUFFER EMPTY
VIN RSSEMBLEP VER 2 INE ROOF OBJECT E 273 0115 CC0700 274 0119 3F0142 275 0118 CF0702 275 0118 CF0702 279 0124 17 280 281 282 283 284 284 285 0125 0F0702 286 0128 EF00 287 0124 1810	9 SOURCE PEEL * CONT * CONT	ITCCE - 2 STRA. PO BETA. UN STRA. PO BETA. UN STRA. PO RETC. UN LOOL PI BETA. UN RETC. UN UNUE PRINT THIS ROUTH THIS ROUTH THIS ROUTH THIS ROUTH THIS ROUTH THIS ROUTH THIS ROUTH THIS ROUTH COML PS BETR. FO	H FP 250 INTELLIC PHOD NOVR SIPT BELL OUT ING POUTINE ECONT OF CODE SIPT SIPT SIPT CODE IS SIPT	TUPK ON FRINT MORE SWITCH OUT TYPEWRIT PROE 0009 NOVE CHARACTERS TO OUTPUT BUFFER SAVE NEW PRINT POINTER OUTPUT BELL FOR INPROFER PEOUEST PRINTING THE SAVE BUFFER FROM WHERE THE NUME PEOUEST LEFT OFF, UNTIL THE END OF PERCHED GET FRINT POINTER IF SAVE BUFFER EMPTY THEN ERRICH
212 0110 04FP VIN RSSEMBLEP VER 2 INE ROOF OBJECT E 273 0115 0C0700 274 0119 3F0142 275 0119 CF0702 275 0119 CF0702 277 011F 0507 279 0124 17 280 281 282 283 284 285 0125 0F0702 286 0128 E700 284 285 0125 0F0702 286 0128 E700 287 0124 1810 289 0125 CF76 289 0125 CF76	0 SOURCE PEEL * * CONT	TTOCE - 2 STRA. PO ESTA. UN STRA. P3 RETC. UN LOOI. P1 BSTA. UN RETC. UN UNUE PRINT THIS ROUTH THIS ROUTH THIS ROUTH THE LOST P DOTA OR A LOOA. P3 COMI. P3 BOTA CO COMI. P3 POTP CO	H FEP 50 INTELLIC PHOD HOVE SIPT BELL OUT THE FOUTINE E CONTINUES SIPT 0 CEL SENT-SENF 0 CEL SENT-SENF	TUPN ON FRINT MORE SWITCH OUT TYPEWRIT PROE 0009 NOVE CHARACTERS TO OUTPUT BUFFER SAVE NEW PRINT POINTER OUTPUT BELL FOR INFROPER REQUEST PRINTING THE SAVE BUFFER FROM UMERE THE INUE REQUEST LEFT OFF. UNTIL THE END OF PERCHED DET PRINT POINTER IF SAVE BUFFER ENPTY THEN ERAPCH IF DOINTER AT END OF BUFFER THEN ERAPCH
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222 0113 04FP VIN ASSEMBLEP VER 2 VIN ASSEMBLE VIN ASS	9 SOUPCE PEEL * CONT CBEL * * NOVE	ITICCE - 2 STRA. PO BESTA. UN STRA. PO STRA. PO STRA. PO PETC. UN STRA. P.S PETC. UN BESTA. UN PETC. UN BESTA. UN PETC. UN DOTA OR A. COMI. PO BCTR. EO DOTA OR A. COMI. PO BCTR. EO DCTR. EO BCTR. EO DOTA PETC. UN	H FP2 250 INTELLIC PHOD MOVE SIPT BELL OUT ING ROUTINE BELL OUT OFEL SIPT 0 CEEL SIPT 0 CEEL SIPT BELL OUT NE TPANSFERS SIPT BELL OUT NE TPANSFERS SIPT A IS REPORTED SID-SIDE	TUPN ON FRINT MORE SWITCH OUT TYPEWRIT PAGE 0009 NOVE CHARACTERS TO OUTPUT BUFFER SAVE NEW PRINT POINTER OUTPUT BELL FOR INHHOPEP REQUEST PRINTING THE SAVE BUFFER FROM WHERE THE INUE REQUEST LEFT OFF, UNTIL THE END OF PERCHED GET PRINT POINTER IF SAVE BUFFEP BENTY THEN SPANCH IF DOINTER AT END OF BUFFER THEN ERANCH SAVE HEW PRINT CHAT BUT DON'T INCR INDEX IF ITS A NULL (END OF DATA) BEANCH NOVE CHARACTERS TO OUTPUT BUFFER SAVE HEW PRINT POINTER OUTPUT BELL FOR INFROMER REQUEST CHARACTERS FROM THE SAVE BUFFER TO THE CONFORCEDES FROM THE SAVE BUFFER TO THE ECTS FRO TO BE SET UP AS THE STAFTING INDEX INSTREME WILL STOP WHEN A STOP CODE OR THE IT END OF BUFFER FROMED
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EDN	668	2
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Interfacing microprocessors to the world of analog data requires a new approach. The hundreds of data-acquisition systems and modules that have served minicomputers well are inappropriate for micros. They're too expensive, too power-consuming or too large.

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But the monolithics are slow—1.8 ms is a typical conversion speed for an 8-bit unit. So, instead of treating the a/d as a memory location as you would for μ s-conversion devices,¹ interface your micro to a monolithic a/d as you would to a slow peripheral. Assign the converter an input/output (I/O) address, decode the address in the interface, and let the μ P go about its other business while a conversion takes place. After the conversion, when the resulting data are in the converter's output latches, request an interrupt. When the processor is ready to service the interrupt, have it address the converter's I/O port to read the data.

For multiple-input channels, don't tolerate the errors and complexity of multiplexing into a single faster converter. Assign each one a dedicated monolithic a/d. If priorities are necessary, implement them in the software. Eliminate reading stale data with simple storage and comparison circuitry in the interface.

The converter/ μ P system

Obviously, you need both circuitry and service routines to integrate monolithic converters into your μ P-based system. Fortunately, the hardware is not complex, and the software is equally simple. Consider, for example, Teledyne Semiconductor's 8-bit 8700 a/d in an 8080A-based system.

Dave Guzman, President, Iasis, 815 W. Maude Ave., Sunnyvale, CA 94086.



1. Busy, Data Valid and Initiate Conversion control signals link the 8700 a/d converter to a microprocessor. The a/d stores its binary outputs in latches.

The 8700 a/d converter is an 8-bit monolithic CMOS device. An integrating converter (Fig. 1), it accepts an unlimited voltage input, which is changed to a current input by a scaling resistor, and produces latched parallel-binary output.

In addition to the buffered data output lines, three handshaking (control) signals pass between the converter and the host μP :

• Initiate Conversion, an input to the converter that starts the conversion cycle. A positive-going pulse of at least 500-ns duration causes the conversion to begin. With this input tied high, conversions occur in a free-running mode at approximately 50 per second.

• Busy, an output that, when high, informs the μ P that a conversion is in progress.

• Data Valid, an output that, when high, informs the μP that the converter's output latches contain valid data. Normally, Data Valid is high for the entire cycle except for about 5 μ s before the end of the conversion, when data in the latches are updated.

Control of the a/d is simple. Pulsing Initiate Conversion starts the cycle. Data Valid and Busy give the processor the converter's status.



2. The basic interface for a monolithic converter $/\mu P$ system decodes the micro's address bus to access the a/d.

The 8080A is an 8-bit μ P with two internal buses.² One carries 16-bit memory addresses, and the other 8-bit data. During each machine cycle, the address bus transports the number in the program counter to the memory, which receives the address and returns the contents of the selected memory location via the data bus. During an instruction-fetch cycle, the returning data are interpreted as an instruction.

The μP system plugs into the outside world by means of I/O ports that are addressed on the address bus. The I/O instructions use 8-bit addresses, which are duplicated on both the low and high-order address lines of the 16-bit address bus.

With a set of control signals, the μ P also communicates with its memory and I/O ports. Two control lines, <u>DBIN</u> and <u>WR</u>, enable the I/O ports. A ZERO on <u>DBIN</u> enables the addressed port to input to the μ P. WR functions similarly for outputs from the microprocessor.

The basic interface

Conversion starts on command from the μP to the Initiate Conversion input of the converter.

ELECTRONIC DESIGN 2, January 18, 1977

Data pass from the converter port to the processor on the data bus, which the μ P services with interrupts.

The interface logic for a single-channel data-acquisition system is shown in Fig. 2.

When the conversion is complete, the converter requests an interrupt via its Data Valid output. In the μ P, an interrupt service routine transfers the current data from the working registers to the stack memory, and the a/d input port is read. A control signal is then sent to the Initiate Conversion input to restart the conversion, and the main-program activity is resumed.

If the data bus is shared by many devices, include inverting drivers/receivers (such as the 8228) in the 8080A system to service this bus. Use 80L98 buffers at the a/d to drive an inverted input over the data bus, and provide the threestate function. Where inverted signals are not needed, use the version of the 8700 that has threestate outputs.

For selection, assign each port an address and decode the address bus accordingly. For the input port (Fig. 2) to the μ P, the 80L98s are enabled by the low output of the address decoder. This output is low only when all the decoder's inputs are high, as a result of address FF_H.

To initiate a conversion in the a/d, employ the

Label	Mnemonic	Operand	Explanation
Initiation	MVI OUT MVI OUT	A, 8 ØH ØFFH A, Ø ØFFH	The conversion is initiated by sending a brief pulse to port FF
Interrupt	PUSH PUSH PUSH IN MOV MVI OUT MVI OUT • •	В Н РSW ФFFH В, А А, 8 ФН ØFFH А, 0 ØFFH	The processor registers and status are saved in the stack, and the data are read and stored in reg. B. The conversion is initiated and the data are processed.
	POP POP POP POP RET	PSW H D B	When complete, the registers are restored, the interrupts enabled and program control returned to the main program.

Table 1. Interrupt service routine

output port whose address is also FF_{H} . By defining both the input and output ports as address FF_{H} , you can use the same address decoder for both functions. In this case, the decoder's output and the OUT signal, gated by the out gate, clock flip-flop 1.

The D input of the flip-flop is tied to the D_7 line of the data bus, so in effect, the flip-flop is a one-bit output port. Sending the data word, $80_{\rm H}$, to port FF_H with an output (OUT) instruction sets flip-flop 1, and thereby supplies an Initiate Conversion signal to the a/d. Send $00_{\rm H}$ to the same port with a second output instruction. This process resets flip-flop 1 and removes the Initiate Conversion signal. After beginning the conversion, the μ P is free to perform other operations.

After completing its conversion cycle, the a/d latches the results onto its internal output latches. Its Data Valid output goes high. This output triggers flip-flop 2 and clocks a ONE from the D input (tied high) onto the μ P's Interrupt Request line.

Consequently, the microprocessor is interrupted when the conversion is complete. The interrupt service routine shown in Table 1 saves the CPU's working-register contents by pushing them onto the stack, and then reads the output of the a/d.

To read the converter port, simultaneously put FF_{H} on the address bus and send out a ZERO on the DBIN control line. Use the combination of the address decoder and in gate to supply a ZERO to the enabling input of the three-state input-port buffers on the outputs of the converter. Send the same ZERO to the Clear input of flip-flop 2 on the Interrupt line. In this way, you put counter data on the data bus and remove the interrupt

request, after it is serviced.

After reading the converter data, save it in one of the registers. Then let the system again pulse the a/d's Initiate Conversion input and start the next conversion. Have the μ P restore its stack with a series of POP instructions, and reset the internal interrupt-enable flip-flop. Thus, the micro reads the converter after newly converted information becomes available. The rest of the time the processor is free.

The multichannel interface

In systems with multiple analog inputs, many older designs use an analog multiplexer feeding a single, high-speed a/d converter. This approach is error-prone, of course, and requires complex interface logic. Now, with small low-cost monolithic converters, you can use a/d's for each analog line.

For example, the system in Fig. 3 has a battery of eight converters supplying data in parallel to the μ P. The interface contains many of the same elements as the basic input port of Fig. 2. As before, feed the converter's data outputs to 80L98 buffers, which in turn drive the bus. The buffers' three-state feature allows you to make them inert selectively.

The decoding circuitry is slightly more complex. Apply the five high-order address lines as the inputs to a 7430 gate that enables a 7442 BCD-to-decimal decoder. To perform the final port-selection decoding with a 7442, select the appropriate a/d when an INPUT instruction is executed to one of the output ports, $F8_{\rm H}$ to $FF_{\rm H}$. Also, tie the converter's Initiate Conversion inputs high, so that the devices operate in the freerunning mode.

Construct each of the eight interrupt-input ports of a flip-flop $(1/2\ 74L74)$ with its D input wired high. Clock each flip-flop independently with the appropriate converter's Data Valid output. Gate the output of each flip-flop onto the line that requests the μ P to interrupt (INT). Thus, you can request an interrupt whenever an a/d completes its cycle. Buffer the flip-flop outputs with an 8098 AND-tied to the data bus; enable this buffer, with the 7430 and 7400 gates, to respond to the input instruction at address 7F_H. In this way, let the μ P determine which flip-flop has caused an interrupt and which converter has completed its cycle.

Use an interrupt service routine (see Table 2) to save the contents of the working registers with a series of PUSH instructions. Then determine which port causes the interrupt with an input instruction to address $7F_{\rm H}$. This instruction loads the status of each converter's Data Valid output from the 8098 into the accumulator. At this point, have the μ P test the word, bit by bit, until it finds



3. This eight-port a/d converter system is derived from the basic single-port interface. The maskable priority in-

a ONE. Thus, the μ P determines the address of the correct a/d input port and reads that port by means of an INPUT instruction. At the conclusion of the service routine, reset the flip-flop by sending a ZERO to the appropriate bit position of output port 7F_H. Finally, restore the stack and reset the internal interrupt-enable flip-flop.

With this arrangement, then, the flip-flop tied to the second port can be set when one of the converters completes its cycle while another a/dport is being read. The second completed conversion generates an additional interrupt request signal—but the μP will not respond.

The μ P's internal interrupt-enable flip-flop is automatically disabled by the first interrupt received—which locks out any further interrupts. You must reset the flip-flop with an EI instruction. End the first interrupt service routine by resetting the Status flip-flop and enabling the internal interrupt-enable flip-flop. Consequently you remove the source of the first interrupt. Then the second Status flip-flop causes a new interrupt which must be serviced in turn. Thus the μ P will respond to each input port, even when several conversions are completed in a short time.

So far, the a/d ports have been equally im-

terrupt feature lets you program the microprocessor's servicing sequence for interrupt requests.



4. To avoid wasting processor time, monitor a slowly changing channel with this comparison scheme. Previously read data are latched into the 74175s by the μ P. An interrupt request for this port is generated only when the converted data are different from those stored.

Table 2. Priority service routine foreight interrupting ports

Label	Instruction	Operand	Explanation
POLLED:	PUSH PUSH PUSH IN MVI STC CMC	B D H PSW 7FH D, Ø	Save processor registers and status. Read input port to find which caused interrupt. Set D to zero and Carry to zero.
LOOP 1:	RAL INR JNC	D LOOP1	Determine which port caused interrupt by rotating accumulator left and testing for presence of
	LXI LXI	H, STABL B, 3	Carry. Increment D each time. Load H and L with starting address of jump table and B and C with 3.
LOOP 2:	DAD DCR JNZ PCHL	B D LOOP2	Add B and C to H and L, decrement D and test for zero. Exit loop by transferring to appropriate jump command in jump table.
STABL:	JMP JMP JMP JMP JMP JMP JMP JMP	ONE TWO THREE FOUR FIVE SIX SEVEN EIGHT	Jump table consisting of 3-byte jump instructions.
RSTR:	POP POP POP POP RET	PSW H D B	Restore registers and exit.
ONE:	IN MOV MVI OUT EI • • • JMP	ØF 8H B, A ØFEH 7FH RSTR	This is the service routine for port #1. It loads the priority mask with 1111 1110, enables interrupts and processes data. At conclusion, the program jumps to RSTR.
TWO:	IN MOV MVI OUT EI • •	ØF9H B, A ØFCH 7FH	This is the routine for port #2. The priority mask is 1111 1100 which keeps port #1 from interrupting.

portant. To assign the ports priorities, you have to make only a slight change in the program; no hardware changes are needed.

The priority problem

Hold the Reset inputs of selected Data Valid flip-flops low to prevent those ports from causing interrupts. Load output port 7F with a priority mask. Begin each interrupt service routine by loading a different priority mask into the output port and resetting the internal enable-interrupt flip-flop. For example, if the priority mask for port 3 is 11111100, ports 1 and 2 cannot interrupt the processing of port-3 data; ports 4 through 8, however, can cause more interrupts.

You can guarantee that no data are ever lost by making a slight modification that places the conversion cycle under the control of the CPU. Tie the Reset inputs of the Status flip-flops to the Initiate Conversion inputs of the flip-flop's corresponding converters. Resetting a Status flipflop after its port has been read causes the converter for that port to restart its cycle.

The throughput

When either your μP processes a large amount of data or a large number of a/d input ports are connected to the bus, you might feed more data to the system than it can process. But if the analog inputs on some of the ports change slowly, you can add logic that increases the effective capacity of the system. Add a latching output port with the same address as its corresponding a/d input port (see Fig. 4). Then, after you read the input port, generate an output instruction to the same address. The data are thereby duplicated in the 74175 latches. A pair of 9386 guad. exclusive-NOR circuits with open-collector outputs compares the output word from the a/d with the word stored in the 74175 latches. The opencollector feature of the 9386 allows it to be collector-ORed; ONEs at all 9386 outputs signify that the data in the a/d latches match the data in the output ports. This condition means that there has been no change in the analog-input voltage, so there is no need to reprocess the data. When the a/d bits do not match the corresponding bits in the 74175, the output of the 9386s goes to ZERO. This output clocks the 7474 Status flip-flop, which in turn interrupts the μP . From this point the operation is unchanged.

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Ideas for Design

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A digital-to-frequency converter (see figure) provides two output frequencies that are frequency "complements" of each other. One frequency output is proportional to a 10-bit digital input number, N, while the frequency of the other output is proportional to the number, 1023-N. Excellent linearity is obtained over three decades, from 10 Hz to 10,000 Hz, for digital-number inputs 1 to 1000. A 556 dual timer provides either pulse or sawtooth output waveforms.

An AD7520 d/a converter provides an output current, I_1 , proportional to N, and another current, I_2 , proportional to 1023-N. The transistors Q_1 and Q_2 and op amps A_1 and A_2 not only charge capacitors C_1 and C_2 , but also maintain a zerovoltage sink to absorb the d/a converter outputs. The timer circuits discharge the capacitors to $1/3 V_{cc}$ whenever the voltage reaches $2/3 V_{cc}$ at a frequency proportional to the currents I_1 and I_2 . Since the charging current is proportional to the digital input, linear digital-to-frequency operation is achieved.

D. R. Morgan, Senior Engineer, General Electric Co., Electronic Laboratory, Syracuse, NY 13201. CIRCLE No. 311





Watchdog circuit guards µP systems against looping

Lightning discharges or even man-made EMI can totally scramble commands and produce a looping condition within a mini or microcomputer's program. Component or peripheral equipment failure can cause the microprocessor system to hang up in a loop. And even though all due caution is exercised during program development, bugs may reside for years without being discovered.

Therefore, an automatic "watchdog" circuit is imperative in unattended systems and is quite useful in most other systems. The watchdog circuit (Fig. 1) is built around an LM555 timer. Applied to National Semiconductor's PACE microprocessor, the timer is periodically reset by the μ P's F-12 flag signal via capacitor C₁ and transistor Q₁. Should the flag signal fail to appear within the 555's timeout period, an output labeled EXINIT is generated. And should the system fail from other causes with F-12 high, coupling capacitor C₁ prevents a system lockup.

EXINIT "pulls down" C_2 and fires the Schmitt (continued on page 92)

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1. Watchdog circuit monitors subroutine time. Should an F-12 signal fail to appear within a predetermined limit, looping is indicated and the system is reinitialized.

trigger as does the manual switch, INIT. Inverted by G_1 , INIT, reinitializes the processor via the μ P input, NINIT; DTS (data transfer strobe) to G_1 prevents an initialization during a data transfer, which prevents a short write cycle from producing errors.

With "top-down" programming, the resetting command for the watchdog is located in the executive program between subroutine junctions (Fig. 2).

The watchdog's timeout period might be critical, depending on how long the system user can wait before deciding that the system is looping. As a rule of thumb, the watchdog timer should be set 20% longer than the longest legal routine. A greater safety margin may be needed in systems not having crystal-clock timing.

In a large system with many relatively fastresponse modules, the longest legal routine might take as long as 500 ms. But each loop might take only 10 ms to execute. Here, several reset commands can be distributed within the executive routine to allow an over-all shorter watchdog time.

Locating the watchdog reset command and setting the timeout period in "tree-oriented" program logic are more difficult and more critical. Parallel subroutines and greater programming difficulty allow a high probability of error and inadvertent program looping. In limited programs, the watchdog reset commands are located at the main branch points. On more extensive programs, the reset commands are integrated into several branch points located within the tree structure.

An ancillary software or hardware counting



2. A typical top-down structured program incorporates watchdog reset commands within the executive program. To accommodate the timing of different job loops, multiple watchdog resets (shown dotted) may be required. Tree-oriented logic requires watchdog resets at major branch points.

circuit, set for a predetermined number of NINIT-signal counts is a valuable checkout tool. If, say, three counts occur during a fixed timeperiod, a high possibility exists that the system is malfunctioning. Visual and aural indications can then be given, and the equipment shut down, especially when malfunctioning, can be dangerous.

Coding, of course, depends upon the device and program concept. For a PACE, the coding is:

1				. TITLE	WDRST,	WATCH	HEOG RE	SET VIRØ	TPXVS10187	6A '
.2										
3				; DEMON	STRATIO	N OF	CODE TO	RESET W	ATCHDOG	
4				; TIMER	USING	F12 A	S RESET	SIGNAL		
5										
6				START:						
7		0000			F12=1	2	;	ASSEMBL	ER ASSIGNME	NT
8										
9	0000	3000	A		PFLG	F12	;	TO RESE	T FI2 IF HI	GH
10	0001	5000	A		NOP		;	TIMING		
11	0002	3080	A		SFLG	F12	;	STARTS	RESET PULSE	
12	0003	5000	A		NOP		;	TIMING		
13	0004	3000	A		PFLG	F12	;	ENDS RE	SET PULSE	
14										
15		0000		. END ST	ART					
START	001	7 95		F12	000	CA				
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Ensure that nothing in the executive or any of the subroutines can alter the flag chosen as the reset signal. The designer may use both the editor and de-bug programs.

The watchdog circuit is useful also in system checkout. Routines and subroutines can progress automatically, with the watchdog calling attention to the loops as they develop. Time is saved not only when the watchdog reinitializes the system on random disturbances, but also when component failure or hidden faults are exposed in the operating program.

Victor E. Shiff and Richard H. Parr, Engineering Department, Teleplex Corp., 33 Danbury Road, Wilton, CT 06897.

CIRCLE NO. 312

The Naked DIP Handler. Ambient or Environmental.

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The 2608 is manufactured by Micro Component Technology, Inc. Siemens Corporation is the sole worldwide distributor.

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Circuit allows program-halt and single-instruction mode on μ P

The ability to halt program execution and then to proceed one instruction at a time is a valuable capability of any computer system. In a microprocessor system, this capability is normally implemented by controlling its run/halt input.

The Fairchild F8 μ P, unlike most other 8-bit μ Ps, doesn't have a run/halt input. Nevertheless, the circuit in Fig. 1 provides such a run/halt and single instruction capability for the F8.

With the circuit's switch, S_1 , in the Run position, the F8 executes normally. When it is in the Halt position, instruction execution is effectively "halted." Then the momentary-contact switch, S_2 , can be used to initiate a single CPU (central processor unit) instruction and then to return the μP to the halt state.

Although the processor can't directly halt execution, the system can be "halted" by forcing the CPU to execute a sequence of no-ops. And because the program counter is not contained within the F8 CPU chip, the counter isn't advanced during this no-op situation.

To halt the F8, an instruction-fetch request from the μ P's output ROMC control bus is detected and translated by the control circuit into a system no-op. At the same time, a processor no-op instruction (2B hexadecimal) is placed on the data bus. The F8 CPU reads the data bus and executes the no-op instruction. After executing the no-op, the CPU's fetch-request for another instruction again translates to a no-op, and so on.

The instruction-fetch code of all ZEROs on the F8's ROMC output lines is detected with a simple NOR gate, G_1 .

After appropriate synchronization, the control circuit translates the instruction fetch into a system no-op code (1C hexadecimal) with the use of the three OR gates, G_2 , G_3 and G_4 . Also, a processor no-op code (2B hexadecimal) is placed on the data bus by the control circuit's 74S241 three-state buffer, IC₁.

The control circuit's pulse synchronizer, IC_{2a} and IC_{2b} , provides all the necessary synchronization. If S_1 is in the Run mode, IC_{2b} passes pulses. The CPU clock occurs during a Write pulse, so IC_{3b} is continually clocked LOW, thus clearing the Xlate signal to allow normal operation. When S_1 is placed in the Halt mode, IC_{2b} continues to pass pulses until a negative transition of the reset input G_5 occurs.

A reset occurs when an instruction fetch is detected by G_1 . When IC_{2b} stops passing pulses, IC_{3b} is clocked HIGH, thus setting Xlate and halting the processor. When the processor is halted, switch S_2 can single step the system. With S_2 pressed, IC_{2a} passes one pulse, which resets IC_{3a} . Since IC_{3a} is reset, IC_{2b} passes the next Write pulse, which causes the F8 to begin normal execution. Execution continues until another instruction-fetch cycle is detected.

The Reset input of IC_{2a} should be connected to the F8 CPU reset line to ensure proper system reset.

Terry Dollhoff, Director of Computer Science, Acuity Systems Inc., 11413 Isaac Newton Square, Reston, VA 22090. CIRCLE No. 314







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The two models (see schematics) are standard size and pin-spaced for automatic insertion. Series 698-1 comes in 17 stock resistance values; Series 698-3 in 20 stock values. And these parts can be coupled, in series or parallel, to obtain other values in gain-setting, summing and feedback circuit applications.

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HELIPOT DIVISION CIRCLE NUMBER 46

IDEAS FOR DESIGN

Simple solid-state relay circuit can be built with few components

A sensitive-gate triac such as the 2N6071B makes possible the construction of a simple, inexpensive solid-state relay where the triac gate is driven directly by an opto-isolator. No amplifier is necessary, nor is the circuit complicated by the need for a dc power supply (see figure).

Current to trigger the triac flows directly from the line through capacitor C_4 and resistor R_2 . The capacitor introduces a leading phase shift into the gate current to make the current maximum near the zero-voltage crossing of the line voltage. Resistor R_2 and variator RV_1 limit the voltage applied across the opto-isolator transistor, and also protect the isolator from power-line transients and surges, especially any occuring when power is first applied. Variator RV_1 can be any general-purpose type that limits voltage peaks to about 20 V.

Bridge diodes D_1 through D_4 (low-cost generalpurpose types) route the gate current in the proper direction through the opto-isolator transistor. And components R_1 , C_1 , C_2 , and C_3 prevent the triac from triggering for a half-cycle when power is first turned on. These components can be omitted if the half-cycle of power to the load can be tolerated.

The circuit can control ac circuits that draw about 2 A (nominal), although with proper heat sinking the triac can handle 4 A.

Dale Hileman, Sphygmetrics, Inc., 6311 J De-Soto Ave., Woodland Hills, CA 91367.

CIRCLE NO. 313



A solid-state relay built with a sensitive-gate triac needs no amplification between opto-isolator and triac.

IFD Winner of September 13, 1976

J. E. Buchanan, Westinghouse Electric Corp., Defense & Electronics Systems Center, Friendship International Airport, P.O. Box 746, Baltimore, MD 21203. His idea "Build a Voltage-Controlled Oscillator with only One TTL-Inverter Package" has been voted the Most Valuable of Issue Award.

Vote for the Best Idea in this issue by circling the number for your selection on the Reader Service Card at the back of this issue. SEND US YOUR IDEAS FOR DESIGN. You may win a grand total of \$1050 (cash)! Here's how. Submit your IFD describing a new or important circuit or design technique, the clever use of a new component or test equipment, packaging tips, cost-saving ideas to our Ideas for Design editor. Ideas can only be considered for publication if they are submitted exclusively to ELECTRONIC DESIGN. You will receive \$20 for each published idea, \$30 more if it is voted best of issue by our readers. The best-of-issue winners become eligible for the Idea of the Year award of \$1000.

ELECTRONIC DESIGN cannot assume responsibility for circuits shown nor represent freedom from patent infringement.



CIRCLE NUMBER 47

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CIRCLE NUMBER 49

International Technology

New method speeds μP software development

A radical technique that speeds up microprocessor software development has been introduced by Quarndon Electronics of Derby, England.

Known as direct assembly, the British technique combines the two separate, basic programs used in the conventional method of generating μP software:

• The Assembler, which converts mnemonic instructions and symbolic addresses into absolute machine code.

• The Editor, which allows assembly-language programs to be modified without re-entering the entire program.

In their place, a single Direct Assembler simultaneously converts each mnemonic instruction or each symbolic address to machine code as it is entered, and checks for syntax errors. Errors can be corrected on the spot before entering additional mnemonics. Standard monitor functions, such as breakpoints are also included.

Direct Assembler programs have been developed by Quarndon for the 8080 and 2650 systems run on Nova minicomputers. A resident 8080 Direct Assembler has also been developed that occupies only 3 kbytes of PROM.

Quarndon's resident Direct Assembler is used with a singleboard 8080 microcomputer that doubles as the development system. Work is now in progress to produce resident Direct Assemblers for 2650 and 9900 systems.

Demand for 3-D semi observation is answered

Observing, measuring and displaying three-dimensional semiconductors are now possible with a stereoscopic observation and measuring instrument that connects to a scanning electron microscope.

Developed by the Central Research Laboratory of Hitachi, Ltd., Tokyo, the instrument measures three-dimensional (3-D) images, magnified up to 500,000 times, to a maximum height of 300 Å and a maximum length and width of 30 Å.

The instrument has two 3-Dimage memory devices, a time-sequential television with a PLZT electro-optical shutter, and a measuring unit. (PLZT is a piezoelectric material composed of lead lanthanum, zirconium and titanium.)

An object can be observed threedimensionally with the scanning electron microscope because each eye views the object from a different angle. The specimen is tilted in the microscope column, and electron beams are directed at it from two different angles. As a result, *two* images are stored in the image-memory devices and shown on a television monitor. Each image is presented alternately at 1/60th of a second and synchronized by the PLZT shutter.

The 3-D measuring unit computes distances automatically and gives digital readings.

Unlike Hitachi's instrument, a

conventional dynamic stereo microscope cannot tilt the specimen, but must deflect the two incident electron beams before the specimen can be viewed from different angles. But as a result, the resolution drops about 10,000 times to about 1000 Å.

Hitachi's instrument can even measure and display heights of less than one micrometer, such as scratches on a polished surface.

Schottky-barrier anode device doesn't suffer

A planar, gallium-arsenide, Gunn-effect device by Fujitsu Laboratories, Kawasaki, Japan, does not suffer from the usual high electric-field layer near the anode that causes current saturation at high bias and incoherent oscillation. A Schottky-barrier anode contact in Fujitsu's device eliminates the high field.

The device is formed by n-GaAs layers—grown on (100) crystallineoriented surfaces of chromiumdoped, semi-insulating substrates —whose carrier concentrations are 8 to 15×10^{15} cm⁻³ with thicknesses of 3 to 5 μ m. The cathode contact is formed from an alloyed gold-germanium-nickel film; the anode contact is an evaporated aluminum film. Straight, bar-shaped active areas, 35- μ m long, are formed by mesa etching.

Measurements of the current/ voltage (I/V) characteristic under dc-biased conditions show that the I/V curve is linear over a range of more than 15 V—better than the 5 V recorded for the earlier devices with ohmic-anode contacts.

While the earlier devices produce only noisy waveforms, the Schottky-barrier anode devices produce coherent waveforms with a typical period of 750 ps.

Because of its stable operation, Fujitsu's Gunn-effect device looks promising for very-high-speed logic applications.

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New Products

Programmable gate arrays add flexibility, cut complexity

Signetics, 811 E. Arques Ave., Sunnyvale, CA 94086. Napoleone Cavlan (408) 739-7700. P&A: See text.

In addition to read-only memories and programmable logic arrays now used as low cost replacements for discrete logic, a new tool has become available to the logic designer—the programmable gate array (PGA). Developed by Signetics, this circuit contains nine 16-input AND/NAND gates, each with its own output.

Although the PGA and PLA seem alike at first glance, there are some major differences. The PGA is a one-level gate array that performs AND or NAND combinations, while the PLA is a more complex two-level array that performs AND/OR, NAND/OR and other dual combinations.

Each of the nine PGA gates has 16 inputs, but each of the 16 inputs can appear in either its true or complement form. And, any or all of the 16 inputs for each gate can be programmed for don't-care conditions by electrically disconnecting them from the gate input.

The output of each NAND gate goes into an Exclusive-OR gate, which can be programmed to behave as inverter to convert the

ELECTRONIC DESIGN 2, January 18, 1977

NAND output to an AND. If the Exclusive-OR gate is left unprogrammed, the NAND gate output remains unchanged. Programming is done in much the same way as in PROMs and PLAs—zapping nichrome fuse links that were deposited on the chip during fabrication.

There are two versions of the PGA available—the 82S102 and the 82S103. The 82S102 has open collector outputs, and the 82S103 three-state outputs. Both versions have an output-enable control line that permits output strobing.

Two operating temperature ranges are also available. Units with an N prefix operate over a 0-to-75-C range while units having an S prefix function over -55 to +125 C. N-series units have a maximum propagation delay, input-to-output, of 30 ns, and a maximum input loading of $-100 \ \mu$ A. Sseries PGAs have a maximum delay of 40 ns and a maximum input current limit of $-150 \ \mu$ A. Typical power dissipation for all units is about 600 mW.

All PGAs operate from a 5-V TTL power supply and are fully TTL-compatible on all inputs and outputs. For gate programming, however, the supply voltage must increase to 8.75 V and the output voltages must be brought to about 17 V. Fusing current must be limited to about 175 mA.

Available in plastic or ceramic 28-pin, 600-mil-wide DIPs, the arrays cost \$7 each and up for the commercial plastic version in 100unit quantities. Delivery is from stock.

CIRCLE NO. 303

LED flashing circuit doubles battery voltages

Lithic Systems, P.O. Box 869, Cupertino, CA 95014. Robert Hirschfield, (408) 257-2004. Less than \$0.50 (lge. qty.); stock.

The LS3909 monolithic LED flasher circuit is a direct secondsource for the LM3909 from National Semiconductor. The flasher can blink 1.6-V LEDs from a battery voltage as low as 1.1 V, by use of a voltage-doubling technique. The LS3909 is available in 8-pin mini-DIPs, TO-100s, and individual chips.

CIRCLE NO. 304

Motor controller handles brushless ac motors

Photo-Therm, 110 Sewell Ave., Trenton, NJ 08610. Roman Kuzyk (609) 396-1456. \$6 (1000-up); 4 wks.

Control the loading of any brushless ac motor with the power controller. The circuit, housed in a 14-pin DIP, can turn off the motor upon overload (settable to 1% of load), provides line voltage operation, has zero-crossover firing for inductive loads and contains two delay circuits, one for overcoming starting surge and a second to override short-term overloads. A patented technique that measures the power factor of the motor is used by the IC.

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> > CIRCLE NUMBER 53

INTEGRATED CIRCUITS

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Intech/FMI, 282 Brokaw Rd., Santa Clara, CA 95050. (408) 244-0500. From \$6.50 (100-up); stock to 4 wks.

Capable of operating over a near-dc-to-100-kHz range, the A-8402 voltage-to-frequency or frequency-to-voltage converter requires only a 4-to-18-V supply. An analog input voltage of 0 to 10 V can be converted into a pulse train of 100 kHz, maximum. Key specifications include a ±0.05% maximum nonlinearity at 10 kHz, a ±200 ppm maximum tempco on gain, and a digital output compatible with DTL, TTL, and CMOS. The A-8402 operates over 0 to 70 C and an extended temperature range version (A-8402 ET1) is available for -25 to +100C operation. The v/f/v converter is housed in a 14-pin ceramic DIP.

CIRCLE NO. 306

Monolithic tachometers switch at desired speed

National Semiconductor, 2900 Semiconductor Dr., Santa Clara, CA 95051. (408) 737-5000. \$1.65 (100-up); stock.

By combining a frequency-tovoltage converter, a high-gain op amp and a comparator on a single chip, National Semiconductor has developed the LM2907 and 2917 monolithic tachometer speed switches. When the circuits are used with a floating transistor as an output. either a supply-referred load of 50 mA or a swing-to-ground for zero frequency can be handled. Both circuits are specifically designed to operate relays, lamps, and other components when the input frequency reaches or exceeds a selected rate. The main difference between the two devices is that the LM2917 includes an active shunt regulator to clamp the supply. The regulator is not included in the LM2907. The tachometer circuits are also available as 8-pin models (2908 and 2918). Models 2907 and 2917 have 14 pins. All units operate from 12 V and have a maximum frequency input of 10 kHz. Nonlinearity for a 10-kHz input is 1% maximum.

CIRCLE NO. 307

FIFO memories operate at rates to 20 MHz

Monolithic Memories, 1165 E. Arques Ave., Sunnyvale, CA 94086. John Kosek (408) 739-3535. \$28 (100-up); stock.

A first-in, first-out memory, the 67401, is organized 4-bits wide and 64 words long. It is pin compatible with the Fairchild MOS 3341 FIFO, but at its typical speed of 20 MHz is about 20 times faster. The 67401 is suitable for synchronous or asynchronous operation, uses a standard 5-V power supply and is TTL compatible on all inputs and outputs. The memory is available in a standard, 16-pin, side-brazed package.

CIRCLE NO. 415

Multidecade latched counter handles 8 digits

LSI Computer Systems, 1235 Walt Whitman Rd., Melville, NY 11746. Alvin Kaplan (516) 293-3850. \$8.15 (100-up); stock to 6 wks.

A six-decade, dc-to-5-MHz upcounter, the LS7031, has a built-in 8-digit multiplexer. All counter outputs are latched and data are available in multiplexed BCD format. Two additional on-chip quad latches, in the two LSD positions. allow the latching of BCD data from off-chip prescalers, thus permitting a count rate well above 5 MHz. Digit strobes are guardbanded so they occur totally within valid BCD data. The multiplex scan counter is driven by an external clock or an on-chip oscillator whose frequency is determined by an external capacitor. Maximum multiplex frequency is 500 kHz. The MSB of decades 6, 7 and 8 are available for overflow and carry functions. The circuit operates from a single power supply, between +5 and +15 V dc and comes in a 40-pin DIP.

CIRCLE NO. 416

High voltage display drivers handle 200 V

Dionics, 65 Rushmore St., Westbury, NY 11590. (516) 997-7474. From \$2.06 (1000-up); stock.

The DI-300 and DI-500 families of monolithic high voltage display drivers offer programmable constant-current outputs. For example, the DI-302 level-shifted segment driver is a pin-for-pin replacement for the Sprague UDN-7183A, 7184A and 7186A but it also offers a programmable constant-current output of 0.1 to 2.5 mA. The DI-300 has the same programmable constant-current output. Both are housed in 18-pin DIPs and are designed for eight-channel displays. The level shifter portion of the DI-300 circuit has an operating voltage capability of 200 V; the DI-302 is rated for 125 V. The DI-500/505/510 series of levelshifted digit drivers feature full 200-V level shift capability. The DI-502/507/512 drivers have a 125 V capability. These devices are direct pin-for-pin replacements for the Sprague UDN6144A, 6164A and 6184A circuits, respectively. They also functionally replace the Signetics 585 Series. All DI-500 family types are available in 4, 6 and 8-line versions.

CIRCLE NO. 308

ICs for remote control provide 31 functions

Siemens AG, Zentralstelle fur Information, Postfach 3240, D-8520, Erlangen 2, Federal Republic of Germany. Joachim Ullmann.

Two MOS ICs, the S556 and S554, can be used to form an infrared remote control system. The S556, when used with two to four LEDs, functions as the transmitter and the S554, with a photodiode, serves as the receiver. Up to 31 control functions are possible and binary coded outputs can easily be decoded. The 18-pin S556 draws only 10 μ A; the receiver circuit comes in a 28-pin DIP.

CIRCLE NO. 309

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INSTRUMENTATION

Data logger changes role with drop-in card modules

Digitec/United Systems Corp., 918 Woodley Rd., Dayton, OH 45403. (513) 254-6251. See text.

It's rare today to get more for less, but that's what the Digitec Datalogger 1000 gives you—more data logging capability for about 10% less dollars than its closest competitor, the Doric Scientific 200.

At \$1995, the 1000 comes with 10 channels, field-interchangeable modules for multiparameter measurements (one at a time), an internal crystal clock that reads out real or elapsed time and a 20,000count (4-1/2 digits) display. These features are just a sprinkling of what the 1000 offers.

By contrast, the 12-channel Doric 200 sells for \$2290 with an optional clock, and displays just 3-1/2 digits. The 200 also appears to be less accurate than the Digitec unit.

The signal-conditioning modules

(PC boards) of the 1000 aren't found on other units. The Digitec approach lets you go from dc to ac voltage, to true-rms, to dc autoranging or to temperature measurements (RTD, thermistor or thermocouple) at will. Extra modules range from \$130 to \$275 (temperature modules cost \$175).

If you need more channels, the Digitec lets you expand up to 100; the Doric to only 24. Program time intervals are switch selectable on the 1000. Nine intervals are available, ranging from 1 min to 5 h, and you can choose from manual, continuous and automatic-cycle modes.

Single-point, repeat printing is also standard in the Digitec unit. This feature selects a data point of interest, continuously interrogates that point and displays and records—at a selected interval—all pertinent information. The displays of time, channel number and measured data are simultaneous not time-shared as in other units.

Resolution of the 1000 is 1 μ V dc, 10 μ V ac and 0.01° for temperature. Systems dc accuracy—at 23 C and < 85% relative humidity —is $\pm 0.01\%$ of reading $\pm 0.005\%$ of full scale on the higher ranges; it gets slightly worse on the more sensitive scales.

With autoranging, another feature not found on the Doric unit, the 1000's accuracy again suffers slightly. Note that "systems" accuracy doesn't include items like thermal EMF or offset voltages contributed by scanning cards. Accuracy of the Doric 200 is listed as $\pm 0.1\%$ of full scale $\pm 5 \,\mu$ V, with an additional tempco of $\pm 0.0025\%$ of reading/°C.

The Digitec's 60-Hz CMR isn't very high—only 80 dB versus the Doric's 59-Hz spec of 120 dB. However, Digitec specs CMR at $1000-\Omega$ imbalance, the most accepted way, while Doric uses a $100-\Omega$ value.

Optional features—alarms, BCD (continued on page 106)

IN LITTLE PACKAGES

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- Completed converters provided in tested and encapsulated, conduction cooled packages in just days.

See for yourself how we've packed the power and performance in . . . request our actual size "little black box" punch out kit and catalog today!

Call us collect . . . ask for Jim Dunn.

ELECTRONIC DESIGN 2, January 18, 1977

Ise introduces five new ways to make the competition turn green.

Your competition probably already thinks they're using the perfect display in whatever it is they make. Let them keep thinking it. While you prove them wrong with a new Itron display. They're designed to make the competition turn green. Which also happens to be the color of the segments. All 17 of them on the 17-digit Itron. All 5 on the FG-512A1. Next comes an Alfa-Numerical Itron. A Linear-Analog Itron. And a Digital Clock Itron. Five ways to be heartless if you put a little heart into it.

Alfa-Numerical Display FG209M2 ef=10V ec=eb=40Vp-p RONIZERSITRONGTRED ic=10mAp-p ib=8mAp-p Wd. 205mm Lg. 40mm Segment 9mm Instruments & Large Calculator Display - WANNAN **WWWWW** FG179F2 ef=7V ec=eb=35Vp-p R R R ic = 7 mAp-pib = 5.5 mAp-pWd. 170 mm Lg. 40 mm Segment 9.5 mm Digital Clock Display Instruments & Terminal Units Display FG425A1 FG512A1 ef=5.5V ec=eb=35Vp-p ef=3.5V ic=8mAp-p ec=eb=24Vp-p ib = 6.5 mAp-pic = 4 mAp-pWd. 140 mm Lg. 59 mm ib=3mAp-p Wd. 100mm DM Segment 25mm Lg. 40 mm Segment 12 mm Linear Analog Display FG120S1 ef = 55Vec=eb=35Vp-p ic = 4 mAp-pib=0.2mAp-p Wd. 140mm Lg. 40mm Segment 8mm NORITAKE CO., LTD. **ISE ELECTRONICS CORP. Electronics Office (U.S.A.) Electronics Division** 22410 Hawthorne Blvd. Torrance California 90505, 1-1, Noritake-Shinmachi, Nishi-ku, Nagoya-City,

Electronics Office (U.S.A.) 22410 Hawthorne Blvd. Torrance California 90505, U.S.A. Phone: (213) 373-6704, Telex: "230674910"

LIECTRONICS DIVISION 1-1. Noritake-Shinmachi, Nishi-ku, Nagoya-City Japan. Phone: NAGOYA (052) 561-7111, Telex: J59738 NORITAKE

hi-ku, Nagoya-City, hi-ku, Nagoya-City, 7111, Con NORTAKE (Guss, 2 York Street W1H 1 Be., England, Phone, (01) 935-7543, Cable, "LUCTUAL" LONDON Phone, Con Statistical Control of the Control of th

Hong Kong Office Room 1403 Shing Loon Bidg. 24~26 Stanley Street, Hong Kong. Phone: 5-232420 Telex: HXB3151 Taipei Office 72-9 SEC. 2. JEN AI RD., Taipei. Phone: 351-0293 Telex: 11176

ELECTRONIC DESIGN 2, January 18, 1977

How do you reconfigure four data acquisition channels and 500-600 transducer leads from each of eight test stations — frequently, reliably, quickly, without distorting low level analog signals? Easy. Integrate your system with a matrix switch using 60-circuit T-Bar "Pluggables" that mate directly with wrappable connectors.

T-Bar makes high density multi-pole switches and relays — designs and fabricates special switching systems reliably and economically. That's all we do. And we've been doing it for 15 years. If you switch a lot of lines — all at once or a few at a time — write or phone today for T-Bar's new Series 6900 Pluggable Switching Catalog.

See us at the EDN Caravan in your area. CIRCLE NUMBER 57

INSTRUMENTATION

For Doric

(continued from page 104)

outputs and more—further expand the 1000's capabilities. For its performance, the 1000 is surprisingly compact. The unit measures 8-1/2 \times 11 \times 14 in., and weighs but 22-1/2 lb. Delivery takes two weeks, starting Feb. 15. For Digitec **CIRCLE NO. 301**

CIRCLE NO. 302

Unit scales or corrects errors in count source

Durant, 901 S. 12th St., Watertown, WI 53074. (414) 261-4070. From \$400; stock-8 wks.

Series 1100 scaler/error corrector alters a count received from a signal source (transducer) and compensates for error factors in the measuring system. The 1100 provides a metric output even though the input supplies American units. Series 1100 is not a counter itself, but is used to interface between the count source and a counter to scale pulses into usable engineering units, such as inches, feet or meters. Standard units have count speed to 6 kHz, five digits of preset for correction setting and are available in desk or panel mounting.

CIRCLE NO. 310

Filler

We hear from Bob Pease of National Semiconductor that a National spy has just returned from Signetics with one of its secret processes. He says that, by making a NOR gate with Insulated Gate transistors, you get an IG-NORe gate which, of course, is the key to the Signetics Write-Only Memory.

Now that we have the secret, Pease confides, we can secondsource the WOM and make more than twice the profits that Signetics did.

Miniature DMM reads true rms

Data Precision, Audubon Rd., Wakefield, MA 01880. (617) 246-1600. \$345.

Model 248 provides true-rms measurement of ac volts and current. Measuring only $1-3/4 \times 5-1/2 \times 3-1/2$ -in. deep, the unit offers 4-1/2-digit resolution on all parameters, and it features $10-\mu V$ sensitivity dc and ac. Basic oneyear accuracy is $\pm 0.05\%$ of input. Maximum crest factor is 5 at full scale ac voltage and current range input, and 2-1/2 at the 100% overrange level. The rms-to-dc conversion is accomplished with a calculating converter LSI module.

CIRCLE NO. 417

Unit analyzes for electrical safety

Bio-Tek Instruments, 500 Shelburne Rd., Shelburne, VT 05482. (802) 985-8014. \$497; 4-8 wks.

Model 250MA electrical safety analyzer performs all safety tests as described in the National Electrical Code, the NFPA 76BT and in AAMI Safe Current Limits. With simple pushbutton control, you can perform leakage-current testing, potential-difference testing, voltage measurement, groundwire resistance measurement and power conduct-to-chassis resistance. Model 250MA also measures current consumption at the push of a button.
Two models join generator line

Marconi, 100 Stonehurst Ct., Northvale, NJ 07647. (201) 767-7250. 2015/1, \$2250; 2015/2, \$2250; 60-90 days.

Two new AM/FM signal generators, based on the Model 2015, cover 10 to 520 MHz to meet the specialized modulation requirements of telemetry systems and narrowband mobile radios. Model 2015/1 is particularly suitable for use in the production and servicing of narrowband transceivers. It has full-scale deviation ranges of 2.5, 5 and 25 kHz. Model 2015/2 is a wide deviation version suitable for tests on wideband telemetry receivers. It features full-scale deviation ranges of 20, 100, and 500 kHz.

CIRCLE NO. 320

Graphics package tells user what to do



Julie Research Laboratories, 211 W. 61 St., New York, NY 10023. (212) 245-2727. \$10,000.

Computer graphics has been added to the company's LOCOST automated test systems. The graphics software uses pictures and alphanumeric display to direct the interconnection of cables and equipment; identify and direct the adjustment of internal controls; identify and direct the use of each panel control; describe in English any necessary keyboard action; and explain when and how to make any pertinent observations. The system uses alphanumerics and line artincluding simplified three-dimensional drawings and flashing graphics elements-to show the operator what to do next.

CIRCLE NO. 321



United Systems' Indicators Will:

- MEASURE voltage and current; ac, true rms or dc.
- CONVERT the output of any transducer/transmitter to display in engineering units.
- DISPLAY temperature (C or F) directly from thermocouple, RTD, or thermistor sensors.
- INTERFACE readily into your system by optional "single line enable" parallel BCD output.
- INDICATE when a predetermined limit is exceeded, through relay closure or logic level output from optional internal comparator alarm.

And with United Systems' exclusive adaptors these indicators change, in the field, to perform any measurement listed above and more!

For additional information contact your United Systems Representative or call the factory (513) 254-6251.





918 Woodley Road. Dayton. Ohio 45403 (513) 254-6251. TWX (810) 459-1728

United Systems Corp: Precision measurements to count on FOR INFORMATION ONLY CIRCLE #168 FOR DEMONSTRATION ONLY CIRCLE #210

ELECTRONIC DESIGN 2, January 18, 1977





PRECISION STANDARD for AC/DC Voltage and Current

- Tests a wide range of analog and digital meters
- AC and Bipolar DC voltage ranges of .
- 100mV, 1V and 10V AC and Bipolar DC current ranges of 100uA, 1mA, 10mA and 100mA
- Nominal accuracies of 0.01% DC and . 0.05% AC
- Percent error deviation dial
- Frequency variable from 40Hz to 1kHz
- Four fractional scale division ranges



Measure or supply with one instrument

- AC or DC voltages from 10 mV to 1400V
- Current from 10 uA to 14A
- 10 cardinal resistance values from 0.01 ohm to 10 megohms
- 5-digit readout



COMPLETE VOLTAGE. **CURRENT &** WATTMETER CALIBRATOR

- For calibration of wattmeters from
- 0.05 watt to 14 kilowatts Consists of two Model 829G's and a Model 5058A Wattmeter Calibration 0 Module
- Available as individual units or, as shown, in an attractive customized enclosure with work table.





Laser beam modulated by acoustic signal



Thomson-CSF Electron Tubes, 750 Bloomfield Ave., Clifton, NJ 07015. (201) 779-1004. \$4325; 20 wks.

What your microfiche or optical memory system needs is an optoacoustic deflector and modulator. These devices use the optical interference between an acoustic wave and a laser beam on a lead-molybdate substrate. The result is a frequency-modulated light beam, which is also deflected in proportion to the acoustic frequency. Modulation efficiency up to 90% in the 150-to-300-MHz band has been attained.

CIRCLE NO. 322

Divide your power and conquer



Sage Laboratories, 3 Huron Dr., Natick, MA 01760. (617) 653-0844. \$225; 45 days.

If your problem is to divide 3.7to 4.2-GHz power eight ways, you can conquer with the Model FP-2036. It features isolation of 25 dB min (30 dB typ), insertion loss of 0.6 dB max (0.4 dB typ) and unbalance of 0.25 dB max. The unit can handle 1 W, and is equipped with type N female receptacles.

CIRCLE NO. 323



matter. To publish prompt corrections whenever inaccuracies are brought to our attention. Corrections appear in "Across the

Desk." To encourage our readers as responsible members of our business community to report to us misleading or fraudulent advertising.

To refuse any advertisement deemed to be misleading or fraudulent.

This statement of accuracy appears in every issue of Electronic Design. Staff members are imbued with it, from their very first day.

Electronic Design

50 Essex Street Rochelle Park, New Jersey 07662 (201) 843-0550

Track with a Staloc! A what?



Yig-Tek Corp., 1725 De La Cruz Blvd., Santa Clara, CA 95050. (408) 244-3240. From \$2400; 120 days.

A self-tracking automatic lockon circuit, that's what. The Model L183 automatically centers any YIG bandpass or band-reject filter at the desired frequency differential from a cw reference, over the 2-to-18-GHz range. The new technique is similar to a phase-lock loop, and can be used for preselectors or remote tuning up to decade ranges. YIG driver and loop circuits are included. Drivers are also available separately for \$400, 60 day delivery.

CIRCLE NO. 324

HeCd laser radiates deep blue yonder



Liconix, 1400 Stierlin Rd., Mountain View, CA 94043. (415) 964-3062. \$3000; 30 days.

The deep blue, 442-nm, light of the Model 4110 HeCd laser is ideally matched to silver-halide films and photoconducting materials. This lower-priced version of the 4100 lacks feedback control, but has extended tube life and very good environmental stability. A number of options are available. Inquire for volume discounts.

CIRCLE NO. 325

CLAIREX OPTO-ISOLATORS 5 darlington, 10 transistor, 4 with a-c input



<complex-block>

ELECTRONIC DESIGN 2, January 18, 1977

CIRCLE NUMBER 62

MICROWAVES & LASERS

Low-pass filter handles 15 kW pk



Sage Laboratories, Inc., 3 Huron Dr., Natick, MA 01760. Tony Cieri (617) 653-0844. \$800; 30 to 60 days.

Can you use a low-pass rf filter with 50-dB min rejection from 1.28 to 11.0 GHz? The Model FF1922 measures $7/8 \times 14$ -1/2 in., including HN connectors. It handles power levels of 15 kW pk, 500 W av in the transmission bands of 1026.5 to 1033.5 and 1085 to 1095 MHz. Passband VSWR is 1.25 max. Maximum insertion loss is 0.5 dB in the lower and 1 dB in the higher channel.

CIRCLE NO. 326

Telemetry preamp for L-band sports 2.5-dB NF



Mu-Del Electronics, 2426 Linden Lane, Silver Spring, MD 20910. Irv Kuzminsky (301) 587-6087. \$1095; 60 days.

Packaged for an outdoor environment, the Model MDA-1415E consists of a low-noise solid-state preamplifier with a low-loss combline preselector bandpass, and a power supply. In the 1435-to-1540-MHz range it provides 29-dB gain with a 2.5-dB noise figure. Output is 10 dBm, and the unit measures $7 \times 7 \times 2$ in. Higher gain and other frequencies are available.

CIRCLE NO. 327

L-band Xistor amplifier gives 45 W swimmingly



Microwave Semiconductor Corp., 100 School House Rd., Somerset, NJ 08873. Richard B. Moffet (201) 469-3311. See text; 90 days.

For your seaworthy houseboat, the Model MSC91045 amplifier can provide communications via the Marisat system. With 45-W min (cw) from 1.62 to 1.66 GHz, the AM/PM conversion is still under 8°/dB. Small signal gain is 25 dB and over-all efficiency is 35%. The 7.5 \times 3.4 \times 1-in. unit is designed for marine environments. Price depends on a number of design alternatives.

CIRCLE NO. 328





ELECTRONIC DESIGN 2, January 18, 1977

Flat broadband coupler is small and rugged



Narda Microwave Corp., Plainview, NY 11803. (516) 433-9000. \$175; stock.

Available in 6 and 10 dB values, the Model 4246 covers 6.5-18 GHz with ± 0.3 dB flatness. It uses the patented Narda Multi-Section coupling structure and handles power levels of 50 W cw, 3 kW peak. Operation to 105 C and storage to 125 C without degradation are guaranteed. The precision SMA female connectors mate in compliance with MIL-C-39012.

CIRCLE NO. 329

X-band FET amplifier plugs into 110 V ac

Aercom Industries, 1050F E. Duane Ave., Sunnyvale, CA 94086. Dick Hassett (408) 736-7600. \$3650 (1 to 4); 45 days.

The Model AT-12001-P offers small-signal gain of 30-dB min from 8 to 12.4 GHz with a noise figure of 7.5-dB max. The 2.65 \times 6.1×2 in. FET amplifier gives +7-dBm min output, and plugs into 110 V ac, 50 to 400 Hz.

CIRCLE NO. 330

CIRCLE NO. 331

Lightweight dummy load is leakproof

Coaxial Dynamics, Inc., 12110 Enterprise Ave., Cleveland, OH 44135. (216) 671-3550. \$148; stock.

The Model 4260 dry coaxial load handles 200 W with less than VSWR typ., from dc through 512 MHz. Peak power capability of 1000 W, no need for cooling fluid and a weight of 6 lb make the unit especially suitable for field use.

Gunn source aims at klystron oscillators



PRD Electronics, 6801 Jericho Tpke., Syosset, NY 11791. Wally Weissman (516) 364-0400. See text; 90 days.

The Model 917 Gunn oscillator provides 50 mW min of rf power, and is mechanically tunable over the industrial/medical 10.5 ± 0.2 GHz band. Together with the Model-821 power-supply modulator, the oscillator serves as a general-purpose signal source, and can be substituted for klystron oscillators. The Model 821 provides 9 to 10 V dc at 900 mA, and an adjustable square-wave signal of 1000 ± 100 Hz. The oscillator costs \$350; the power supply, \$325.



CIRCLE NUMBER 65 ELECTRONIC DESIGN 2, January 18, 1977

Buy One. Get Five Free.

New for 8080 users. Buy a μPro-80 and you get-= 8080 microcomputer = High level language = Software development system = In-circuit emulator = Field test system. All five in one modular, portable package!

What a value. The μ Pro-80 Control/Display Module provides all the functions found in a minicomputer front panel—and more. Like breakpoint and program trace functions. And a push button keyboard and hexadecimal displays so you can examine or modify memory and CPU down to the status bit and register level. This tiny module also eliminates bulky terminals in test and field service environments.

Want more value? Add up your software development costs and see how much you can save with our BSAL-80 programming language. Developed especially for the 8080, this unique language can save programming hours because it uses a non-mnemonic syntax that reads the way programmers and engineers think. Also relocatability, parametric macros and automatic memory allocation save coding time. And assembly language efficiency minimizes execution time and program memory size.

 You don't have to buy a µPro-80

 to get a free brochure.

 Why not send for

 one today?

If the total of total of

POWER SOURCES

Broad inverter line has been improved



Nova Electric, 263 Hillside Ave., Nutley, NJ 07110. Ken Niovitch, (201) 661-3434. From \$375; stock.

The full line of more than 150 Nova inverters boasts three improved key specifications. Frequency regulation, from no-load to fullload is upgraded from 0.25 to 0.15%; voltage regulation, which was $\pm 2\%$ is now $\pm 1\%$; and distortion has dropped from 6 to 5%. The line of inverters provides outputs of 115, 220 or 240 V ac, at 50, 60 or 400 Hz.

CIRCLE NO. 333

Bipolar dc supply tracks over 12-15 V



Century Electronics, 2688 S. La Cienega Blvd., Los Angeles, CA 90034. (213) 870-1083. From \$32.95 (100 units).

Bipolar dc supplies of the LBA series provide automatic tracking with balance errors as low as 1%. Of the over 200 standard models. the 15 LBA-1 is shown. It has 2% max tracking error, and is adjustable from ± 12 to ± 15 V with a single control. A model with less than 1% tracking error (15LBA-1A) is also available. The tracking supplies are rated for 1-A load current to 50-C ambient without derating. Other specs include 105 to 125 V, 47-to-63-Hz input, ±0.05% line/load regulation, 0.5-mV rms typical output ripple, and a temperature coefficient of $\pm 0.02\%/^{\circ}$ C. CIRCLE NO. 334

Convection cooled UPS is quiet



Clary Corp., 320 W. Clary Ave., San Gabriel, CA 91776. (213) 287-6111. From \$1650.

The Mini-UPS uninterruptible power system features a solid-state, convection-cooled design that cuts size and weight and eliminates audible noise generated by fans and blowers. The system is immune to input voltage variations of ±15%. Standard models have single-phase outputs and are available in 625-VA, 1.25; 2.5 and 5kVA ratings. The unit mounts in a standard 19 in. rack or can be supplied in a stand-alone cabinet. A. static-bypass switch and battery packs are available as options.

CIRCLE NO. 335

Strappable switcher spans wide outputs



Trio Laboratories, 80 Dupont St., Plainview, NY 11803. (516) 681-0400. From \$355; stock.

The 672 features a strappable input of 115 or 208-V nominal at 45 to 400 Hz and delivers 2 to 48 V dc. In this single-output 175-W switching-supply efficiency runs as high as 80% and the MTBF exceeds 40,000 h with only self-cooling. Overvoltage and overload protection are standard features along with remote sensing and adjustable output voltage.

CIRCLE NO. 336

Sub-C cell capacity has been increased



General Electric, P.O. Box 861, Gainesville, FL 32602. T. Traeger (904) 462-4746. See text; stock to 8 wks.

The Super sub-C, rechargeable cell delivers 1.4 A-h at 1.25 V. This addition to the company's 1.2 and 1.0-A-h line of sub-C, wound NiCd cells is priced at \$1.47 per cell (10,000 qty). The 1.2 and 1.0 A-h units are priced at \$1.25 and \$1.15 for like quantities. The 1.62-in. high sub-C's have 0.875-in. diameters.

CIRCLE NO. 337





CIRCLE NUMBER 68 ELECTRONIC DESIGN 2, January 18, 1977

DATA PROCESSING

Need a language tutor for your 8080 μ P?

muPro Inc., 424 Oakmead Parkway,, Sunyyvale, CA 94086. Jim Moon (408) 737-0500. From \$975; stock.

BSAL-80, a block-structured assembly language program for the 8080 family of μ Ps, is an assembler with a relocating or linking loader. It permits the user to write programs in high-level language syntax while retaining the flexibility and execution speed of assembly code. BSAL 80 comes in 8080-resident or standard Fortran-4 cross-assembler versions. Text manipulation is facilitated by an optional editor with automatic line numbering and a special command set (\$275).

CIRCLE NO. 338



Floppy-disc-storage drive has rugged parts

Industrial Micro Systems, 633 W. Katella Ave., Orange, CA 92667. (714) 633-0355. \$2350 (1-24).

A floppy-disc-storage drive, the Model 61-0010, has a die-cast cartridge guide and base plate. The drive comes in a fully enclosed, portable or rack-mounted case. The unit stores 3.2 megabits per disc. The controller supports up to three drives. Communication goes through a three-wire, full duplex, 9600-baud communication interface. The signal levels are RS-232 or 20-mA current-loop levels. Power requirements are 115 V $\pm 10\%$ at 1.5 A.

CIRCLE NO. 339

Spectrum analyzer system comes with mini

EMR Telemetry Div., Sangamo-Weston, P.O. Box 3041, Sarasota, FL 33578. (813) 371-0811. \$19,000.

The Model 1510 digital real-time spectrum analyzer system comes with a DEC PDP-11/04 minicomputer. The analyzer operates on signals up to 25.6 kHz. The included software package computes octave and 1/3-octave spectrum analysis with ANSI Class III filter characteristics. The Model 1510 also does power-density analysis with automatic gain control. The hardware consists of a spectrum analyzer, computer and teletypewriter.

CIRCLE NO. 340

Bug-killer offered for IBM System/3 programs

Informatics Inc., 21031 Ventura Blvd., Woodland Hills, CA 91364. Janet Wharton (213) 887-9040. \$199; stock.

Called XREF, this enhancement program for Models 4, 6, 8, or 10 of the IBM System/3 generates an alphabetical list of field names, file names and indicators during compilation. XREF is completely compatible with Auto Report, Total, and other RPG software enhancements, and even runs on systems that use only disc source libraries.

Self-sharpening cleaner picks up debris and bugs



Data Devices International, 6301 De Soto Ave., Woodland Hills, CA 91364. Warren Sproul (213) 884-5500. From \$9295; 8 wks.

With the Century 22 automatic cleaner/evaluator you can remove loose oxide and debris from 1/2-in. mag tape (IBM hub) and check it for errors at the same time. Cleaning is accomplished with a selfsharpening, rotating cylinder and two self-sharpening grids, at speeds up to 360 in/s (forward or reverse). An interlock provides failsafe operation. The head is guaranteed for 2000 h or 1 yr.

CIRCLE NO. 342

Hard-disc drives operate with floppies



Data General, Southboro, MA 01772. (617) 485-9100. See text.

A series of cartridge-disc systems can be mixed with flexibledisc drives supervised by one controller. The series consists of Models 6045 (10 Mbyte), 6046 (20 Mbyte), 6047 (30 Mbyte) and 6048 (40 Mbyte). The Model 6045 consisting of cartridge-disc drive, integrated power supply, controller and cabling costs \$9950. The unit needs a rack height of 10.5 in.

CIRCLE NO. 343

Now you see the keyboard—now you don't



Applied Digital Data Systems, 100 Marcus Blvd., Hauppauge, NY 11787. (516) 231-5400. \$25 premium.

If you need a CRT display terminal with a movable keyboard, the D-option of the Consul series provides this flexibility. Separation from the screen up to 2 ft is possible. Yet, when attached, the Doption adds only 1 in. to the depth of the standard TTY-compatible Consul terminals (Models 520, 580, 920 and 980.)

CIRCLE NO. 344

New! Model 640 Low Cost*Loader Reads 350 Characters per Second

All solid state photo-electronic components. Reads all standard 5,6,7 or 8 level tapes. Smooth, quiet, AC drive.



Provides reliable, high speed data entry. Data amplifiers and "character ready" output available for CMOS or TTL interfaces. Fanfold box available.

The Model 640 is the newest addition to the Addmaster line of quality paper tape equipment.

*only \$151! (1-49 units; substantial quantity discounts available.)

Addmaster Corporation, 416 Junipero Serra Drive, San Gabriel, California 91776. Telephone: (213) 285-1121. CIRCLE NUMBER 71 ELECTRONIC DESIGN 2, January 18, 1977





DATA PROCESSING

Disc-memory system connects to minis



Data Systems Design Inc., 1122 University Ave., Berkeley, CA 94702. (415) 849-1102. \$2795-up; 2-4 wk.

The DSD-210 diskette-memory system works with DEC's PDP-8 PDP-11 and LSI-11 minicomputers. The system is compatible with DEC's instruction set and IBM's 3740 disc-recording format. An 8bit bipolar μ P controls all data transfers, monitors read/write head positionings, and performs data-error checks. A self-test microcode verifies the system. The DSD-210 comes with single, double, or triple diskette drives.

CIRCLE NO. 345

Digital cassette unit features remote control



Techtran Industries, Inc., 580 Jefferson Rd., Rochester, NY 14623. (716) 271-7953. \$950 (single qty); 45 days.

The Model 815 digital cassette recorder features remote control of read, write, rewind, fast-forward and edit functions. It also has switch-selectable data rates of 110 and 300 baud, dual RS-232C plugin interfaces, and a 20-mA terminal interface. The unit stores 145,000 characters on one Philipsstyle cassette. The 815 weighs 6 lb and measures $5 \times 7.25 \times 11$ in. **CIRCLE NO. 346**

CIRCLE NUMBER 73

Portable terminals speak ASCII and APL



Computer Devices, Inc., 9 Ray Ave., P.O. Box 421, Burlington, MA 01803. K. Stofer (617) 273-1550. From \$1635 (see text).

As an extra-cost option, the APL character set is available on several Miniterm models, in addition to the normal upper/lower case ASCII and numerics. Prices range from \$1635 (\$87 per month, if leased) for the read-only Model 1201, to \$2435 (\$135 per month) for the portable time-sharing terminal, Model 1203, with built-in coupler. CIRCLE NO. 347 Paper tape reader has only one moving part



Facit-Addo, Inc., 66 Field Point Rd., Greenwich, CT 06830. Odd Bjerkmann (203) 622-9150. \$325 (unit qty); stock.

The Model-4030 paper-tape reader combines a small read-head with a simple design: only one part moves. With LED light sources the head handles up to 60% tape transmissivity. The basic unit contains control electronics, and is also available in a two-module (3-1/2 in.) rack panel. Another option includes a power supply and parallel SP-1 interface. Drum memory beats other drums' price



Vermont Research, Precision Park, North Springfield, VT 05150. Evered W. Hinkley (802) 886-2256.

Reduced cost and small size (12-1/4-in. high in a 19-in. rack) are the main attractions of the Model-4016 fixed-head drum memory. In addition to 4.2 megabytes of storage and 8.5-ms access time, the drum features speed detection and noncontact start/stop heads. All electronic circuits are external to the media enclosure. A wide choice of controllers is available.

CIRCLE NO. 349

CIRCLE NO. 348

new data system

For production/traffic/experimental studies

NEW Count/Time Data System (C/TDS) counts switch closings, totalizes ON/OFF time on up to 248 channels. With it and your own switches you have everything you need for a sophisticated production or statistical activity monitoring system — with on-board printout, plus tape records, calculator or computer feeds. Even provides time-of-event data on selected channels!

Keyboard sets all channel inputs, crystal clock timing, reset intervals, channel scale, outputs and more. Counts 10 events/channel/sec. The C/TDS is like a giant event recorder, but with output tabulated by channel the way you want it. It's a low cost way to replace a roomful of counters, recorders, timers, and man-hours. Request Bulletin B130 from Esterline Angus Instrument Corporation, P.O. Box 24000, Indianapolis, IN 46224. Tel. 317-244-7611.



CIRCLE NUMBER 74 ELECTRONIC DESIGN 2, January 18, 1977



PACKAGING & MATERIALS

Spread your gold ink down to 0.0003 in.

Engelhard Industries, Electro Metallics Dept., 1 Central Ave., East Newark, NJ 07029. Sanford Cole (201) 589-5000. From \$150/0z; 2 wks.

Four new gold inks, designated A2763, A3319, A3360 and A3362,

yield a fired thickness of only 0.3 mil, thus covering up to 375 square inches per oz. The new inks also permit well-defined metallizing widths of 5 to 10 mils, as a result of their high-shear flow characteristics. The four inks differ only in printing and firing requirements, and some secondary final properties. Price depends on quantity and, of course, the gold price.

CIRCLE NO. 350



Price is a lousy way to buy keyboards. Because the low-price buy can turn into a costly nightmare. You've got to look for reliability...On the job...100% testing at every step. And you need a keyboard with the right features for your product: Standard ROM that lets you use any code for any key. 28 unassigned keys for even more built-in flexibility. N-key rollover for errorfree high throughput.

When you find a keyboard like this, you've found a real bargain, a custom keyboard off-the-shelf. The Datanetics 75 Key, Model 70/75. Then start talking price.*



*From \$88 each in quantities of 1,000, or 1 for \$120.



18065 EUCLID ST., FOUNTAIN VALLEY, CA. 92708 (714) 549-1191 TWX: 910-596-1301 SMA feedthrough has uniform impedance

Cablewave Systems Inc., 60 Dodge Ave., North Haven, CT. 06473. (203) 239-3311. \$6.27 (500-up); stock.

The SMA bulkhead feedthrough adaptor, type 705627-101, has a uniform impedance of 50 Ω throughout its length. The solderin glass seal has the same impedance as the rest of the connector. This contrasts with other connectors that have a glass seal of about 44 Ω . The hermetic unit has a leak rate of 1 \times 10⁻⁸ cc/s at 1 atm. The center pin of the connector is attached to the glass seal by welding. The hermetic SMA bulkhead feedthrough adaptor has a max VSWR of 1.25:1, from 2 to 18 GHz. Both connector ends have female matings.

CIRCLE NO. 351

Tool kit comes in small-sized case

Specialized Products Co., 2324 Shorecrest, Dallas, TX 75235. (214) 358-4663. \$77 (single qty).

The Model SPC-199 contains more than 40 tools mounted in a simulated-leather black-zippered case measuring 11.5×10 in. The tools include several varieties of screwdrivers, nut drivers, wrenches, pliers, files, instrument oilers and alignment tools. Also included is a soldering iron.

CIRCLE NO. 352

Conductive-plastic tray prevents static

Wescorp, 1601 Stierlin Rd., Mountain View, CA 94040. (415) 969-7717. \$10 (1-24); 3 wk.

A plastic parts tray, Model W5024-3, protects microcircuits from static electricity during a manufacturing operation. Called SCAT, for a sectioned, conductive anti-static parts tray, it is curved to fit a "lazy Susan" parts table. The tray has an outer semicircular length of 18 in. The inner length is 9 in. It is divided into three equal-sized compartments. The tray is made of opaque polystyrene mixed with graphite and is black in color.

Christmas tree replaces screws?



Illinois Tool Works, Inc., Fastex Div., 195 Algonquin Rd., Des Plaines, IL 60016. LeRoy Rysell (312) 299-2222. See text; stock.

The versatile "Christmas tree clips" have molded flexible ribs that deflect as the clip is pressed into a hole, and spring back on the other side of the panel. These fasteners come in a wide range of sizes and shapes, for insertion in hard as well as pliable materials, and just about any kind of hole. Price depends on the specific model.

CIRCLE NO. 354

Backplane holds twice the cards for LSI-11



MDB Systems, Inc., 1995 N. Batavia St., Orange, CA 92665. (714) 998-6900. \$295; 14 days.

A backplane assembly holds twice as many cards as the version from DEC, for its LSI-11 μ C. The backplane holds eight quad modules or 16 dual modules. The unit has 10 power-supply terminal posts. It also has full-length card guides and a prewired multilayer PC-backplane board.

CIRCLE NO. 355

Radiant solder system outshines other units



Radiant Technology Corp., 13906 Bettencourt St., Cerritos, CA 90701. Joe Romance (213) 926-6518. \$6000.

If you work with printed-circuit boards, but have no access to a large soldering machine, the Model F750 infrared solder system may be your answer. It fits on a table top and is relatively inexpensive, yet completely automates the process of fusing tin-lead to the copper conductors of printed-circuit boards, with widths up to 15 in. The operator simply places the prefluxed board on the conveyor at one end, and picks up the finished product at the other end.

CIRCLE NO. 356

Noise sensitivity problems go awaywe guarantee it!

Topaz Ultra-Isolation Transformers provide an inexpensive and reliable way to supply clean, noise-free AC power to sensitive equipment such as computers, instrumentation, communication and process control equipment.

Ultra-Isolation Transformers offer the industry's best noise attenuation:

- Common-mode noise rejection greater than 145 dB.
- Transverse-mode noise rejection greater than 125 dB at 1 kHz.
- greater than 125 dB at 1 kHz. • Standard models 125 VA to 130 kVA. • Priced from \$64.

Our guarantee: A Topaz Ultra-Isolation Transformer will solve your noise sensitivity problems to your complete satisfaction or we'll take it back- no questions asked.



HIGH ANALOG TECHNOLOGY #6 OUR ANALOG PRODUCTS **KEEP DATA PROCESSING** HUMMING. Delivering all the high voltage and high speed you need. Make designing easier, and obtain high performance at low system cost. The list of Analog benefits goes on and on. Attach coupon to letterhead for complete Analog information and fact sheets. Name Title M.S. Tel. 811 E. ARQUES, SUNNYVALE, CA. 94086 τηινκ a subsidiary of U.S. Philips Corporation CIRCLE NUMBER 78

CIRCLE NUMBER 77 ELECTRONIC DESIGN 2, January 18, 1977



If your design calls for any type of attenuator in the DC to 4 GHz range, talk to Telonic first. We have 'em for handling .1 dB all the way to 130 dB. The solid-state, thick film resistors we use give longer service life, higher accuracies and power capabilities of 3 watts or better. Prices start at \$28.00, even lower in guantities. Our attenuator catalog is yours on request. Write, or call toll free.



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CIRCLE NUMBER 79

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Direct, hy-density mounting	ng Amanufacturer and supplier of
o of discrete components	a unique wire-wrap panel, oo
Plated through holes	understand your problems it's
Four power busses	oo_ not anothers"me-too" panel.
Two ground planes	90 For more information contact
 Complete documentation 	the Hybricon Corporation,
Component mounting	410 Great Ho., P.O. Box 513,
without carriers	phone: (617) 861-6692
	Wire-wrap is a Gardher-Denver trade mark.
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CIRCLE NUMBER 80

PACKAGING & MATERIALS

Bearings accept linear and rotary motion

Linear-Rotary Bearings, Inc., 99 Urban Ave., Westbury, NY 11590. (516) 333-6678. 1-9 prices: \$5.05 (LR-4) to \$217 (LR-64).

The LR series of rotary bearings accepts shafts with diameters from 0.25 to 4.0 in. The bearing design allows the shaft to rotate and move in the direction of length. It is said to have a life of 10-million inches of relative motion, compared to competitive models' life of 2 to 4-million in. The Model LR-4 can accept a 0.25-in-dia. shaft rotating at 3600 rev/min with a 14-lb load.

CIRCLE NO. 357

A series of plastics conduct electricity

Emerson & Cuming, Inc., 809 Washington St., Canton, MA 02021. (617) 828-3300. Sheets: \$84-\$239, bars: \$8.40-\$30.00.

A series of five plastics, called Eccosorb HF, has a volume resistivity ranging from 103 to 107 Ω -cm. The plastics come in sheets measuring up to $12 \times 12 \times 1$ in. Or they come in bars with crosssections measuring up to $1 \times 1 \times$ 12 in. They can be used at frequencies from dc through microwave.

CIRCLE NO. 358

Silicone tubing shrinks on exposure to air

Insulation Systems Inc., 1233 Reamwood Ave., Sunnyvale, CA 94086. (401) 734-5190. See text.

A line of silicone tubing, called No Heat, shrinks down when it is exposed to air. The tubing comes packaged in air-tight pouches or cans, and will start to shrink 5 min after exposure. It reaches its final diameter in 30 min. The silicone tubing is nonflammable and has a continuous operating range of -75 C to +175 C. The tubing is available with shrunk inside diameters of 0.062 to 1 in. One type, which costs \$1.89/ft (500-up), shrinks to an inside diameter of 0.25 in.

Inexpensive fixture speeds PC assembly



Cir-Pax Systems, 11535 Leo Rd., Fort Wayne, IN 46825. Andrew S. Gall (219) 627-3607. From \$49.50; stock-2 wks.

For prototype IC systems, this compact work station not only keeps your desk or bench neat, it speeds up assembly, too. The terminals provided fit holes with diameters of 0.055, 0.073, and 0.093 in. and the gripping fingers of the terminals hold component leads in the proper position. The assembly can then be turned over, and either hand or flow-soldered.

CIRCLE NO. 360

Inexpensive connector snaps into PC boards



Connector Corp., 6025 N. Keystone Ave., Chicago, IL 60646. Bill Paradise (312) 539-3108. 10¢ (small qty); stock to 5 wks.

The Model 107E65-4 rf/audio connector snaps instantly into PC boards, and allows both parallel and right-angle connection. The clever design of the 107E65-4 prevents flux or solder from entering the contact area, and provides rigid mounting with three lugs. The connector protrudes less than 1/2 in. above the board.

CIRCLE NO. 361

sticks—up to 190 C HIGH TEMPERATURE

Neat epoxy adhesive

Tra-Con, Inc., 55 North St., Medford, MA 02155. (617) 391-5550. From \$25; 1 wk.

Tra-Bond 2248 is a high temperature epoxy adhesive for bonding and staking applications. It comes in pre-dispensed "Bipax" packages that end the mess of mixing two-component systems. The dark brown, 100%-solids epoxy bonds to metal, glass, ceramics and plastics. After curing at elevated temperatures, the 2248 resists water and many solvents, and retains its mechanical and electrical properties up to 190 C.



MODULES & SUBASSEMBLIES

True-rms converter handles dc to 2 MHz

National Semiconductor, 2900 Semiconductor Dr., Santa Clara, CA 95051. Brent Welling (408) 737-5000. From \$22.50; stock to 6 wks.

The LH0091, a true-rms converter, computes the root-mean-square value of virtually any combination of ac or dc input signal from dc to 2 MHz. Performance is guaranteed to better than 0.2% accuracy to 30 kHz, with crest factors as high as 5. The frequency can be extended to 200 kHz for 1% accuracy and crest factors as high as 10. With external trim, accuracy can be adjusted to 0.05% of the reading. An uncommitted amplifier is provided for filtering, gain, or high-crestfactor configuration. The true-rms converter comes in two kinds of 16lead DIPs.

CIRCLE NO. 363



The new 19" rack-mounting SPECTRUM ANALYSIS RECORDER from Raytheon. It's the first dry paper line scanning recorder specifically developed for *c*irect plug-in operation with commercially available spectrum analyzers.

Any new or existing spectrum analyzer equipped with the SAR-097 will have a lot more going for it. Like infinitely variable 100:1 speed range – 5 sec/scan to 50 millisec/scan...stylus position encoder...automatic recorder synchronization...computer/ analyzer compatibility...high resolution and dynamic range... all-electronic drive. And more.

If you design and build – or buy and use – spectrum analyzers, you don't have to settle for multi-purpose recorders any more. The SAR-097 is here. For full details write the Marketing Manager,

Raytheon Company, Ocean Systems Center, Portsmouth, Rhode Island, 02871. U.S.A. (401) 847-8000.



Accelerometers cover wide range



Schaevitz Engineering, P.O. Box 505, Camden, NJ 08101. (609) 662-8000. From \$539; stock.

Five models of ASB-series closed-loop-servo angular accelerometers measure from ± 50 rad/s² to ±1500 rad/s² full scale, with linearity to $\pm 0.1\%$ of full scale, hysteresis to $\pm 0.02\%$ of full scale, and resolution to $\pm 0.0005\%$ of full scale. These units are intended for measuring angular acceleration of roll, pitch or yaw in aircraft or aerospace control systems. They operate from standard dc supply voltage. Available options are 0.2to-4.8-V telemetry output, and output-to-input isolation. An outputbias option permits operation around a nonzero level. Other output variations are: unipolar, limiting, bipolar (with single supply voltage) and low-impedance. These devices are 2.6 \times 1.1 \times 1.68 in.

CIRCLE NO. 364

Set relay's delay with thumbwheels

International Microtronics, 4018 E. Tennessee St., Tucson, AZ 85714. Dr. Otto Fest (802) 748-7900. \$79; stock-to-4 wks.

You set this solid-state timedelay relay with direct-reading thumbwheel switches. Series 280 Digilay times on-or-off delay modes from 1 ms to 999 s with accuracy and repeatability of ±0.5%. Power turn-on time is 30 ms and power-recycle time is 10 ms. An external frequency-modulation feature permits fine tuning of the oscillator's base frequency, or you can modulate the time delay with an external waveform. SPDTrelay, SPDT-reed-relay, and SPDTtriac options provide switching times ranging from 10 µs to 1 ms. The device operates from 12-V $\pm 10\%$ input power.

CIRCLE NO. 365

ELECTRONIC DESIGN 2, January 18, 1977

Video sample-and-hold works faster

ILC Data Device, Airport International Plaza, Bohemia, NY 11716. (516) 567-5600. From \$395; stock.

The Model VADC-150 is the fastest video sample-and-hold unit available. It features a 100-MHz small-signal bandwidth, 500-V/µs slew rate and 20-MHz sample rate and is intended for video a/d and pulse processing. The module's acquisition time can vary from 12 to 25 ns, depending on signal change; apterture time or aperture jitter is ± 60 ps. The VADC-150 is a system-oriented modular device that provides TTL-compatible control inputs and a FET input impedance for video. Feedthrough attenuation is 50 dB at 10 MHz, linearity is 0.1% and the drift rate is 0.2 $mV/\mu s$. The unit meets the requirements of MIL-STD-202D. The modules are offered in two types, each having its own temperature range, the VADC-150-1 for -55 to +85 C, and the VADC-150-3 for 0 to +70 C.

CIRCLE NO. 366

FET op amp delivers high output



Intech/FMI, 282 Brokaw Rd., Santa Clara, CA 95050. (408) 244-0500. \$95 (1-29); stock to 4 wks.

FET inputs and a rated output of ± 35 V at 150 mA are features of the A-161 modular op amp. It also boasts a min slew rate of 15 V/ μ s and bias current of less than 20 pA. The unit operates over a supply range from ± 12 to ± 40 V. In addition, the amplifier, connected as a unity-gain follower, can operate into a capacitive load of up to 1000 pF.

CIRCLE NO. 367

Control small motors without spiking

G.K. Heller, 7 Mayflower Pl., Floral Park, NY 11001. (516) 775-7170. \$62 (singles); 3 to 4 wks.

The TSX controller maintains the preset-speed of 1/40-HP permanent-magnet or shunt-wound dc motors with power transistors instead of triacs and SCRs. Therefore, you can use this controller close to sensitive electronic equipment without causing rf interference. The unit provides speed regulation within 1% for fluctuations in torque within the motor's rated limits, or variations in ac-line voltage from 100 to 130 V. The device is said to give you a wider range of smooth rotational-speeds than can be attained with SCR controllers. Standard features include full-wave field-voltage supply, fullwave-filtered armature supply, protection against transient voltages on both the input line and the dc output, a line-voltage correction circuit, and trimming adjustments for max and min speeds.



How to get high

HIGH VOLTAGE

HIGH SPEED

HIGH CURRENT

HIGH PERFORMANCE

Signetics' high technology products fit all markets.

We have a lot of things to talk about. From our broad line of analog products available to fill consumer, data processing, instrumentation and communication requirements—including new products, exclusive products, interface products, industrial products, military products, you name it. Right down to our special applications assistance which includes detailed literature and our experienced engineering staff that's always on-call to help you on a one-to-one basis.

Then there are the specific benefits offered by our analog products. In fact, when you see the high voltage, high current, high speed and high performance...you'll see why Signetics is "high on analog." And, see how easy it is for you to take advantage of all the benefits for yourself.

So where do we begin?

High voltage. Just for example, there's the Signetics NE541 Class AB monolithic power driver that offers an operation up to 80 volts, low standby current, and a wide power bandwidth. Perfect for driving large audio output stages and similar applications. Signetics has many other analog products rated at high voltages to meet your latest requirements.

High speed. Signetics analog devices act faster to provide better performance when computer logic

on analog.

DIGIT DRIVERS (NE584 & 585)	POWER AMPLIFIER (NE541)	DIGITAL PHASE LOCKED LOOP (NE564)	DUAL Comparators (NE521 & 522)	SERVO- AMPLIFIER (NE544)	HIGH VOLTAGE REGULATOR (78HV)	0P-AMPS (SE & NE535)	MULTIPLEXER (SD5301)	QUAD-TIMERS (SE & NE558 & 559)	COMPRESSOR/ EXPANDERS (NE570 & 571)
yes	yes				yes				
		yes	yes			yes			
	yes			yes	yes			yes	
yes	yes	yes	yes	yes	yes	yes	yes	yes	yes

and memory function faster with low signal levels. Signetics sense amps, dual comparators and other products turn on and off faster. Perfect for data recording and communication applications.

High current. Examine the NE544 servoamplifier that is a linear one-shot, all purpose servo driver with all functions integrated into one, and you will see it is truly unequalled. You'll also see why Signetics is "high on current."

High performance. There's a whole list of high performance analog products available from Signetics. Multiplexers, quad-timers, compressor/ expanders, operational amps. They feature low input offset voltage, low input bias current, TTL compatibility, all logic on a single chip, economy, everything to make designing easier. The more you know about analog, the higher you get on it. Don't wait. Start now by mailing the coupon.

 Attach this to your letterhead for fast response. Send me the complete analog information and fact sheets. Have a Field Applications Engineer call me for a one-to-one appointment. 				
My applicat	ion is			
Name	Title			
Telephone	Mail Stop			
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CIRCLE NUMBER 86

MODULES & SUBASSEMBLIES

33% more power to the people. Power/Mate presents Econo/Mate II. The open frame power supply.

Now Power/Mate brings you 33% more power in the same package size with the second generation of our Econo/Mate series.

The size is the same, the basic components are the same for easy interchangability. But that's where the similarity ends. Econo/Mate II adds features like

Econo/Mate II adds features like dual AC primary and a plug-in IC regulator for improved regulation.

And Econo/Mate II is tough. Computer design, quality control, and Power/Mate's experience helps insure 100,000 hr. MTBF even at this higher power output.

But for all its features, Econo/Mate Il is still, most of all, economical.

We wouldn't call it Econo/Mate if it wasn't.

Econo/Mate II is in stock, ready for delivery. Send for our free brochure.



Prices start at \$19.95.

World's largest manufacturer of quality power supplies. 514 South River Street/Hackensack, N.J. 07601/Phone (201) 343-6294 TWX 710-990-5023

CIRCLE NUMBER 87

Nothing is Faster and Easier than ACE for circuit breadboarding. Used to be you'd get a circuit idea, lay out a pc board, print it, solder everything together,

pc board, print it, solder everything together, troubleshoot, change your layout, try a new board, and spend absolutely too much time breadboarding. Now A P ACE All Circuit Evaluators let you breadboard in a fraction of the time. Make your changes immediately. Keep full leads on your components. Avoid the heat damage possible with repeated soldering and desoldering. And have a pattern for your board—if you need a board—sitting in front of you. In about as long as it takes to sketch a schematic. Get cooking with ACE. ACE. The All Circuit Evaluator from A P Products.

Part No.	ACE Model No.	Tie Points	DIP Capacity	No. Buses.	No. Posts	Board Size (inches)	Price Each
923333	200-K (kit)	728	8 (16's)	2	2	4-9/16x5-9/16	\$18.95
923332	208 (assem.)	872	8 (16's)	8	2	4-9/16x5-9/16	28.95
923334	201-K (kit)	1032	12 (14's)	2	2	4-9/16x7	24.95
923331	212 (assem.)	1224	12 (14's)	8	2	4-9/16x7	34.95
923326	218 (assem.)	1760	18 (14's)	10	2	6-1/2x7-1/8	46.95
923325	227 (assem.)	2712	27 (14's)	28	4	8x9-1/4	59.95
923324	236 (assem.)	3648	36 (14's)	36	4	10-1/4x9-1/4	79.95
	For the name of the distributor nearest you call Toll-Free 800-321-9668.						
Send for our complete A P catalog, The Faster and Easier Book.							
	AP PR	ODU		NCOL	RPOR	RATED	100.035
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Amp lets you select gain and bandwidth



Preston Scientific, Inc., 805 E. Cerritos Ave., Anaheim, CA 92805. (714) 776-6400. See text; stock to 30 days.

Gain of the DX-series Model-A instrumentation amplifier can be set at any of seven levels by a front-panel rotary switch. Fixed gains of 10, 20, 50, 100, 200, 500 and 1000 are standard. A continuous fine-control lets you adjust gain-settings between selector levels, with a gain of 3000 max. A six-position front-panel switch lets you select bandwidths of 1 Hz, 10 Hz, 100 Hz, 1 kHz, 10 kHz or "wideband." A critically damped 12-dB/octave filter determines the frequency response. In small quantities, the amplifier is priced at \$295. Dual outputs (one filtered, one unfiltered) are optional at \$35. The amplifier boasts the following characteristics: 0.05% accuracy; 0.005% linearity; 1 μV max one-sigma input noise. Tempco over the 0-to-50-C range is 1 μ V referred to the input; 30-day stability is $\pm 3 \mu V$ referred to input and $\pm 100 \ \mu V$ referred to the output. Additional specifications include: output amplitude of ± 5 or ± 10 V with 100mA max current on both ranges: output impedance of 1 Ω ; commonmode rejection (at 1000 gain) of 130 dB at dc, 120 dB at 60 Hz and 60 dB at 60 kHz; common-mode voltage of 10-V pk; slew rate of 1 $V/\mu s$; and settling time to $\pm 0.01\%$ of final value of 50 µs.



We tested 129 of our new Series E Relays at loads from dry circuits to 3 Amps. After 35-billion operations, only 10 single-cycle misses were monitored.

Series E Relays offer:

- Indefinite life
- No contact bounce
- Operation in all positions
- Contacts stable to ± 0.015 ohms over life
- Reliability at dry circuit or power loads
- Self-healing contacts
- . Hermetically sealed contacts
- 1250V rms contact breakdown
- Low cost



Series E Relay uses a rugged LC2 welded capsule rather than a fragile glass reed switch. This patented design holds a film of mercury securely to the metal walls of the capsule. With every operation, the mercury film renews the switch contacts. You get the reliability of mercury relays, but with complete freedom of mounting orientation. LC2 welded capsule reliability is proven by hundreds-of-thousands of units in the field, as well as billions of cycles under stringent laboratory conditions.

Send for a FREE SAMPLE of the LC2 welded capsule on your letterhead. Circle the reader service card number for Series E Relay information.



Data-acquisition unit needs no baby sitter

CSP, 209 Middlesex Tpk., Burlington, MA 01803. (617) 272-6020. From \$4000: 120 days.

Series-500 Analog Data Acquisition Modules (ADAMs) provide for crystal-controlled sampling (4.8 MHz) and processing of up to eight analog signals, without supervision from a host computer. All of the hardware (including up to eight sample-holds) and software necessary to accomplish data-acquisition and a/d conversion are incorporated within the ADAM. These modules digitize input signals into a normalized 16-bit floating-point format using the company's MAP's SNAP II Fortran-compatible language. Processing rate for standard units is 125 kHz with 12-bit resolution, while a higher-speed model offers a 250-kHz digitization rate with 10-bit resolution.

CIRCLE NO. 370

Stable oscillator takes the punches

Frequency & Time Systems, 182 Conant St., Danvers, MA 10923. (617) 777-1255. \$2400 (1 up) stock.

The Model 1000 quartz-crystal oscillator gives you stability: better than 1 \times 10⁻¹² for averaging times of 1 to 1000 s, and better than 1×10^{-10} per day for 30-day averaging. It boasts ruggedness: meeting MIL-STD-810C, method 514.2, for ground-launched missiles, cat.E, proc.4 and withstanding random vibration of 23.9 g rms from 20 to 2 kHz and peakshock with a pyrotechnic spectrum of 2300 g at 1850 Hz. The unit has spectral purity: less than 118 dB of phase noise 1-Hz from the 5-MHz output. The oscillator's spectral purity and stability point to its use as a stand-alone basicfrequency source for multiplication up through the millimeter band. Modules can be specially ordered with lower phase noise, up to four TTL-compatible outputs and with output frequencies other than 5 MHz. Radiation hardened models are available. The $3 \times 3 \times 6.9$ in. unit weighs 1.9 lb.

CIRCLE NO. 371

LOW SIDE" DIP SOCKETS

Unique TEXTOOL design offers high reliability ... maximum socket density

The new TEXTOOL "Low Side" DIP socket series is designed for test and aging applications requiring both high reliability and maximum socket density.

Lower sidewall construction of the new socket leaves a device body exposed for better heat dissipation and more uniform airflow during extended tests at elevated temperatures. The sidewall is

high enough, however, to act as a guide to the tapered contact entry designed to accept bent or distorted leads



The compact TEX-TOOL "Low Side" DIP socket requires up to 15% less P.C. board area than similar sockets, yet still combines a minimum profile with low insertion force contacts for easy loading and unloading without damage to device leads. Since the contacts do not extend above the top of the socket, they are protected from possible bending or breaking.

A center slot on the socket accepts all currently available loading and unloading tools. Its solid wall construction design significantly reduces damage caused by mis-

alignment of a loading tool. New TEXTOOL ''Low Side'' DIP sockets are available in a choice of 14 or 16 pin versions in materials capable of 300°C operation. Both models have mounting holes in the socket body for applications requiring other than P.C. board mounting.

Detailed information on these and other products from TEXTOOL IC, MSI and LSI sockets and carriers, power semiconductor test sockets, and custom versions . . . is available from your nearest TEXTOOL sales representative or the factory direct.



PRODUCTS, INC. 1410 W. Pioneer Drive • Irving, Texas 75061 214/259-2676

CIRCLE NUMBER 90

127

ELECTRONIC DESIGN 2, January 18, 1977

EVER NEED STORAGE 'SCOPE RESOLUTION THAT WASN'T THERE?



In a storage 'scope you need better, not lower, resolution because what you capture will be all you'll see if the signal occurs just once.

Nicolet's EXPLORER general purpose storage oscilloscope provides 20 times better resolution than the next best storage 'scope. You can electronically zoom in on any detail of interest. Quickly and easily, whether the signal is stored or live.

To learn what hundreds of happy EXPLORER users already know about resolution, write-through storage, "hiding" a waveform, automatic persistence, simple signal capture and storing a

week-long signal, call or write for our new fourpage ad reprint and descriptive brochure.





DISCRETE SEMICONDUCTORS

Microwave transistors deliver low noise



Hewlett-Packard, 1501 Page Mill Rd., Palo Alto, CA 94304. (415) 493-1501. \$49: HTXR-5103, \$105: HTXR-6104 (10-24); stock.

Two silicon bipolar transistors are suitable for low-noise amplifiers in the 1-to-4-GHz range. Model HXTR-6103, with a 2.2-dB (max) noise figure at 2 GHz and a 110 dB (min) associated gain, can replace the Fairchild FMT 4005. Model HXTR-6104 has a 1.6dB (max) noise figure at 1.5 GHz and associated gain of 13 dB (min). Both devices are manufactured with ion-implantation techniques and titanium-platinum-gold metallization. Packaged in the hermetic HPAC-100 metal/ceramic packages, both devices can meet the requirements of MIL-S-19500 and the test requirements of MIL-STD-750/883.

CIRCLE NO. 372

Pnp power transistor complement of 2N3373

Motorola Semiconductor Products, Inc., P.O. Box 20912, Phoenix, AZ 85036. (602) 244-3465. \$2.59 (100-999); stock.

A pnp power transistor, the 2N6609, rated at 16-A continuous maximum collector current and a $V_{\rm CEO}$ of 140 V dc minimum, is a complement to the popular 2N3373 npn. The transistor features a dc safe operating area of 1.5 A at a $V_{\rm CE}$ of 100 V. This 150-W capability is over three-times greater than the power-dissipation capabilities of earlier 16-A, 140-V pnp's. This performance has been achieved by including base ballasting with Motorola's standard epitaxial-base process.

CIRCLE NO. 373

LED numerical displays 0.5 and 0.3-in. high

Spectronics Inc., 830 E. Arapaho Rd., Richardson, TX 75080. (214) 234-4271. \$1.25: SPX-300, \$1.45: SPX-500 (1000 up); 30 days.

Two series of red, seven-segment LED displays feature 0.3-in. high (SPX-300) and 0.5-in. high (SPX-500) characters. The new devices offer wide viewing angles, continuous uniform segments and high contrast. And they are categorized for uniformity of luminous intensity. They are available in both common-cathode and common-anode configurations.

CIRCLE NO. 374

Power Darlingtons rated to 1000 V at 125 W



International Rectifier, 233 Kansas St., El Segundo, CA 90245. (213) 322-3331. \$11.75 to \$18 (100-999); stock.

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COMPONENTS

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Series 5100 thermostats are hermetically sealed immersion-type snap-action bimetalic disc units. A new single-break switch design gives improved reliability as well as improved shock and vibration characteristics. The devices withstand 20 g's up to 2000 Hz and meet MIL-STD-202, condition D. Ratings are 3 A, 120 V ac; 1.5 A, 240 V ac; or 5 A, 30 V dc-100,000 cycles with SPST single-break (NC or NO) contacts. Quick-disconnect, spade or screw-type terminals are provided. The thermostats are factory calibrated within an operating range of -20 to 350 F.

CIRCLE NO. 376

PB switches assemble with contact blocks



Alco Electronic Products, Inc., 1551 Osgood St., North Andover, MA 01845. (617) 685-4371. \$3.85: operator, \$2 to \$3.85: blocks (1-9); stock to 6 wks.

Called the Series 2000, these oiltight pushbutton control switches mount in 7/8-in. dia panel holes popular in the industry. The switches use Snap-Bloc contact blocks that require no tools to assemble and have UL and CSA ratings of 10 A at 300 V ac nominal (3500 VA make; 360 VA break). Virtually, any combination of NO and NC contact blocks is available.

CIRCLE NO. 377

PB lighted switches wipe gold contacts



Dialight, 203 Harrison Pl., Brooklyn, NY 11237. (212) 497-7600. \$1.65 (1000 up); 2 to 3 wks.

Wiping-action with gold contacts provides reliable switching at low levels under a wide range of operating environments. The switches are part of Dialight's 554 series of low-cost computer-grade illuminated pushbutton switches and incorporate the same features as the 554 Series snap-action switches. Applications are typically for 1-to-100mA (resistive) switched current at 1 to 30 V dc. A choice of momentary or tease-proof alternate action with SPDT or DPDT arrangement and solder-blade, quick-connect or PC-board terminals is available. T-1-3/4 incandescent lamps are used.

CIRCLE NO. 378

Miniature crystals operate at 2 to 3 MHz

Valtec, 75 S. St., Hopkinton, MA 01748. (617) 435-6831. \$3.50 to \$15; 6 to 10 wks.

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CIRCLE NUMBER 96

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For complete information on Sprague EMI Filters, write for Engineering Bulletin Series 8132 to: Technical Literature Service, Sprague Electric Company, 347 Marshall Street, North Adams, Mass. 01247.

4SF-6141

Application Notes

Spectrum analysis

"Notes on Spectrum Analysis" discusses the important design and operational features concerning the use of all spectrum analyzers. A simple-to-follow question-andanswer format is used. Ailtech, Farmingdale, NY



Optically coupled isolators

How isolators can be applied in circuits using thermocouples and transducers in equipment for patient monitoring, adaptive control systems and high-voltage current monitoring is covered in a fourpage application note. Hewlett-Packard, Palo Alto, CA

CIRCLE NO. 381

Machine controls

Machine Controls in the Manufacturing System discusses effective use of modern machine controls as significant factors in increased production, and describes how computer-numerical-control and programmable-control machines can be applied in automatic manufacturing systems. Allen-Bradley, Milwaukee, WI

CIRCLE NO. 382

Ultra-isolation transformers

The protection of sensitive electronic equipment from ac line noise and transients is the subject of the Noise-Suppression Reference Manual for Ultra-Isolation Transformers. Topaz Electronics, San Diego, CA

CIRCLE NO. 383

μ P/display interface

Techniques for interfacing microprocessors to alphanumeric displays are described in a six-page application note. Burroughs, Electronic Components Div., Plainfield, NJ

CIRCLE NO. 384



CIRCLE NUMBER 99 ELECTRONIC DESIGN 2, January 18, 1977

CIRCLE NUMBER 98

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Semiconductor testing

A 16-page semiconductor testing handbook tells what preconditioning and testing can accomplish, the cost and risk factors, and guidelines as to the degree of testing that various ICs require to ensure against system failures. Microelectronic Testing Laboratories, Irvine, CA

CIRCLE NO. 385

Data processing

An Executive Guide to Dispersed Data Processing describes in nontechnical language the dispersed processing concept and its significance for the business executive. The 20-page brochure includes explanatory illustrations of functioning networks. Datapoint, San Antonio, TX

CIRCLE NO. 386

Minicomputers

The advantages of using a minicomputer for small-business applications is described in nontechnical language in a 12-page brochure. Cincinnati Milacron, Lebanon, OH CIRCLE NO. 387

Surge-suppression circuits

A six-page application note shows how to design surge-suppression circuits to protect thyristors from load-induced faults. Westinghouse Electric, Semiconductor Div., Youngwood, PA

CIRCLE NO. 388

Dry plasma

The use of dry-plasma methods for failure analysis of semiconductor devices is described in an application note. Tegal, Richmond, CA

CIRCLE NO. 389

Reinforced thermoplastics

Wear and friction properties of internally lubricated reinforced thermoplastics for applications involving moving parts are covered in a 20-page study. LNP Corp., Malvern, PA

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CIRCLE NUMBER 102



TRW RF SEMICONDUCTORS



Semiconductors

Complete data for hybrids and discretes for rf linear applications are covered in a 12-page catalog. It includes specifications, application block diagrams and reliability notes. TRW RF Semiconductors, Lawndale. CA

CIRCLE NO. 391

CATALOG NO. 501

Software directory

Datapro Directory of Software provides current, comprehensive and objectively prepared profiles on thousands of software products and their vendors and applications, along with an extensive survey of software users. Sample pages of the directory are available on request. Datapro Research, Delran, NJ

CIRCLE NO. 392

Semi screening report

The third quarter Screening Report Summary on integrated circuits, transistors and diodes includes both a tabulation of detailed data on each lot processed by device type and part number. Continental Testing Laboratories, Fern Park, FL

CIRCLE NO. 393

Data communications

Illustrations and descriptions of data communications products can be found in a six-page brochure. Tele-Dynamics, Fort Washington, PA

CIRCLE NO. 394

Semiconductor packaging

Custom transistor and hybrid requirements are described in a four-page brochure. Transistor Specialtys, Peabody, MA

CIRCLE NO. 395

Antennas

Technical, system design and product information for antenna and transmission line systems are covered in a 128-page catalog. Andrew Corp., Orland Park, IL

CIRCLE NO. 396

Keytops

Included in a 16-page brochure describing keytops is an application guide and many photographs. Key Tronic, Spokane, WA

CIRCLE NO. 397

Circuit boards

Sub-elements for making instant circuit boards, pre-etched generalpurpose prototype and wire-wrap socket boards, and PC drafting aids for making circuit-board master artwork are described in a six-page catalog. Circuit-Stik/Centron Engineering, Torrance, CA

CIRCLE NO. 398

Power-supply periodical

A periodical, WATTS UP AT SCI, provides information about power-supply concepts, applications and new-product developments. Semiconductor Circuits, Haverhill, MA

CIRCLE NO. 399

Power supplies

Specifications, outline drawings and pricing of single, dual and triple-output miniaturized power supplies are given in a 20-page catalog. Acopian, Easton, PA

CIRCLE NO. 400

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CIRCLE NUMBER 104 **ELECTRONIC DESIGN 2, January 18, 1977**

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Bulletin Board

Wintek has scheduled its threeday "Hands-On Microprocessor Short Course with Take Home Microcomputer" at nine locations in February and March, 1977. Tuition is \$495. Course locations include Boston, Chicago, Dayton, Huntsville, Los Angeles, St. Petersburg Beach, Palo Alto, Philadelphia and Washington, DC. CIRCLE NO. 401

Mostek and Fairchild have announced that Fairchild's MOS/ CCD Products Div. will secondsource the Mostek MK 4027, a 16pin 4096-bit dynamic RAM, which has an access time of 150 ns.

CIRCLE NO. 402

Texas Instruments has lowered prices of programmable control system components. The singleunit price of an input module drops from \$11 to \$10, an output module from \$13 to \$12 and an interface module from \$80 to \$70. CIRCLE NO. 403

Hundreds of microcomputer programs are available on paper tape and in listing form through a new expanded user's library announced by the Microcomputer Systems Div. of Intel.

CIRCLE NO. 404

Motorola is second-sourcing the 2900 four-bit µP slice family originated by Advanced Micro Devices.

CIRCLE NO. 405

Users of MSCS, PMS or CMSC network analysis programs for planning and control calculations can now obtain graphic reports (time-scaled networks, Gantt barcharts and cost/resource graphs) automatically generated by Systonetics' EZPERT on a "pay-asyou-use" basis. This service is available throughout the U.S. via the McDonnell Douglas Automation (MCAUTO) computer network.

Vendors Report

Annual and interim reports can provide much more than financial position information. They often include the first public disclosure of new products, new techniques and new directions of our vendors and customers. Further, they often contain superb analyses of segments of industry that a company serves.

Selected companies with recent reports are listed here with their main electronic products or services. For a copy, circle the indicated number.

Bunker Ramo. Information systems; electronic intelligence and ocean surveillance systems; connection and interconnection devices.

CIRCLE NO. 407

Reynolds Metals. Aluminum products.

CIRCLE NO. 408

Control Data Corp. Computer services.

CIRCLE NO. 409

Hazeltine. Electronic display systems; anti-submarine warfare systems; computer terminals and equipment; electronic identification and communications equipment; transportation control systems and color-analysis equipment.

CIRCLE NO. 410

General Electric. Products for generation, transmission, distribution, control and use of electricity.

CIRCLE NO. 411

CTS. Resistors and resistor networks, switches, microcircuits, quartz crystal products, loudspeakers, metal and plastic specialties.

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50460

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	OPERATION	SOLDERING METHOD	MOLEX 4338 CRIMP/STYLE
ST	RIP INSULATION	5:37	5:37
SH	IRINK TUBING ON WIRE	4:40	N/A
SE	LECT TERMINAL AND ATTACH WIRE	10:17	N/A
SC	LDER WIRE TO TERMINAL	3:44	N/A
PC	SITION SHRINK TUBING	1:53	N/A
HE	AT SHRINK TUBING ON FIRST SIDE	1:00	N/A
HE	AT SHRINK TUBING ON SECOND SIDE	0:16	N/A
CF	RIMP WIRE TO TERMINAL*	N/A	2:12
SE	LECTIVELY LOAD TERMINAL	N/A	7:27
тс	TAL OPERATION TIME	27:27	15:16

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